PUBLIC WORKS

July 1953

ost Breakdown for Municipal Refuse Incineration

ublic Works Program for Savannah AEC Area

for Plant Mix Pavement is Economical for County

Procedures in Laying a Submarine Water Main

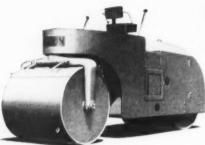
Sewage Treatment on Pay-As-You-Go Basis

Disposal of Wastes from Water Treatment Plants

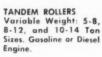
How to Design Bituminous Concrete Paving Mixtures



Peter C. Karalekas, Sup't. and Chief Engineer of the Springfield, Mass., Water Dep't., at the Provin Mt. aerator. More on page 24.

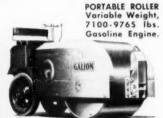


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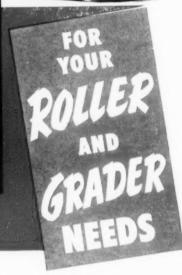
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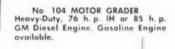
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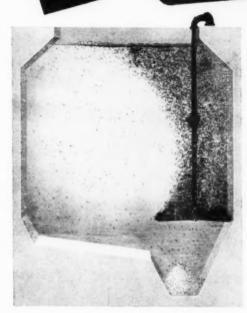


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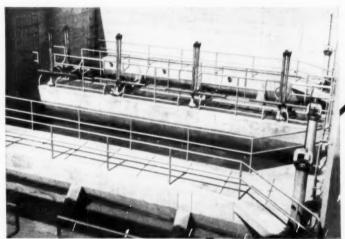
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Public Works T. M. Reg. U.S. Pat. Off.,

Published Monthly by Public Works Journal Corporation. Office of Publication at Orange, Conn. Editorial and Advertising offices at 310 East 45th Street, New York 17, N. Y. Subscription rates: U.S.A. and possessions, 53.00. All other countries, \$4.00. Single copies 50: each, except special issues which are \$1. Acceptance under Section 34.64 P. L. & R. Authorized.

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THE EDITOR'S POINT OF VIEW



Fringe Areas—An Unsolved Problem and a Great Opportunity

THE "rural-city" dweller is a person who wants to live outside of city limits, yet demands all of the comforts and conveniences of life. You can't blame him for this, but he does create problems. He lists among his primary wants water, gas, telephone, electricity, paved streets and refuse collection. He has never been taught to want also an adequate sewerage system and a treatment plant, so he settles for a cesspool or septic tank. And after a little buck-passing and general compromising, the health organizations let him get away with it even though they know the situation is unsatisfactory. In the meantime, the private utilities go ahead and install their services on a sound basis.

Many of our health departments, both local and state, are so steeped in the regulatory and judicial phases of their jobs that they wait for the mountain to come to Mahomet; and it doesn't come. We appreciate that it costs money to build sewers and treatment plants, though probably no more than for substitutes; and we understand the long-winded legal and administrative procedures usually required. But laws can be changed and procedures simplified if someone will take the leadership.

We need a fresh and realistic viewpoint and this is a place where health department engineers have a great opportunity. Let them devise a sound procedure; let them unite health agencies in asking legislatures to modernize and streamline procedures for sewerage; let them step out and sell this kind of needed sanitation. Here is a wide open field, alike in need and in opportunity. Are our engineers equal to the occasion?

Do We Need A New Surface Treating Material?

TEN or fifteen years have passed since the beginning of extensive resurfacing projects using bituminous concrete. Many of the older installations are showing the need of some surface maintenance to renew their youth. No highway official can close these highways in the face of the present traffic demand; nor does he want to interfere with the flow of traffic any more than he has to. This seems to point to a liquid surface treating mate-

rial which can be applied at a low amount per square yard—one-tenth gallon or less—which will require no covering material and which will dry in a very short time—thirty minutes or less. It must not produce a slippery condition and should protect the surface of the bituminous concrete for at least five years. Many available materials will meet one or more of these requirements but, so far as we know, none will satisfy all of them. Whoever can produce a surface treating material of this sort—bituminous or something new—will find a large and growing market ready and waiting.

Who Knows What You're Doing?

EVERYONE dealing with public works is necessarily involved in public relations, but whether these relations are good or bad depends largely on planning and foresight. Even though all municipal departments are concerned with the betterment of the community, the public too often takes them for granted and seems aware of their functions only when temporary inconvenience is caused by new construction and/or routine maintenance. It's up to you to use the positive type of public relations that will make your work appreciated.

Certainly it is better to spend a little time giving advance notice of your projects than to spend the same time trying to mollify an irate citizenry which has been inconvenienced by necessary public work. On the job site, use signs that emphasize the benefits of new utilities, wider streets or other improvements, as well as warning of construction dangers. This approach is being used effectively by many State highway departments, and could well be applied at any community level. Keep your local newspaper informed on the progress of your jobs. Help get pictures to accompany newspaper stories. You know how many people like to watch construction work; all these people will be interested in construction pictures too. Any type of publicity that results in public understanding of your problems will mean better cooperation on all future

Remember, part of your job is to let your fellow citizens know, for instance, why their roads are torn up and when things will be returned to normal, so be sure they know what you're doing. It will help.

Buries 27 Years of



1. PREPARES THE SITE.

In 2-yard loads, the strong steel jaws of the Drott Bullclam remove earth to form a trench where waste will be buried.



2. CRUSHES AND COMPACTS REFUSE.



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Each day's layer of crushed refuse is promptly covered with fresh, clean earth.

As a result, people living nearby have compliments instead of complaints.



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complaints in 3 Weeks



With International power behind it, the specially curved Bullclam front crushes the rubbish flat.



When a sanitary-fill is finally finished, the result is high, level ground suitable for parks, airstrips, factory sites or housing developments.

International Crawler-Bullclam unit turns smelly city dump into sanitary fill at Highland Park, Illinois

For 27 years, incinerator fumes and accumulated waste made the city dump at Highland Park a place that was liked only by rats. Then an International Crawler with a Drott Bullclam came in and the rats went out—and so did the fire in the incinerator.

Digging trenches, shoveling waste into them, smashing it flat and spreading earth over it, the Crawler-Bullclam completely covered the old dump in three weeks...now buries each day's waste under fresh, clean earth.

"This dump used to be so rat infested," says Sanitary Department Superintendent, Lloyd Botker, "that commercial exterminators once killed 900 here in a single day. But, with our Crawler-Bullclam on the job, we've got rid of rats as well as the source of former complaints from our citizens."

The Drott sanitary-fill method of waste and garbage disposal not only keeps nearby residents happy but turns swamps, gullies, and worthless acres into valuable land. And the Crawler-Bullclam is the only one-man unit specifically designed to handle all four steps of the job.

In addition, our engineers, who have pioneered this method of sanitary-fill across the country, help you select your site and train your operators.

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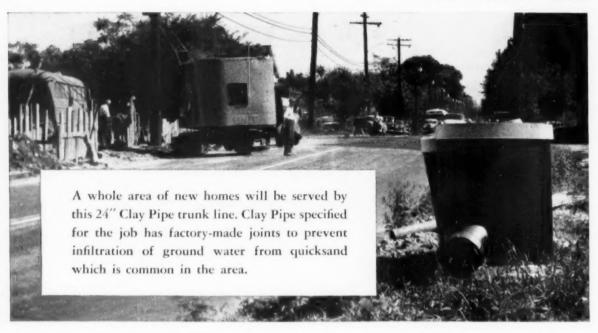
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. . . SAYS JOHN R. CLOYD, CITY ENGINEER IN CHARGE OF THIS TRUNK-LINE SEWER PROJECT IN ROCKY RIVER, OHIO.

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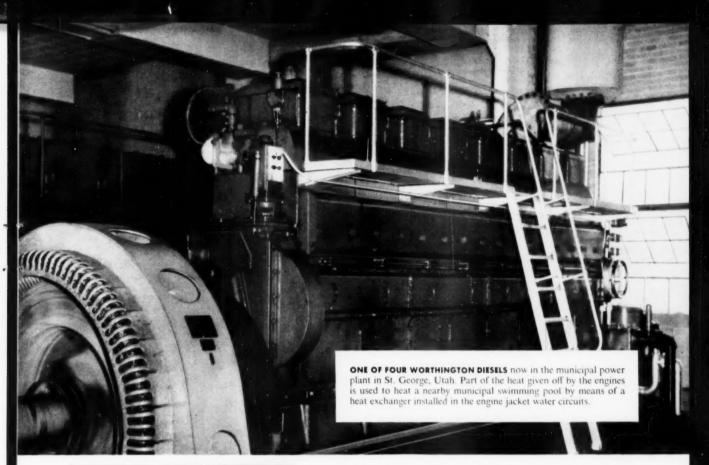
when sewerage works are financed by bond issues, because Clay Pipe can't fail before the bonds are retired. Clay Pipe can't be weakened by strong detergents, corrosive liquids, or sewage gases. Rotary cleaning machines can't damage it. As Engineer Cloyd says, "Having used a good many miles of Clay Pipe over the years, I have no fear as to the lasting qualities of Clay Pipe for this or any similar installation." It's the *one* pipe that *never wears out!*

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St. George planned its power plant to keep pace with increasing power needs and to continue to show profits. That's where Worthington came in. Worthington engineers helped St. George select exactly the right size and type of equipment-engines, circulating water pumps, fuel transfer pumps and air starting equipment.

Because of its complete satisfaction with the original Worthington units, St. George purchased a third Worthington Diesel in 1947, a fourth in 1949, and a fifth in 1950. At present a total of four units are in operation, one unit having been replaced by a larger unit in 1950.

Worthington may be able to help save power costs for your community, too. Write your nearest Worthington district office or Worthington Corporation, Engine Division, Section E.3.2, Buffalo, New York.

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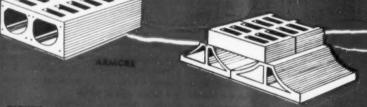
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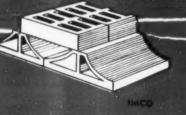
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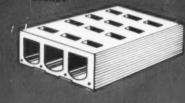














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Here's the Payoff

GREAT NECK, L. I. During the first ten months of 1952, the trickling filter plant at Great Neck, L. I., received raw sewage having an average BOD of 186 ppm and produced an effluent having an average BOD of 19 ppm. Maximum effluent BOD was 22 ppm and minimum was 14.5. Flows averaged slightly over half a million galloas per day. These data are through the courtesy of Arthur Herberger, Sanitary Engineer.



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FOR ADEQUATE ROADS



BY LEO J. RITTER, JR. New York University

Texas Sand-Clay - The problem of providing a large mileage of allweather roads at low cost is one which many small governmental agencies live with perpetually. Some very ingenious approaches are used to help relieve the situation; one of the most ingenious is that worked out by County Commissioner J. F. Bodine of Mitchell County, Texas. In this dry-land county they are building many miles of sand-clay stabilized roads to replace natural earth surfaces composed of blow sand which drifts badly and make driving tough all during the year. There's nothing unusual about sand-clay, but in this case it is unique because a trenching machine is used to bring up the clay which lies beneath the surface sand. The clay is then blended with the sand to make an all-weather road. Clever, these Texans.

Township Consolidation Three counties in Illinois—Pulaski, Massac and Williamson—have recently consolidated their township road districts into a county-wide unit. This is a real step forward in the administration of local roads, since it is generally recognized that, in the majority of cases, the township is simply too small to do an effective job of providing adequate local rural roads. Other counties in this state are expected to take similar steps in the near future.

Legislation — A number of state legislatures in recent session enacted laws which do much toward advancing the cause of improved highway planning and development. Gasoline tax increases passed in Iowa and Nebraska, while anti-diversion amendments passed in Arizona, Tennessee and Wyoming. Bond issues for highway improvement were voted in New Hampshire and Oregon, while in Maryland a long range highway improvement

program received approval. Widespread public information campaigns, including the effective use of sufficiency ratings, preceded successful action in most of the states concerned. Another kind of legislation—the axle-mile tax—has been approved by the house in Ohio and is making the truckers mighty unhappy.

Barnes' Dance — Innovations which have been put into effect to help alleviate Denver's growing traffic problems by H. A. Barnes, Traffic Engineer, have received widespread approval by the public. Included among these things is what Denverites have come to call the Barnes' Dance. The "dance" takes place when, on one of the cycles of the traffic signals at an intersection, all vehicular movement is stopped and pedestrians cross by the shortest possible route. One of the big effects is to permit many more vehicles to make right turns during the portion of the cycle when they are permitted to do so, because of the elimination of pedestrian interference. Other devices, such as oneway streets and progressive signal timing, have greatly improved traffic movement, both downtown and in the outlying areas of Denver.

Interstate Highway Accident Study

- The results of a very comprehensive study of accidents on main rural roads are reported in the June issue of Public Roads magazine. Accident rates on selected sections were related to design features and traffic characteristics. The most significant factors affecting accidents were found to be the number of lanes, volume of traffic, degree of curvature, pavement and shoulder widths, and the percentage of cross traffic at intersections. When traffic volumes are high, lowest accident rates occur on divided highways with controlled access while highest rates occur on three-lane roads. At intersections, the percentage of traffic on the minor road is extremely

(Continued on page 102)

MONOTUBES TEAM UP WITH FLUORESCENTS FOR

a new approach to modern street lighting

30-foot, fluted steel Monotube poles, spaced at 95 feet, add to the attractive daytime appearance of Oakwood's mile-long fluorescent installation while providing dependable support for the twin luminaires.



FLUORESCENT street lighting shows great promise as an efficient means to more adequate street illumination.

The country's largest installation to date of fluorescent luminaires is operated by the Dayton Power and Light Company on Far Hills Avenue, Oakwood, just outside of Dayton, Ohio.

Union Metal Monotubes were selected because they are ideally suited for this and all types of street lighting requirements.

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UNION METAL
Monotube Street Lighting Poles



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Builders of Portable Gasoline HAMMERS and RAMMERS

People,



BY "DOC" SYMONS

H.T.M.A. - And true to my promise of last month, this column will be devoted to my trip to Purdue and Grand Rapids, early in May.

We (my girl, Virginia, and I) left Larchmont amid the bloom of tulips and dogwood on a bright May Day. Eighteen days, 2175 miles and 129 gallons of gasoline later, we arrived back at 86 Edgewood to the last blossoms of the azaleas and the incipient flowering of the rhododendron. We had seen spring flowers. red bud, and orchards in full blossom, as well as many more tulips along the way. It was a beautiful time of year.

Small World No. 20 - First night out we stopped at Bedford, Pa., that historic old place where Pres. Buchanan had his summer White House. In the dining room I saw Dr. Rose, a chemistry Prof. from the University of Illinois, when I was there. Later that evening we stepped into the elevator and met a couple who had lived across the street from us a decade ago in Buffalo. Next morning, as we entered the elevator to leave, we met another couple, friends from Buffalo, who didn't know the first couple was in Bedford.—There must be a moral somewhere in this story for men who travel with feminine companions-Small World!

Our second night on the road was spent in a Motel-our first experience. Although the accommodations were fine, as the AAA had said. the location was near the intersection of two main routes, with a stop light and an approaching incline to the intersection. I always thought there was too much truck traffic on the roads.-Now I know so!!!

On the third day we rolled across Ohio and Indiana farm land, past the factory of the Ford Meter Box Co. in Wabash (John was in church at the time) and on to W. Lafayette and a two-room suite at the Purdue Union Club. My girl, Virginia, and Don Bloodgood's Margaret being P.E.O.s had much to do while I attended technical sessions, like mad, at Don's famous (this year was No. 8) Purdue Industrial Waste Conference

Luminous Quotes - It was while chinning between sessions at Purdue with Ben Barton, the sage of Findlay, Ohio, that I learned his two classifications of industrial wastes, to wit: "Biological and Illogical."

Don's show was great as usual. with about 47 papers, of which you could pick 17 or less.-At one bull session Larry Oeming, (Michigan's Steam Control Expert) gave Phil Morgan (Prof. of San. Engr. at Iowa State) quite a ride on how many (or few) hours a week a professor works. Phil stoutly defended the "heavy" work schedule, but did admit that once he gave the same lecture on two different days to the same class-and the students never said a word.

After Purdue, a day in my old home town (really) of Danville, Ill., and another day on the campus at the Univ. of Ill., where I saw Harold Pabbitt and Pete Wisely, and then on to Grand Rapids, Mich., site of the 73rd AWWA Convention.

For two years prior to the meeting there had been considerable talk about "Why are we going to Grand Rapids?"-Apparently that critical attitude arrived with some of the registrants, because griping had begun by the time we arrived on Sat-

(Continued on page 113)

Mr. Public Official:

DO YOUR HIGHWAYS HAVE A SHOULDER PROBLEM
THAT THREATENS SAFETY . . . CAUSES EXCESSIVE
BREAKUPS OF YOUR PAVED ROADS? IF SO . . .
BREAKUPS A PRACTICAL, ECONOMICAL METHOD
HERE'S A PRACTICAL, ECONOMICAL METHOD
FOR FIRST RE-SHAPING, THEN MAINTAINING THOSE
SHOULDERS WITH ONE MACHINE, ONE OPERATOR.

THE PROBLEM



CROSS-SECTION of typical paved road with false shoulder that prevents proper drainage, encourages erosion of shoulder material and damage to pavement.

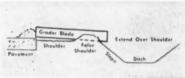
ACTUAL PHOTO of false shoulder, consisting of sod mat 3 to 4 inches high.



THE REMEDY



Cut off false shoulder with the Allis-Chalmers Model D's ROLL-AWAY moldboard—roll sod to edge of pavement.



Set grader moldboard as shown to insure clear cut and eliminate any obstacle to adequate drainage.



Windrow of sod consists mainly of root mat. Note that grader blade did not disturb or cut into shoulder gravel.



Load sod into truck with Model D's rear-end loader, Wide bucket lies flat on pavement, picks up cleanly without disturbing shoulder gravel.



Now slope shoulder with grader moldboard and feather windrow out behind with Shoulder Maintenance Blade.



The finished job—a smooth, safe, well-drained shoulder.

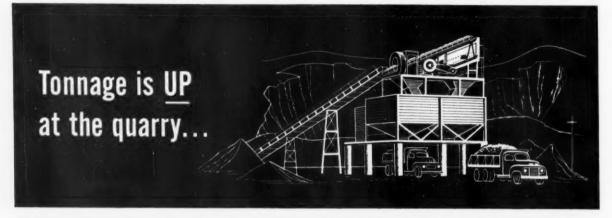
WITH false shoulder removed and proper shape reestablished, the Allis-Chalmers Model D and rear-end loader with interchangeable Shoulder Maintenance Blade can keep the road in tip-top condition easily and at low cost. It's another money-saving application for the Model D, the most versatile of all motor graders. For more information on shoulder maintenance, write now for Booklet MS-896, or ask your Allis-Chalmers dealer for a

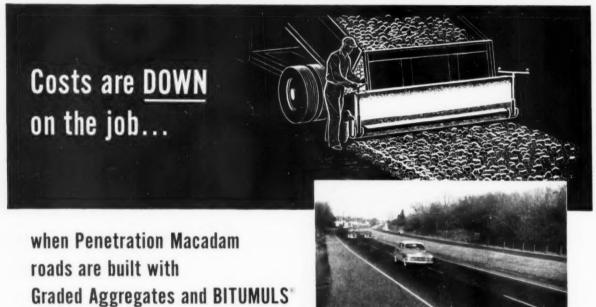
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demonstration.

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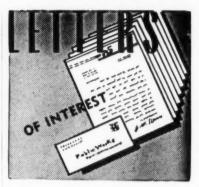
neighborhood plant, both of whose production depends upon continuous, reliable, economical performance of air and gas handling units. Because we build the exclusive dual-ability line of Rotary Positive and Centrifugal Units, in a wide range of sizes, we offer a dual choice which permits completely unbiased recommendations.

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COVER MAN

I wish it were possible for you to see the many letters that I have received as a result of the picture on the April cover of *Public Works*. I would like some extra copies of this issue,

We may soon have another of the family in the Medical Service Corps. My son Jack, who majored in biology, has filed for a commission (See PW, June, page 151). He has had a good practical background which I hope the Army will be able to use.

You probably remember Miss Carroll (now Mrs. Day) who was with us in Eighth Service Command Headquarters. She recently sent me a clipping from the Dallas paper showing you and Henry Graeser looking over the water sitution there. Her comment was that if so many Yankees hadn't decided to stay in Texas after the war, there wouldn't be any water shortage.

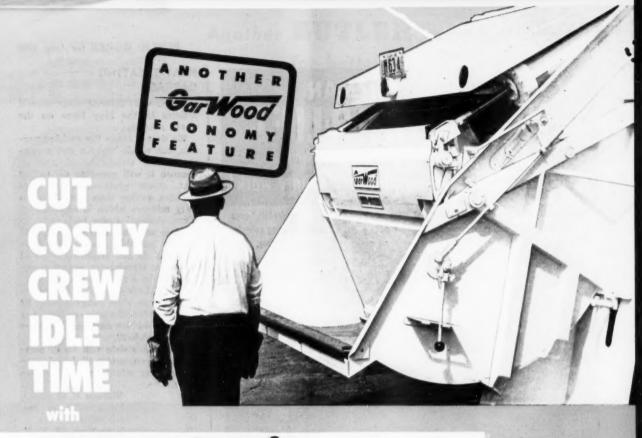
C. W. Klassen, Chief Sanitary Engineer, Dep't. of Public Health, Springfield, Ill.

Ed. Note: Query to Mrs. Day: Don't some Texans drink water, too?

WORD FROM THE NSF

Recently across my desk came your April, 1953, issue. Inside the front cover were many worthwhile things. As usual, it was a splendid job. With regard to the cover. . . I want to compliment you on the . . . bit of background material that brings out the great theme "Sanitation is a way of life". If you have an extra copy of the April issue, I would certainly like to have it. And loads of good luck to you all. Walter F. Snyder,

National Sanitation Foundation, School of Public Health, University of Michigan.



CODERCIES 5-SECOND OPERATION

Load-Packer's fast-acting, fully-automatic compaction keeps crews working at a faster, steadier pace all day long . . . cuts refuse collection time and costs . . . speeds refuse collection schedules. Only five seconds of one man's time is required to empty the big loading hopper and compact the refuse into the big Load-Packer body.

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Clarence Firestone, foreman in charge of equipment for Franklin County, Kansas

PITMAN HYD R A-LLF Versafile New Truck Crane...

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"Every county that does any road and bridge work at all ought to have a Hydra-Lift," says Mr. Firestone. His County government keeps its Hydra-Lift in use constantly handling culverts, "I" beams, timbers, piling, tires and motors of heavy equipment . . . and on many, many similar jobs encountered daily in road and bridge work.



Why is Mr. Firestone so sold on Hydra-Lift for these jobs? The answer is simple: Hydra-Lift lifts up to 6,400 pounds, has a boom which telescopes from 12 to 22 feet. Hydraulic power swings the boom 180°, lifts it through an arc of 100°. Yet this husky, versatile crane requires but 40 inches behind the cab of your truck. You can still use your truck as a hauling vehicle!



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Write today for further details!

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I read with interest your several articles in the May issue on the above subject. . .

We do not make the cooking vessels, but we do make a steam generator that should be of interest, because it will generate up to 200 p.s.i. steam pressure within two minutes, rather than the thirty to sixty minutes which is required by a conventional steam boiler.

These units are extremely light in weight, portable, and compact in size, and do not require the usual expensive foundations, etc., that are required by a conventional boiler.

Our "Kwik-Steam" Generators are made in sizes ranging from 20 to 165 Boiler Horsepower, and are described in the enclosed Bulletins X-21 and AA-22.

I hope this data will be of some value to you, and will be glad to furnish any additional information you desire.

> William H. Schuelie, Littleford Bros., Inc. 545 Fifth Avenue, New York 17, N. Y.

We were pleased to see the article "Equipment for Heat-Treating Garbage" which appeared in the May issue of PUBLIC WORKS Magazine

As you probably know, the joint publication-US Department of Agriculture and US Public Health Service-was rather hastily prepared to meet the existing emergency. As we expected, subsequent experience and brief contacts with field problems indicate that there are a number of items in the bulletin that could be improved upon. We hope that a revision of the bulletin will be possible in the near future so that new information and experiences relative to methods and equipment can be included.

Will you advise us of any useful information you receive as a result of your article.

R. J. Van Derwerker, Division of Sanitation, PHS, Washington, D. C.

Water and Sewer Superintendent Wanted

The City of Fort Lauderdale, Fla., desires applications for Superintendent of Water and Sewer Distribution. Salary range \$400 to \$500 per month. Apply to Civil Service Dep't., City Hall, Fort Lauderdale, Fla. Completed applications must be in before July 25.



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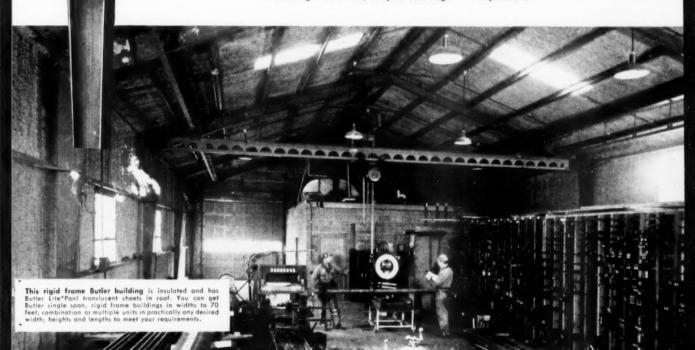
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LEADERS IN PUBLIC WORKS



Peter C. Karalekas, chief engineer of the Water Works Department of Springfield, Mass., is one of the very fine younger group of engineers. He was graduated in 1934 from the University of Maine with a degree of BS in Civil Engineering; and in 1941 received an MS in Sanitary Engineering from the Harvard Graduate School of Engineering. Prior to the war, he was with the Massachusetts State Department of Health, as a sanitary engineer. Early in the war, he was commissioned in the Sanitary Corps and assigned to the Institute of Inter-American Affairs, with which organization he served very efficiently in Latin America until 1945, reaching the rank of Lt. Col. He now holds this rank in the army reserve organization.

In 1946, after his return from military service, he became chief engineer of the Springfield Water Works, in charge of reservoirs, watershed areas, filtration plants, pipe lines and water works construction. He holds membership in the AWWA, FSIWA, NEWWA, APHA and Massachusetts WWA. He is married and there are four childrenthree boys and a girl-in the family. He lists his hobbies as golf, sports and stamps-and his golf isn't bad at all. The view on the front page is in front of the aerator at Provin Mt. distribution reservoir, which is about elevation 425, or 355 ft. above Main St.,

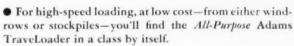
Springfield.

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Loads with equal speed and efficiency from both windrows and stockpiles







On road and street jobs, the TraveLoader picks up and loads surplus windrowed material—dirt, sod, scarified material, snow, etc.—at better than a truck-a-minute clip ... and does it without interrupting regular flow of traffic.

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Ask your Adams dealer to show you how the Trave-Loader will step up production and cut costs on your jobs.

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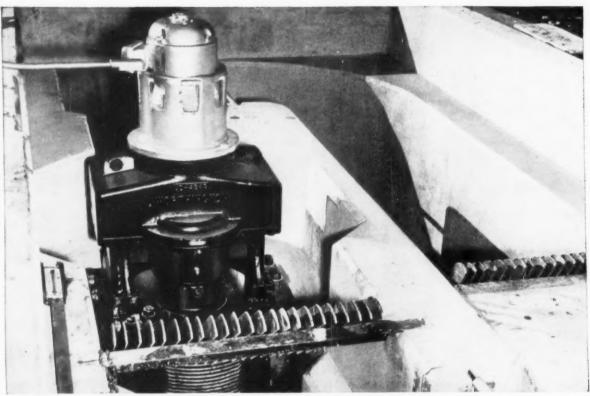












WORTHINGTON COMMINUTOR IS EASILY INSTALLED TO HANDLE LARGE VARIATIONS IN FLOW like this one at the Madison-Chatham (N. J.) Sewage Treatment Plant, Maximum wet-weather flows are occasionally as high as five times the average design dry-weather flow. An overflow screen is installed on top of the comminutor to screen flows

in excess of the comminutor's capacity. Screenings are later raked down into the comminutor during period of normal flow. The overflow screen makes the comminutor independent of the by-pass on right which may later be used as a channel for a second comminutor. Plant Superintendent is Edward P. Molitor.

Madison-Chatham, N. J., installation proves adaptability of Worthington COMMINUTOR

Typical example of the adaptability of the Worthington comminutor is the story of this installation at the Madison-Chatham Joint Meeting Sewage Treatment Plant in Chatham, N. J.

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- It can be readily installed in new or existing straight-flow rectangular channels.
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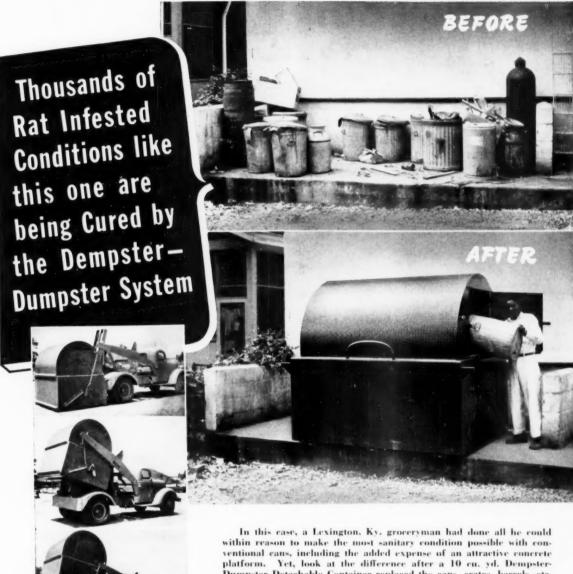


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Dumpster Detachable Container replaced the cans, crates, barrels, etc. Multiply this case many times to include other stores, hospitals, schools, market, apartment and housing areas. Then, you can see how your city, too, can eliminate rat infested, unsanitary bulk rubbish handling with the Dempster-Dumpster System.

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Design Data on Chemical Flocculating Equipment

89. Flash mixers, Straightline mixers, conveyors and elevators for handling chemicals are described in an illustrated bulletin now available from Link Belt Co., Colmar, Pa. Selection tables and diagrams are provided to help you select the equipment best suited to your needs. Check the coupon for your copy.

Methods of Chlorinator Control

98. Chlorinator control methods include manual, semi-automatic, program, rate, fully automatic proportional and split feed control. To assist the chlorinator user and his engineer or technical adviser in the selection of the control method best suited for each requirement, a publication of Wallace & Tiernan, Inc., describes these methods in detail, You can get a copy of Publication TA-1013-C by checking the couron.

Engineering Data On Gravity Filter Design

170. The complete line of gravity filters and related accessories furnished by the Permutit Co., New York 36, N. Y., is covered in a well-illustrated 24-page booklet. Each element of a filter and filter controls are discussed in detail to assist the designer of these innortant units. Get your copy of this helpful publication by checking the coupon.

The engineering information in these helpful catalogs will aid you in your Engineering and Public Works programs. Just circle numbers you want on the coupon, sign and mail. This free Readers' Service is restricted to those actively engaged in the public works field.

Dozer-Loader Combinations Increase Tractor Output

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67. For a detailed explanation of the principle of "gunned" or "air placed" concrete and description of the improved Model 750 and 1250 Bondactors, be sure to get your copy of Form 553 from Air Placement Equipment Co., 1911 W. 24th St., Kansas City 8, Mo. Check the coupon today.

Technical Supplement Describes Mixing, Coagulation and Flocculation

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How to Separate Solids From Industrial Wastes

111. Removal of solids from waste liquids is described in an illustrated booklet on the Sweco Separator, product of the Southwestern Engineering Co., 4800 Santa Fe Ave., Los Angeles 58, Calif. Methods of operation, engineering details and case histories are included in this booklet. Get a copy now by checking the coupon.

How Engineers and Contractors Can Get This Comprehensive Water Control Apparatus Catalog

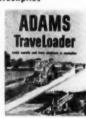
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Get This Helpful Data On Valve Boxes

187. Full details on service, roadway and valve boxes, meter boxes, frames and covers are included in Bulletin 2000 issued by Alabama Pipe Co, Anniston, Ala. All standard sizes are listed, together with prices, and instructions are furnished for handling special designs. Check the coupon for your free copy.

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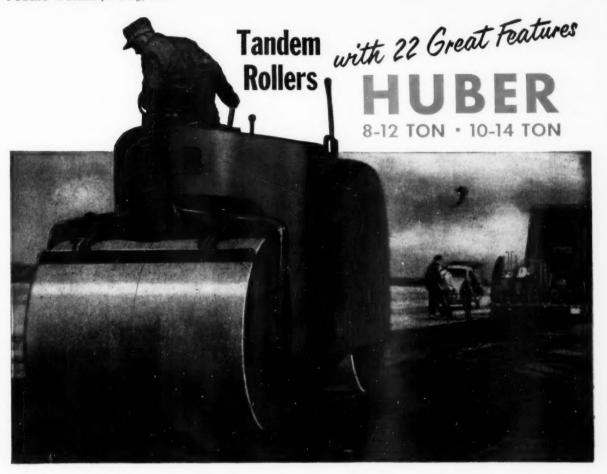
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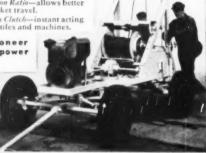
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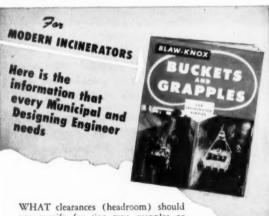
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How to Get Better Concrete Construction

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Details on Motor Grader Construction and Use

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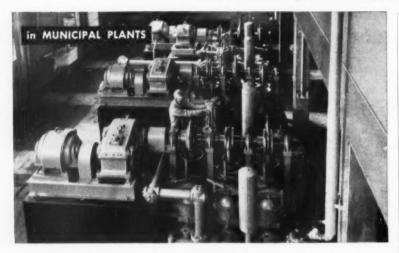
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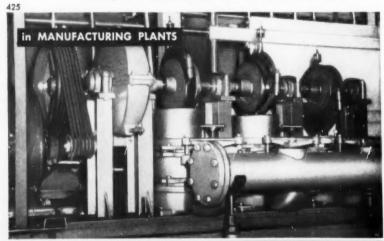
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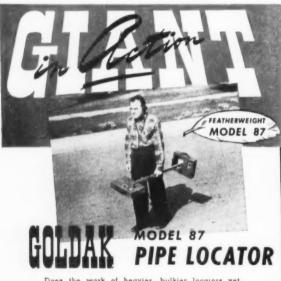
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Vacuum Cleaning Answers Leaf Problem

227. The Elliotte vacuum leaf loader quickly sucks wet or dry leaves from the street and deposits them into a collecting truck for easy disposal. All-season use for removal of paper and other debris, Details on this time and labor saving unit in bulletins from M. A. Elliotte, 5 State St., Troy, N.Y. Check the courson.



Does the work of heavier, bulkier locators yet weighs only II pounds complete...shows EXACT location of mains, services, valves and stubs. Accurately measures depths of Pipes and Cables. One Man Operation! Rugged Reliability! Economical! Tubes, Batteries and Parisl Comes complete, Ready to use!

Write for FREE Literature

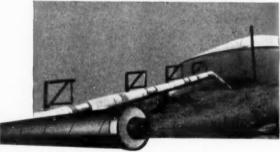
The BORDING Company

1545 WEST GLENOAKS BLVD.

T.M. Reg.

U.S. Pat. Off. GLENDALE 1, CALIFORNIA

RIC-WIL KEEPS THIS WATER LINE FROM FREEZING!



Project: Water Works Improvement; Isbpeming, Michigan.
Consulting Engineer: Drury, McNamee & Porter; Ann Arbor, Michigan.
Contractor: L. W. Brumm; Marquette, Michigan.

This overhead Ric-wiL pipe line, connecting an elevated storage tank to the distribution system, is protected from freezing even during winter temperatures as low as -40° F.!

For normal flow, ample thermal efficiency is assured by using 3" thick Fiberglas insulation, with a 3/4" dia. steam tracer provided for stand-by use if required.

The 12" steel water line is coated on the inside with Ricwilite phenolic resin for corrosion resistance, and the entire prefabricated system is housed inside 21" dia. RIC-WIL HEL-COR Conduit for protection against the elements.



UNDERGROUND OR OVERHEAD

THE RIC-WIL COMPANY - CLEVELAND, O.



EVERY FEATURE OF THE BARBER-GREENE 848 PLANT WAS DESIGNED TO INCREASE TONNAGE PRODUCTION

There is nothing to equal the constant, low-cost, topcapacity production of the 848 plant that provides 80 to 140 tons per hour of the finest bituminous mix. Its portability means less moving time. Its separate components mean less set-up time. Its automatic, interlocked operation assures accuracy and means less loss due to the human element. Its simplicity of operation and quality construction mean less down time. Its unique simple sampling means less interrupted time.

Its adaptability to all types of mix, including stabilized mixes, means more profitable production.

See your B-G Distributor for complete information on the high capacity 848 Bituminous Plant.

Barber-Greene

To order these helpful booklets check the coupon on page 28.

Patching and Maintenance With Bitumuls

283. Proper maintenance of paved surfaces is the subject of an informative 24-page booklet "Bitumuls for Maintenance" published by American Bitumuls & Asphalt Co., 200 Bush St., San Francisco 4, Calif. Profusely illustrated and well-written, this text gives step-by-step descriptions of patching and other surface maintenance operations. Check the surface maintenance operations, coupon now to order your copy.

WATER WORKS

Head Loss Data On Plastic Pipe

26. Carlon Products Corp., 10225 Meech Ave., Cleveland 5, Ohio, announces that authoritative data has been compiled on head loss due to friction in Carlon plastic pipe and is available in the form of graphs and charts. The graphs show superior flow characteristics, attributed to the fact that plastic pipe is not "wetted" by water. Send for this data today by using the handy coupon.

The Modern, Streamlined **Elevated Tank**

32. An 8-page bulletin describes the Watersphere, a modern elevated water tank of welded steel construction for general service gravity water pressure and fire protection. Construction details, illustrations of typical installations and table of standard sizes from 25,000 to 250,000 gallons capacity are included. Check the coupon. Chicago Bridge & Iron Co., 2115 McCormick Bldg., Chicago 4, Ill.

Painting Water Tanks For Longer Protection

52. High labor costs demand special consideration when painting elevated water tanks. This and other factors involved in proper paint selection are discussed in a bulletin issued by Jos. Dixon Crucible Co., Jersey City 3, N. J. Helpful specifications for repainting water tanks are also included. Check the coupon today.

Data on Cutting-In Valves, Repair Sleeves and Accessories

33. A variety of Clow products for installation and repair of cast iron pipe lines, including the Eddy cutting in valve and sleeve, split sleeves for pipe repair, test plugs, valve boxes, Strickler pipe cutters and other fittings and accessories are featured in literature available from James B. Clow & Sons, Inc., Box 6600-A, Chicago 80, Ill. Check the coupon.

What's Your Digging Problem? Repair Work? Trenches? Footings?

35. At today's prices, hand digging means the job will be costly. You can dig through aphalt and macadam, work tast and ethetentive even in cramped areas with the tractor mounted Sherman Power Digger. From one position you can reach to dig 10 feet behind tractor in 140° are and to depth of 8 feet. For full details check the coupon. Sherman Products, Inc., Royal Oak Miss.

What You Should Know About Chemical Proportioning Pumps

38. In an attractive new bulletin you will find latest information on the Heavy-Duty Chem-O-Feeder, plus many installation diagrams, construction and operating details, list of chemicals fed and other helpful information on constant rate and flow proportional chemical feeding. Get your copy from Proportioneers, Inc. Providence 1, R. I., by checking the coupon.

Efficient Coagulation With Ferri-Floc

69. Advantages claimed for Ferri-Floc as a coagulant include wide pH range, quick floc formation, manganess removal, control of certain tastes and odors, plus other aids in high quality water production. Check coupon for complete Ferri-Floc data. Tennessee Corp., Grant Bidg., Atlanta, Ga.

Tested Jointing Materials

Properties: The sealing self-caulking, self-sealing joint compound for bell and spigot pipes. For data book and sample write Hydraulic Development Corp., 50 Church St., New York, N. V.

Theory and Application Of the Flow Tube

84. Hydraulic formulae, head capacity curves and test data for this primary metering element are given in a technical bulletin, "Theory and Application of the Flow Tube," available from Foster Engineering Co., Union, N. J. Check the coupon for a copy.

Pressure Pipe That Retains Capacity

106. Several bulletins describing the construction of pressure pipe, list of installations, carrying capacity tests, making service connections under pressure; and detail descriptions of several installations. Lock Joint Pipe Co., Box 269, East Orange, N. J.

Makes Underground Pipe Installations Easy

115. One-man operated hydraulic pipe pusher pushes pipe through ground under streets, sidewalks, lawns and other obstacles. Pays for itself in man hours saved on first few jobs. For complete facts ask for Form E-213, Greenlee Tool Co., Rockford, Ill. Just check the common.

Discussion of Ranney Method For Municipal Water Production

116. A very interesting study of municipal and industrial water supply problems and a complete discussion of Ranney Collectors for water production will be found in a 20-page booklet published by Ranney Method Water Supplies, Inc., Box 277, Columbus 9, Ohio. Water quality, construction methods, costs, performance and other topics are considered Check the coupon to get your copy.

How Accurate Boring Speeds Underground Pipe Installations

135. Interesting charts showing earth boring costs, speed and accuracy for holes from 2½" to 14½" diameter and up to 80 feet long are included in 16-page Catalog No. 8 issued by Hydrauger Corp., 681 Market St., San Francisco S, Calif. Specifications and general operating instructions are also covered.

The TROJAN pipe puller & pusher



MODEL B for 2" pipe and under

MODEL A for

" to I" pipe

WRITE TODAY FOR FULL DETAILS With a Trojan, no resetting of grip is required-job goes twice as fast. Heavy duty, all steel construction makes it 4 times stronger than cast iron

Model A needs only 5 ft. trench. One man can easily lift it in and out of trench and install the average service. 15 tons of pushing pressure possible.

Model B has 3 pushing speeds for different soils. Reversible in 30 seconds.

Double XX heavy, 30" push pipe travels straighter.

The TROJAN Manufacturing Co. 1114 Race Drive . Troy, Ohio

41 Greenway, Hamden, Conn. • Box 465, Memphis, Tenn.



FOR TURBIDITY MEASUREMENTS, SULFATE DETERMINATIONS, AND SPECIAL APPLICATIONS

Modern in design and operating principle, the Hellige Turbidimeter does not require standard suspensions or long cumbersome tubes. Accurate readings can be made rapidly by those without technical training.

Precise determinations are performed in the ranges of zero to 150 p.p.m. SiO2 und zero to 100 p.p.m. SO₄. Higher values are determined by diluting the specimen.



Send for Catalog No. 8000-A



MUELLER

"B" Tapping and Inserting Machine

Drills and taps mains and inserts corporation stops, '%" to 1", under pressure...may be used on dry taps, '%" to 2\%"... similar machines available in larger sizes.

FOR THE FINEST IN WATERWORKS EQUIPMENT



"C-1" Drilling Machine

Makes cuts 2" to 12" in any size main... dry or under pressure...power-operated with H-600 Air Motor or H-602 Gasoline Engine Drive Unit...handoperated model also available.

Corporation Stops

Designed for insertion in mains under pressure with Mueller Tapping and Inserting Machines...wide range of sizes and types...variety of inlet threads ...fully tested.

Curb Stops

Ground key stops...steeper taper on key prevents sticking and allows easy operation...inverted key or solid tee head type available...wide range of sizes ...fully tested.

Service Clamps

Designed for cast iron, steel, asbestos cement, or wrought iron pipe...double or single strap...full length threads ...neoprene or lead ring gaskets ...wide range of sizes and tappings.

Meter Setting Equipment

Copper or iron meter yokes...flat head or lock wing angle stops...meter couplingscomplete line available...variety of threads and outlets.

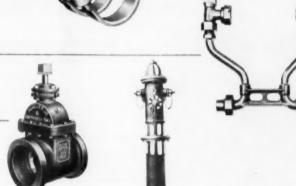
Gate Valves

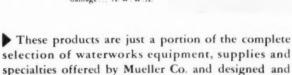
Exclusive four-point contact wedging mechanism assures positive seal...fully bronze mounted...maximum corrosion resistance...conventional packing or "O" Ring Seals...rising or non-rising stems A. W. W. A.

Fire Hydrants

Improved and standard types...designed and built for long life and trouble-free service...safety flange reduces collision damage... A. W. W. A.







manufactured to their characteristically high standards.



Dependable Since 1857

MAIN OFFICE & FACTORY DECATUR, ILLINOIS

WATER COMMISSIONERS

OF THE

TOWN OF WATERFORD, N.Y.

September 15, 1952

Simplex Valve and Meter Co., 68th & Upland Sts. Philadelphia 42, Pa.

Dear Sirs:

Please send us two (2) rubber diaphragms for Simplex rate controller #6 111325 R.

Might be of interest to know that this is second replacement of diaphragm since 1914.

Respectfully yours,

72. If ofaller

Water Commissioners, Waterford, N. Y.

Supt.

Another proof that Simplex is reliable in the <u>long</u> run!



Simplex Type S Rate of Flow Controller

[Supersedes Type B Controller Referred to in Letter]

For full details, write: Simplex Valve & Meter Company, 6750 Upland St., Philadelphia 42, Pa.

SIMPLEX

VALVE AND METER COMPANY

How Your Filter Washing Can Be Improved

136. More thorough sand washing with the elimination of mud balls and cracking with resultant longer filter runs are claumed for the Palmer Filter Bed Agitator, described in bulletins issued by the Palmer Filter Equipment Co. P. O. Box 1655, Erie, Pa.

Helpful Data on Mechanical Joints

138. Get Circular 49 from M & H Valve & Fittings Co. for important information and installation dimensions of M & H AWWA Mechanical Joint Valves and Hydrants. Features include ease of installation, construction economy, long life. Use coupon or write M & H Valve & Fittings Co., Anniston, Ala

Engineering Data on Diatomite Filters

139. Get complete data on the Sparkler model SC-J diatomite slurry feed filter for swimming pools from the Sparkler Mfg. Co. Mundelein, III. Check the coupon for full information including table of filter sizes and capacities, space required and filter operation.

Faster Pipe Laying With Precaulked and Threaded Joints

148. McWane 2" cast iron water pipe with threaded joints and precaulked bell and spigot pipe are described in folder WM-47. Additional data on 3" to 12" centrifugally cast pipe and fittings in folder WL-47, both issued by McWane Cast Iron Pipe Co., Birmingham 2, Ala.

Inserting Valves Without Shutdown

162. Do you have the latest data on equipment for inserting control valves where shutdown is impractical? Mueller catalogs H-20 and H-02 give all details on inserting valves and equipment, using hand-operated or power operated machines. Get these catalogs today by checking the coupon. Mueller Co., Decatur, Ill.

What You Should Know About Meter Setting and Testing Equipment

166. Complete details on all equipment and proper methods for meter testing and installation are included in an excellent book pulsished by Ford Meter Box Co., Wabash, Ind. All waterworks men concerned with setting and testing of water meters should have a copy of this book. Write for Catalog No. 50.

Pipe Joint Essentials and Couplings for Every Job

168. Superior pipe joints are tight, flexible, simple, strong and economical. Dresser's handsome 44-page bulletin No. 513 shows how these essentials are met and provides layous for curves, working pressures and a wealth of other data. Be sure to check this bulletin on the coupon. Dresser Mig. Div., 59 Fisher Ave., Bradford, Fa.

Handy Calculator for Cast Iron Pipe

175. With the handy Cast Iron Pipe Calculator you can determine at a glance the class, weight and dimensions of bell and spigot pipe. This slide-rule type calculator is absolutely free. Use coupon or write R. D. Wood Company, Public Ledger Bldg., Philadelphia 5, Pa

What You Should Know About The Centriline Process

197. The Centriline method for lining mains in place to stop leaks, prevent corrosion and increase carrying capacity is fully described in a handsome booklet issued by the Centriline Corp., 140 Cedar St., New York 6, N. Y. Many illustrations and typical case histories show the operation and economies of this process. The Tate process for lining smaller mains is also covered. Check coupon for your copy.

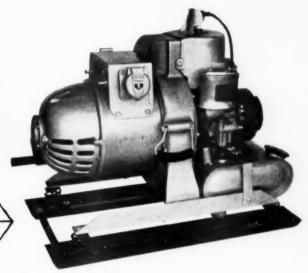
Complete Booklet on Pipe Line Equipment

246. Equipment
246. Equipment for all types of jointing, maintenance and repair jobs on water, gas and sewer lines is described and illustrated in Catalog No. 25 issued by Joseph G. Pollard Co., New Hyde Park, N. Y. Leak detectors, pipe finders, melting kettles, cleaning tools and a full line of hand tools for water and sewer departments, and many other items are included. Be sure to get your copy now. Just check the coupon.

HERE'S POWER

That Really Pays Off

High-Cycle Power from



Homelite

Carryable GENERATORS

With high cycle power you operate faster, lighter weight, more efficient electric hand tools . . . high cycle drills, grinders, impact wrenches, concrete vibrators and chain saws. You're on the right track to faster, lower cost maintenance. And the unit that puts you on this track is the Homelite Gasoline Engine Driven *Dual Purpose* Generator . . . the first and best of its kind ever developed.

Small, compact... light enough to be picked up and carried . . . a Homelite can be put into operation any place quickly. And it provides plenty of power . . . not only high cycle power but also regular power for your standard universal tools and floodlights. That's right, both from the same generator.

Why not, right now, write for a free demonstration and see what a Homelite Dual Purpose Generator can actually do for you?



For operating Homelite high cycle chain saws



For operating high cycle concrete vibrators

Manufacturers of Homelite Carryable Pumps • Generators Blowers • Chain Saws



2107 RIVERDALE AVENUE . PORT CHESTER, N. Y.

Canadian Distributors: Terry Machinery Co., Ltd., Toronto, Montreal, Vancouver, Quebec.

To order these helpful booklets check the coupon on page 28.

Helpful Data On Pipe Tools

230. Toledo drop head ratchet threaders are light, compact, ideally suited for work in tight corners. Three models for ½" to ½", by "to 1½", and ½" to 2" pipe all feature quick change of sizes. Get Catalog 11a52 from Toledo Pipe Threading Machine Co., Toledo, Ohio. Check the coupon.

Helpful Valve Catalog For Engineers

236. For complete descriptions of Darling double disc, parallel seat gate valves be sure to get Bulletin 5002 issued by Darling Valve & Mfg. Co., Williamsport, Pa. Construction details covering all valve parts and accessories are helpful for specification writers. Check the coupon for your coup.

All About Centrifugal Pumps

258 Where pumping performance counts you want to check your specifications carefully. Investigate the features of Fairbanks-Morse centrifugals. Use coupon or write to Fairbanks, Morse & Co., Dept. PW, Chicago 5, Ill.

Inexpensive Crane For Water Department

261. Handling pipe, hydrants and valves; form pulling; and many other jobs that require a light-weight, economical crane can be solved with the versatile Pitman Hydra-Lift, an inexpensive crane that fits on the frame of any 1½ ton or larger truck. Get the full story by checking the coupon. Pitman Mig. Co., 300 W. 79th Terr., Kansas City, Mo.

How to Compute Quantities of Jointing Materials

271. A helpful table for determining quantities of "Tegul-Mineralead" required, using jute or "Hyde-Ro Kings", plus complete answers to your questions on sulfur compound jointing materials will be found in Bulletin M-10 issued by Atlas Mineral Producta Co., Mertztown, Pa. Check the handy coupon today

Water Lines Under Pavements Easily Installed

247. With a Trojan pipe pusher and puller no resetting of grip is required, so the work goes twice as fast. Two models, for pipe up to 2" dia. Get full details by checking the coupon. Trojan Mfg. Co., 114 Race St., Troy, Ohio.

Test Kit For Swimming Pools

269. Tests needed for scientific control and maintenance of swimming pool waters may be performed easily with the Hellige Twin-kit. Twin pocket-size comparators with non-fading glass color standards are used for pland chlorine or bromne determinations. Folder No. 800-F give full details on this convenient outfit. Get your cony by checking the coupon. Hellige, Inc., Garden City, N. Y.

Gauges for Good Filter Plant Operation

275. Mechanically operated blter gauges for indicating and recording loss of head, rate of flow, sand expansion and other data needed for good blter plant operation, are described in Bulletin No. 450-H10, issued by Builders-Providence 356 Harris Ave., Providence 7, R. I. Besides details on the gauges themselves, typical installations are shown. Check coupon for your copy.

Standard Specifications for C. I. Pipe and Fittings

278. Standard dimensions for cast iron water pipe and special castings are available in a convenient booklet offered with the compliments of U. S. Pipe and Foundry Co., Burlington, N. J. Get your copy by checking the coupon.

Handy Catalog Covers All Pipe Repairs

290. A complete catalog covering repair clamps, packings and gaskets of several designs

to suit all needs is offered by Smith-Blair, Inc., So. San Francisco, Calif. Directions for use show ease of application. Every water works needs a copy of this catalog for ready reference. Available by using the coupon.

Factors to Consider in Elevated Tank Selection

299. Details on the several different types of elevated steel tanks, including capacity ranges, tank dimensions and other factors to be considered in the selection of elevated tanks for modern water storage, plus discussions of new tanks for old towers and foundations are included in Bulletin 101 of the Pittsburgh-Des Moines Steel Co., Neville Island, Pittsburgh, Pa. Check coupon for your copy.

REFUSE COLLECTION AND DISPOSAL

Quel—For Control Of Garbage Odors

27. A new product, Quel, is offered to stop odors from garbage and waste. A small quantity of this liquid is said to sanitize garbage containers, kill maggots, repel fires and other pests. Get full details from W. B. Farrell, fuc., 1960. Opdyke Rd., Pontiac, Mich. Check the coupon.

Sanitary Landfill Operation and Methods

28. The location and area requirements for sanitary landfill, operation methods for trench type and area fills, equipment selection and costs are items discussed in an 8-page booklet issued by Allis-Chalmers Mfg. Co., Milwaukee I, Wis. Be sure you have this reference when considering the problem of garbage and refuse disposal. Check the handy coupon today.





QUINN WIRE & IRON WORKS 1621 12"ST. BOONE, IA

BUILD BETTER SEWER LINES



WITH
WESTON
GASKETS and FORMS
for
SEWER PIPE JOINTS
(a cement joint)

No jute used—gasket centers spigot.
 Definite space in each joint for cement.
 Form confines cement-grout to lower portion of joint.
 Particularly advantageous in water-bearing trenches.
 Infiltration minimized.

L. A. WESTON CO. Adams



M-SCOPE PIPE — LOCATOR

Also manufacturers QUINN CONCRETE PIPE MACHINES

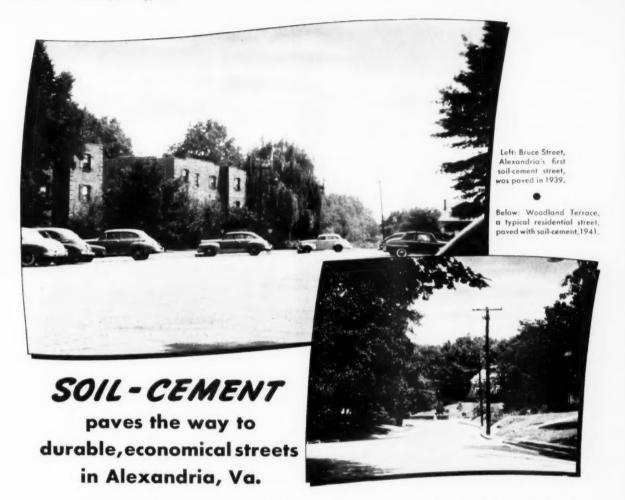
Conly \$149.50

Superior Performance

Pipe Finder — Leak Detector Combination Type BL \$197.50

Free Illustrated Lit.

FISHER RESEARCH LAB., INC.



In 1939, Alexandria, Va., experimented with soil-cement paving in a one-block-long project on Bruce Street. This pavement withstood the severe winter of 1939-40 without a single surface break while virtually every other secondary street in the city suffered heavily from the extreme weather.

That demonstration, plus soil-cement's low first cost, convinced city officials of soil-cement's practicability for light-traffic streets. Since then more than 200,000 sq.yd. of soil-cement pavement have been placed in Alexandria. The superior performance of that paving prompted the City Council in 1948 to pass an ordinance specifying soil-cement base with bituminous surface for light-traffic streets in residential zones and concrete for heavier-duty streets.

C. L. Watkins, Alexandria City Engineer, writes: "The first winter's experience on Bruce Street has been followed by more than 10 years of added service. Our records show that there has been practically no maintenance on the soil-cement base.

"Our choice of soil-cement is predicated on two important factors—economy and durability, plus the fact that our soil conditions are favorable. The initial cost and low-maintenance cost of all-weather soil-cement base make it economical. Its durability is proved by its record to date of carrying daily traffic for over 10 years. In my opinion, the use of soil-cement is a major and permanent asset to our city."

Here's why soil-cement roads and streets are economical: (1) about 85 per cent of the required material is usually native soil already on the site, (2) construction is fast—large daily production, (3) inexperienced crews can quickly learn the simple construction procedures. For more information about economical, durable soil-cement roads and streets, write for free booklet available in U. S. and Canada.

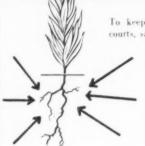
PORTLAND CEMENT ASSOCIATION

DEPT. A7-89, 33 WEST GRAND AVENUE, CHICAGO 10, ILLINOIS

A national organization to improve and extend the uses of portland cement and concrete through scientific research and engineering field work

GET THOSE WEED ROOTS!

GO TO THE ROOT OF YOUR WEED PROBLEM WITH THESE DOLGE PRODUCTS



To keep weeds off drives, walks, parking lots, tennicourts, sand traps you've got to finish the roots.

DOLGE SS WEED-KILLER does that—and more. It kills the foliage, of course. It works down deep, it tends to sterilize the soil so that wind-blown seeds cannot sprout in it. Diluted as directed, it can kill the toughest weeds. Spray or sprinkle where you want no growth whatsoever.

E.W.T. is the Dolge 2, 4-D Selective Weed-Killer, It finishes dandelions, plantain and other

broad-leaved weeds in turf-does not harm good lawn grasses. It translocates; is absorbed and travels through the sap to the roots.

SANITARY SURVEY
of your premises
consult your
DOLGE SERVICE MAN

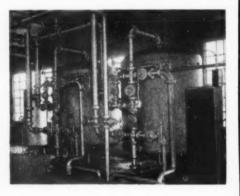
See your Dolge Service Man-he will call soon Write for the Dolge booklet on chemical weed control.



WESTPORT, CONNECTICUT



EFFICIENT WATER SOFTENING



Lakeside uses different kinds of zeolites, and accessories to meet your particular needs in a softener, Such care insures high capacity, minimal cost, long life and ease of operation. Bulletin 78 tells you a great deal about zeolite softening, including the capacities of the various zeolites, how to determine the amount of zeolite required and how to compute the dimensions for any softening unit.

Sectional drawings show the details of construction of the softeners, and full data are presented on manual, semi-automatic and fully automatic control.

Send for Bulletin 78 now if you have a hard water problem.

LAKESIDE ENGINEERING CORP.

222 West Adams Street Chicago 6, III.

How to Reduce Refuse Collection Costs

123. The sequence of operations for fast loading and refuse compaction in the Gar Wood Load-Packer are illustrated and described in 12-page folder W-110, together with size data and details of hydraulic elements. Be sure to check all details of the efficient Load-Packer system. Check coupon or write Gar Wood Industries, Wayne Division, Wayne, Mich.

Efficient Material Handling to Reduce Incineration Costs

130. Blaw-Knox Buckets specially designed for refuse and garbage handling are described in 22-page Bulletin 2350. Illustrations show progress of material through a modern municipal incinerator plant. Dimensions and incinerator bucket apecifications are included, Blaw-Knox Div., 2124 Farmers Bank Bidg., Pittsburgh 22, Pa.

Increasing the Efficiency of Bulk Rubbish Collection

177. Strategically spotted bulk containers can be handled by one man operating a Dempster-Dumpster equipped truck. Get full details of this cost-saving system of rubbish collection, as used by many cities to increase efficiency and climinate unsanitary conditions. Write Dempster Brothers, Inc., 952 Dempster Bidg., Knoxville 17, Tenn., or use the handy coupon.

Thinking of Sanitary Fill? Get This Booklet Now

285. Good management of sanitary landfills requires rugged, dependable equipment to excavate dirt, compact refuse and handle cover material. Such equipment, in use on landfill projects coast to coast, is featured in a new 8-page booklet titled "Community Workers," issued by the Caterpillar Tractor Co., Peoria 8, Ill. Check the coupon for a copy.

Efficient Refuse Collection Unit Carries Bigger Load at Lower Cost

266. Nine features which result in new economy, efficiency and cleanliness of the Heal (Colector Pak" are outlined in illustrated Bulletin BH-53100, issued by the Heal Co., Milwaukee I, Wis. Be sure to check all the ways this easy loading quick dumping unit is designed to help you do a modern, sanitary refuse collection job. Check the coupon now.

BUSINESS AND ADMINISTRATION

How to Save On Automobile Insurance

208. Employees of the municipal, county, state and federal governments should investigate the savings on automobile insurance available to them through Government Employees Insurance Cos., Govt. Employees Insurance Bldg., Washington 5, D. C. Check the coupon for details.

WEED CONTROL

Chemical Weed Killers Are Fast and Effective

117. Be sure to check Polybor-Chlorate and concentrated Borascu for fast, economical non-selective destruction of weeds and grasses. Features and applications of these effective products are outlined in bulletins available from Pacific Coast Borax Co., 630 Shatto Pl., Los Angeles 5, Calif. Check coupon for full data.

What You Should Know About Chemical Weed Control

132. In a convenient 44-page book, the C. B. Dolge Co. gives full details on spraying procedures and chemicals to use for control of lawn and roadside weeds, ragweed eradication and insect control in turf. Get your copy by checking the coupon or write C. B. Dolge Co., Westport, Conn.

USE Coupon on Page 28



FOR MORE THAN 50 YEARS THE GREATEST NAME IN TRUCKS



pledge to remedy past negligence. One of its first steps was to order more than \$297,000 worth of Flexible Sewer-Cleaning equipment to clean and maintain its more than 9,000 miles of sewer, some of which is over 300 years old. Twenty-five freight cars were required to which the 170. Flexible, Rugher Machine and the grede. EQUIPMENT CO. ship the 170 Flexible Bucket Machines, cables, rods, buckets, etc. in this—"the world's largest order of its kind." Flexible equipment was selected after careful ENICE BOULEVARD, LOS ANGELES 34, CALIF. and scientific investigation and thorough demonstration!

MERICA'S LARGEST MANUFACTURER OF PIPE CLEANING TOOLS AND EQUIPMENT

Hit it again, Butch! Fiber glass DURASIGNS can "take it!"

(BRANCHES IN PRINCIPAL CITIES)

LOW COST . TOUGH . RUSTPROOF



Developed by the Navy and Air Corps for structural parts requiring unusual resistance to weather and stresses, Fiber glass reinforced laminates have quickly proved their superiority for Traffic control signs.

SEWER-ROD

Durasigns have the strength of steel with only one-third the weight. They can "take" more weather, corrosive fumes and downright abuse than any other sign. They cannot rust and they never need painting. Yet they actually cost less than comparable steel signs.

Durasigns are available in white or yellow, blank or with your choice of copy. Regular or reflectorized surface. Stock sizes: 12" by 18"-18" by 24"-24" by 24" and 24" octagon. Write for prices and details.

DURASIGN DIVISION, The NUBONE COMPANY, INC. ERIE, PENNSYLVANIA





EYS TO BETTER WATER



PROBLEM: Turbidity, Color, Hardness, Iron, Alkalinity

PRECIPITATORS remove dirt, color, hardness, iron, alkalinity, silica, fluorides, taste, odor by

coagulation, precipitation, and settling. Fully utilize the Permutit sludge-blanket principle for big savings in space . . . chemicals . . . time!

Horizontal or vertical designs of any capacity. Tailor-made units to triple capacities of oldfashioned settling basins,

PROBLEM: Hardness with Some Iron, Manganese

SOFTENERS quickly reduce hardness to zero . . . while removing troublesome iron and manga-

nese. Simplest method. Gives positive results with no waste disposal problem. Features ease of operation, low installation and operating costs.

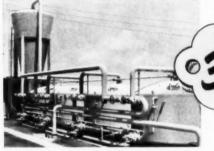
Pressure or gravity units or batteries-any capacity. Permutit automatic controls give uninterrupted supply of softened water, save operator's time, increase efficiency of old plants.



SPIRACTORS soften on new principle-catalytic precipitation. Hard water and lime-soda

swirl upward through catalyst granules. Precipitates deposit by accretion, fall to bottom, are easily disposed of. Water at top is soft, clear, ready for

filtration. Total reaction time is eight minutes. Lime treatment with no bulky sludge disposal problem.



SOFTENER

PROBLEM: Traces of Dirt, Oil, Iron

FILTERS trap the last traces of suspended impurities, deliver a crystal-clear effluent. Permutit

rapid sand filters are available in vertical or horizontal steel shells, and gravity types in wood or concrete. These units feature Permutit automatic

controls. Wash, rewash and return to servicewith no operator present!



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WATER CONDITIONING HEADQUARTERS FOR OVER 40 YEARS

Why a county foreman says... "It pays to standardize on **CAT** equipment"

This Caterpillar No. 80 Scraper and D8 Tractor are 6½ years old, and still saving money for the tax-payers of Butte County, Calif. Every year they move about 100,000 yards of earth and build about 20 miles of road. And there's no "off season" for this husky yellow team. In the winter they remove 60 to 85 miles of snow —deep snow that has reached 15 feet at Stirling City.

On this job they're moving 30,000 yards of red clay and lava ash on a road widening and realigning project in Butte County. R. L. Hawks, road construction foreman, says, "They do more work with less trouble; there's no doubt that in the lorg run they can't be beat. We find it pays to standardize on Cat equipment."

The burly No. 80 Scraper hauls a heaped load of 20 yards. Being cable operated, it loads smoothly and can pump "dead" material. It gets rid of its load quickly and evenly with positive, fast-responding ejection. And the push block extends well behind the tires for powerful, in-line pusher action.

Like all Caterpillar machines, the No. 80 Scraper is built to stay on the job and out of the shop. Rugged construction and durable, high tensile steels mean that it will earn its keep for many years.

Your Caterpillar Dealer—who gives skilled service on the equipment he sells—will gladly give you an onthe-job demonstration of the Cat Scraper that fits your needs. Give him a call today.

Caterpillar Tractor Co., Peoria, Illinois.

CATERPILLAR*

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WILL DEMONSTRATE

PUBLIC WORKS MAGAZINE

VOLUME 84 No. 7 • JULY, 1953

P U B L I C W O R K S

For a Boom Defense Area

N November, 1950, the Atomic Energy Commission announced the selection of the Savannah River area on the South Carolina-Georgia border for the location of a new atomic energy installation; one that at completion, would be among the largest industrial developments that the world has known.

The selected site comprised 315 square miles in a sparsely inhabited rural area. Nevertheless, its clearance required the evacuation and relocation of 1500 families; the complete demolition of two towns; and the abandonment of schools and churches. To proceed with the new construction, major highways serving the site had to be widened and rebuilt: provisions had to be made to accommodate large numbers of in-migrant workmen and their families-at the peak of construction 38,000 employees were on the construction payrolls-and public and private facilities generally had to be expanded to care for approximately 125,000 temporary residents, transients who constituted an increase of more than 50 percent in the population.

By January, 1953, the site had been cleared; construction of the plant was far along; and the peak of construction employment had been reached and passed. The first impact upon the region of this unprecedented industrial activity had been sustained without disaster and with only temporary discomfort. New schools were in session; new water works and sewerage systems were coming into use; new roads had been built; and new hospital and health facilities were available.

The rapid transformation of a rural to an industrial economy re-

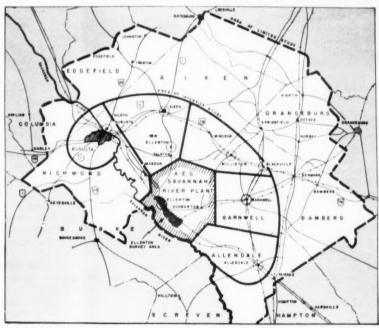
quired the concentrated use of all local resources, the cooperative services of the AEC, and the effective application of Federal as-

PERE F. SEWARD.

Commissioner, Division of Community Facilities and Special Operations, HHFA

sistance made available under a number of existing and new programs. Although the AEC had no legal responsibility to coordinate the activities which eased the transition, as the agency responsible for the change it was the one to which the people instinctively turned, and the AEC accepted the role of counsellor. It steered requests into proper channels to obtain assistance, directed inquiries to appropriate sources, and, unofficially, served effectively as the coordinating agency.

The displacement of 1500 families in relatively few months symbolized the drastic change this new atomic energy facility was causing in an old and long stabilized section of the nation. The social culture of this Savannah River area was rooted in



 THIS MAP shows the general section affected by the AEC Savannah River plant, the areas of intensive and limited study, and the communities.

the land; the economy that supported it was based largely on corn, cotton, peanuts, and the products of the pine woods; the social relationships were those which evolved through the years from the plantation era. When the largest, most modern production facility developed by the farthest advances of science was located in this area, rapid and inevitable change loomed.

mands upon public facilities. Water, waste disposal and schools presented almost immediate problems.

Moreover, the local governments generally were not organized or prepared to deal with the complexities of urbanization. Activities of local government had been at a minimal level, faced minimal demands, and operated on minimal budgets. Except in the larger cen-

proximately 3,000 of them were on the site by January 1, 1953.

Federal assistance was provided and a program undertaken to expand the supply of housing for families of permanent employes. Some 3,900 units scheduled to be built by private enterprise, with special Federal financing aid, were substantially completed by the first of the year. However, one of the major obstacles to expansion of housing was the lack of essential community facilities, and the expansion of the housing program itself could not proceed more rapidly than these services were provided. To ease this situation, and to facilitate the transition from a rural to an industrial economy, the Federal government, through various programs, made available more than \$20 million by January 1, 1953, for a variety of public works.

The oldest of these, the Second Advance Planning Program for non-Federal public works, was used by Augusta and its satellite towns, Blythe and North Augusta, and also by Aiken, and Barnwell to obtain these interest-free advances from the Housing and Home Finance



NEW ACCESS highway is carried across US Highway 1, at left, and SC Highway 421, at right. US 1 was rebuilt to carry four lanes of traffic.

Many of the displaced families were tenant farm families. Through the cooperation of county farm agents in the region, all of them who wished had the opportunity to relocate as tenants on farms. In many of the families, however, the men took construction jobs in the building of the new atomic energy plant. From self-sustaining farm economy they transferred temporarily into a job-and-dollar economy. Their eventual adjustment, after the construction is completed, has yet to be worked out.

Aiken, S. C., and Augusta, Ga., were within commuting distance of the site. Except for them there was no town in the area with a 1950 population of more than 3,700. Seven towns were in the 2,500 to 3,700 population group. All the others were smaller, 26 of the 34 surrounding communities having had less than 1,000 population.

Impact of Change

It was on these smaller communities that the impact of change fell hardest. In them a small increase in numbers of population became a tremendous increase when measured by percentages, and percentage changes gave the more accurate measure of increased de-

 UNDER PUBLIC Law 139, many new facilities were added. This shows a new water treatment plant under construction for North Augusta, So. Car.

ters, such concepts as community planning, zoning, subdivision control, and organized recreational programs and health clinics were foreign to local traditions.

In addition to the problems created by the temporary influx of construction workers, there was also the permanent problem of housing families of operating personnel. AEC estimated that some 7,000 employes would be required for this purpose all together; ap-

Agency with which to make some plans toward meeting the forth-coming problems. Lending authority under this program expired October 13, 1951. Under this program two school districts in Barnwell obtained loans to plan schools, the other communities obtained loans to plan water and sewer facilities.

Providing Schools

Foremost among the collateral community problems to be solved

in order that the atomic energy installation could proceed on schedule was that of providing schools. In September, 1950, the Congress, in Public Law 815, had authorized Federal assistance to construct public schools in Federally-affected areas. Under this Act, Federal aid in the form of grants, technically known as entitlements, was authorized for free public schools which are attended by children who live on Federal property with a parent employed on Federal property; to such schools which enroll children whose parents work on Federal property but who may live elsewhere; and to such schools attended by children whose attendance results from activities of the United States. These grants are made available to local school districts for permanent construction upon applications filed through the State Departments of Education with the U. S. Office of Education, Federal Security Administration. School construction under this program is supervised by the Community Facilities and Special Operations division of the HHFA. Allocations for construction of temporary the peak load in 1953 to 18,619.

This additional school load would place an approximate 50 percent increase on the school facilities of the area surrounding the new atomic energy installation, an area in which there were no surplus facilities available.

To meet the immediate demand the Office of Education allocated \$3,471,676 to the HHFA for conRecognizing that the demands for a tremendous expansion of community facilities and services, in addition to schools, would be generated in areas like the Savannah River Project, and that the rapid, almost explosive, development would overwhelm the financial capacities of the local governments, the Congress in September, 1951, authorized specific assistance



 SEWER FACILITIES also had to be provided. A new sewage treatment plant for North Barnwell, So. Car., is shown here under construction.



SANITARY SEWER interceptor under construction at North Augusta, So. Car.
 The size of the pipe indicates the amount of contributing population.

school facilities are made directly to the HHFA.

Early estimates of the number of additional school children who would be brought into the area by reason of the construction of the Savannah River AEC installation and the anticipated time schedule were: July, 1952, 12.088; Jan. 1953, 16,496; July, 1953, 17,810. To this must be added the school children displaced by clearance of the atomic installation area, raising

struction of temporary school facilities for 6,139 pupils in North Augusta, Barnwell, Blackville, Williston, Allendale, Fairfax, Ellenson, and Aiken, South Carolina, and in Richmond County, Georgia. The Office of Education also allocated \$4,292,772 to provide or assist in providing school facilities for 5,865 pupils in Augusta, Ga.; North Augusta, S.C.; Aiken, S.C.; Barnwell, S.C.; Blackville, S.C.; and Williston, S.C.

to supply these facilities in critical defense housing areas. These aids were incorporated in Title III of P.L. 139, "The Defense Housing and Community Facilities and Services Act of 1951."

Most of the Act is administered by the Housing and Home Finance Agency and its constituent agencies. Title III, however, authorizes the HHFA and the Federal Security Agency to extend Federal aid to local communities in critical defense housing areas to build, maintain, and operate community facilities and services to the extent that they cannot be financed locally, or under certain circumstances, to provide them directly.

Providing Utilities

Community facilities include water works; sewers; sewerage, garbage and refuse disposal facilities; police and fire protection facilities; public sanitary facilities; works for treatment and purification of water; libraries; hospitals and other places for care of the sick; recreational facilities; streets and roads; and day care centers. Community services, generally include maintetenance and operation of such facilities. However, due to the volume

(Continued on page 104)

HOT PLANT MIX

is Economical for County Highways

OUR experiences with plant O mixed bituminous concrete spread with a mechanical finisher have shown us that we can build excellent highways at a cost less than we expected and which we can afford. Jefferson County has 385 miles of county roads; 185 miles of state roads which are maintained by the county at state expense; and 600 to 700 miles of roads and streets in our communities. As a result of our work, every mile of state and county road is paved. About half of the county roads are paved with plant mix, laid with a finisher; and the remainder are road mix. The latter are gradually being resurfaced with

Our real start in this program of improvement dates back to late 1946, when the county decided to step up both the quantity and the quality of their roadbuilding operations. An asphalt mixing plant and a mechanical finisher, both Barber-Greene, were purchased .Not much work was possible in the next two years, but in 1949 the program of resurfacing the highway system began in earnest, and on a sound ba-

P. S. BANASZEK

Highway Commissioner, Jefferson County, Wisconsin

sis. For instance, our aggregates have been tested by the State laboratories and we have followed their recommendations as to gradation and mix design.

Where the paving work is over the original gravel, we place a 2inch mat with the finisher. This mat consists of aggregate with a 34-inch maximum size, bound with either MC-3. MC-4 or MC-5 asphalt, depending on the temperature and other weather factors. In midsummer, we utilize RC-3 or RC-4. Our method of placement is interesting. After the preliminary light blading to grade and to level our bumps or depressions, we sweep the surface and then apply a prime coat of 0.15 gallon of RC-1 asphalt per square vard to the outer four feet only on each side of the road. We have found that this prevents edge raveling; and it has the added advantage of effecting a considerable saving in time and materials through omitting the prime coat down the center of the road.

When we are resurfacing an existing black-top road, we follow the same general procedure. Most of these roads are 2-inch traffic bound macadam; they are from 18 ft. to 20 ft. wide. We are endeavoring to widen these to 24 ft. by cutting into the shoulder for a depth of about 2 ins., adding gravel, and then resurfacing to the entire 24-ft. width, following the same procedure of prime-coating only the outer four feet on each side. In resurfacing, we hold our aggregate to a maximum size of 1/2 inch and place a single mat ranging from 11/2 to 13/4 ins. thick, depending on the traffic carried by the road.

All plant mix pavements are seal coated, using 0.35 gallon of RC-4 asphalt per square yard, covered with crushed pea gravel which passes ½-inch and is retained on 38-inch screens.

We estimate a 10-year to 12-year



DISCUSSING the 1953 Program: L to R are Messrs.
 Lechinsky, Woelffer, Banaszek, Weggeman and Davis.



 PART OF the 30 miles of resurfacing and 20 miles of patching which the County will do in 1953.

TABLE 1—COST OF CONSTRUCTING 2.45 MILES OF ROAD MIX SURFACE

Producing Gravel:		Supply trucks, 29 hrs. at \$2.05 59.45	
Labor, 84 hours at \$1.715 \$144.	06	Distributor trucks, 44 hrs. at \$2.05 90.20	
Labor, incidental, 13.53 percent 19.	49 \$163.55	Distributor, 44 hrs. at \$3.40 149.60	299.25
Transportation car, 6 hours at .50 3.	00	Asphalt, 37,673 gals.	3,845.65
Crushing, 1250 cu. yds. at .40 500.	00		
Aggregate cost, 1250 Yds. at .10 125.	00 628.00	Total, asphalt and dstribution	4,433.61
		Shaping and Mixing:	
Gravel production	791.55	Labor, 461/2 hrs. at \$1.58	
Hauling & placing Gravel—12-Mile Haul:		", 991/2 hrs. at \$1.68 167.16	
Labor, 3841/2 hrs. at \$1.50 576.	75	", 61/2 hrs. at \$1.78 11.57	
", incidental, 13.53 percent 78.	.03 654.78	", incidental, 13.53 percent 34.12	286.32
Trucks: 19 hrs. at \$2.05	.95	Motor graders, 103 hrs. at \$3.80 391.40	
59 hrs. at \$2.45 144.	.55	Pulvimixer, 221/2 hrs. at \$4.20 94.50	485.90
88 hrs. at \$3.55	.40		
115 hrs. at \$4.00	.00 955.90	Total shaping and mixing	772.22
		Rolling:	
Total hauling & placing	1,610.68	Labor, 27 hrs. at \$1.58 42.66	
Level and Dry-Cut Gravel:		", incidental, 13.53 percent 5.77	48.43
Labor, 10 hrs. at \$1.50	.00	Roller, 15 hrs. at \$1.90	
" , 21 hrs. at \$1.58	.18	" , 91/2 hrs. at \$2.30	50.35
", incidental, 13.53 percent 6	.52 54.70		
Rental of motor grader, 25 hrs. at		Total rolling	98.78
\$2.35	58.75	Moving Costs:	
		Labor, 21 hrs. at \$1.50	
Total, level and dry-cut	113.45	", incidental, 13.53 percent 4.26	35.76
Application of Asphalt:		Truck and trailer, 9 hrs. at \$10.90	98.10
Labor, 50 hrs. at \$1.50	5.00		-
" , 55 hrs. at \$1.64 90	0.20	Total moving costs	133.8
" , 55 hrs. at \$1.68	2.40	Total cost of job	\$7,954.1
", incidental, 13.53 percent 34	4.41 288.71	Average cost per mile	\$3,246.5

life expectancy for our roads surfaced with the 2-inch layer of plantmix and then seal coated as described. We are planning our seal coating operations so that approximately 20 percent of our total road system is covered annually. By following this program, every mile of the county road system will be seal coated every five years.

During the years that we have used the Barber-Greene plant, we have pretty well systematized operations, and we have been fortunate in being able to keep the same plant crew. This has very definitely helped us to reduce costs, It has also helped us to make our plant an extremely portable one, despite its size. We usually move our plant at least

twice each year in order to minimize hauls and take maximum advantage of our aggregate supplies. Moving this equipment may seem to be quite an undertaking, but its portability and the experience of our men make our moving-day problems easy ones. It is normal for us to take only two and a half days to make a move; and on one occa-



THIS IS Jefferson County's asphalt plant set up for operation for 1953. Plant flow is from right to left. Shovel at extreme right feeds hopper; dryer discharges to mixer for discharge to trucks.

sion, of which we are rightfully proud, we shut down at noon in one location, moved across the county, and were back in operation by noon the following day—exactly 24 hours later.

Practically all of our equipment is mounted on rubber tires. It includes: one Barber-Greene Model 848 mixer; one Barber-Greene Model 837 dryer; one Barber-Greene 60-ft. portable conveyor, Style N; one Cleaver-Brooks 125hp boiler: one 800-gallon fuel oil trailer; one 15,000-gal. asphalt tank trailer; one 3/4-yd. Lima shovel; a Galion 8-12-ton roller; a Hough front end broom mounted on an International wheel tractor; a Rosco distributor; and other miscellaneous equipment. To service the crews using this equipment, we use from 10 to 12 county trucks and hire additional ones as needed, depending on the distance from the plant to the finisher.

Some additional points about plant operation are worthy of mention. We have standardized on No. 2 fuel oil for our dryer burner; inasmuch as it is used in the boiler and for a variety of other purposes. A fuel truck, which shuttles between our main shop and our four outlying shops and garages, calls at the asphalt plant twice daily, keeping our fuel supply constantly replenished.

Our plant and finisher crews reg-

ularly comprise only eight men. Each of these men maintains his own portion of the equipment; and I feel that this has resulted in a greater feeling of responsibility on the part of each. The crews are: At the mixing plant, a mixer operator, a dryer operator, a boiler operator, a shovel runner and a bulldozer operator, a total of five. At the finisher, there is the operator, the screed man and one helper. All of the eight have been with us for several years and know their jobs thoroughly. We normally work a 9-hour day, from 7 am to 5:30 pm.

This year we are adding a Barber-Greene dust collector to our plant. This unit is also mounted on rubber tires so it will fit in with our overall scheme of portability. There are several good reasons for buying this dust collector. The most obvious, although not in my opinion the most important, is the minimization of dust in the plant vicinity. Using a dust collector cuts down very materially on the maintenance of engines, bearings and other moving parts. Of even greater importance is the conservation of the fines in the aggregate. In its natural state, our aggregate contains from 4 to 5 percent of material passing a 200-mesh sieve. If this material is blown out through the dryer stack during operation, it must be replaced by adding agricultural lime or other mineral filler to the mix. While we can procure such filler at a low cost, handling and transporting it costs money. I figure that every yard of raw aggregate that we use costs us \$1.12. Blowing five percent of this out of the stack (without considering the cost of drying it) makes me see a stream of nickels disappearing into the air. In 1950, we dried more than 34,000 tons of aggregates; we also blew about \$1700 worth of fines out of the stack while doing it. I figure that the dust collector will pay for itself through the salvaged fines alone; and it will also reduce boiler horsepower requirements through more efficient dryer operations.

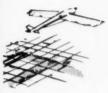
If I were to draw a single conclusion from our experiences of the past four years, it would be that we can produce and lay hot plant mix asphaltic material with a finisher at a cost per mile which compares very favorably with the cost of road mix. Our figures indicate that the per mile cost of roads paved with the finisher, using hot plant mix, runs from a low of \$2900 to a high of \$3600. The greatest variable is in the length of haul involved. For jobs of comparable size we have found that blade mixing costs us from a low of \$3300 to a high of \$3700 per mile. Cost data on two comparable jobs are given in Table 1 for road mix and Table 2 for plant mix.

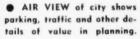
(Continued on page 104)

TABLE 2—COST OF CONSTRUCTING 3.6 MILES OF PLANT MIX SURFACING

Labor, Equipment and Materials at Pit:		Paver Operation:
Foreman, pug mill, 54 hrs. at \$1.65 89.10		Paver operator, 811/2 hrs. at \$1.65 . 134.48
Dryer operator, 54 hrs. at \$1.55 83.70		Paver helper, 811/2 hrs. at \$1.55 126.33
Boiler operator, 54 hrs. at \$1.47 79.38		" , 811/2 hrs. at \$1.47 119.81
Dozer operator, 54 hrs. at \$1.65 89.10		Labor, incidental, 13.53 percent 51.50 432.12
Shovel operator, 54 hrs. at \$1.91 103.14		Bituminous paver, 1827.4 yds. at .11 201.02
Truck drivers, 110 hrs. at \$1.47 161.70		
Labor, incidental, 13.53 percent 82.01	688.13	Total paver operation
Mixing plant, 1827.4 yds. at .80 1,461.92		Roller Operation:
Power shovel, 37 hrs. at \$5.20 199.80		Labor, 661/2 hrs. at \$1.55
Tractor-dozer, 33 hrs. at \$6.45 212.85		", incidental, 13.53 percent 13.95 117.03
Conveyor, 36 hrs. at .70 25.20		Roller, 51 hrs. at \$1.90 96.90
Water pump, 12 hrs. at \$1.05 12.60		Koller, 31 hrs. at \$1.90 96.90
Transportation car, 15 hrs. at .50 7.50		Total rolling
Supply trucks, 80 hrs. at \$2.05 164.00	2,083.87	Total rolling
1827.4 cu. yds. gravel at \$1.12 2,046.69		Moving Machinery:
35475 gals. bitumen	6,132.96	Labor, 6 hrs. at \$1.47 8.82
•		", incidental, 13.53 percent 1.19 10.01
Total manufacture of mix	8,904.96	Truck, 1 hr. at \$2.80 2.80
Hauling to Job; Average Haul 4.5 miles:		" , 2 hrs. at \$3.55 7.10
Truck drivers, 394 hrs. at \$1.47 579.18		Trailer, 2 hrs. at \$5.70 11.40
Labor, incidental, 13.53 percent 78.36	657.54	" , 1 hr. at \$3.80 3.80 25.10
Trucks, 18 hrs. at .50 9.00		
" 284 hrs. at \$2.05 582.20		Total moving machinery
" 81 hrs. at \$3.55	878.75	Supervision costs
		Total cost of job
Total hauling to job	1,536.29	Average cost per mile \$3,161.14







MESA AIR MAPS Prove Invaluable Tools

DEAN SMITH

BECAUSE the city of Mesa, Arizona, had an unusual problem —660 x 660-foot blocks in the square mile that comprises its heart—City Engineer Tom Nesbitt now has a valuable new tool that serves him well in a dozen different phases of his work. That tool is an aerial map of about two square miles of Mesa, and its total cost was only \$390.

Here's how it came about: Mesa, which was founded in 1878 by Mormon pioneers from Salt Lake City, was laid out by those pioneers as a square area with eight of the huge 660 x 660 blocks to the mile. That arrangement was ideal for the founders, who wanted room for a rambling house and a cow pasture on each lot. But when the city became more urbanized, the big blocks presented a huge headache. Homes or stores were built on the perimeter of each block facing the streets, but the vast areas in the middle of each block became worthless and many degraded into weed patches and trash dumps.

That's why Nesbitt persuaded the Mesa City Council to authorize air mapping of the city's heart—to obtain accurate pictures of the situation in the middle of each block.

The city needs to know that in order to plan for parking areas in the middle of some blocks and the placing of streets midway through others. To make a similar survey from the surface would have required many weeks of work, and the cost would have been very high.

The Southwest Aero Survey Co. of Phoenix was awarded the contract for the work, which was done in December, 1951. The company provided 70 different 9 x 9 photographs, made to a scale of 1 in.: 200 ft., plus a mosaic of the entire area covered by the survey. The mosaic was mounted on masonite for easy handling, and the city has divided it into four quarters for easier reference.

Nesbitt has found the air maps valuable for their original purpose, but he has also been amazed to learn how many other ways the photos can be used by the city.

Here are some of the other ways in which Mesa is using them:

Street location and design, including alleys.—When the city plans a street or alley through a block, one of the first things now consulted is the air map. It shows in minute detail the property involved, the width between houses, and the use of the land between existing streets.

On several occasions the maps have proved useful in making de-

cisions on the validity of requests made by sub-dividers regarding streets and alleys. One man recently presented a plan for running a new street through a block near the center of the city, declaring that there was sufficient clearance for the right of way between all existing buildings. But five minutes with the air map showed him that such was not the case. Without the map, a city crew would have spent half a day surveying it.

Property assessments.—Mesa is a growing city and several improvement districts are always in progress at any given time. When the time comes to assess the property owners involved in a street or sewer district, the air maps come in handy for determining the frontages of each owner. The photos would be equally valuable in tax equalization work, but Mesa does not have a municipal tax.

Zoning and planning.—This is one of the most common uses of the air maps. In fact, they replace the land use maps formerly used by the city to determine zoning of each area. In addition to showing whether any area is used for residences, business, or industry, the photos show exactly what type of installation is in use.

Photos of newly developed or growing areas can be invaluable (Continued on page 64)



SEWAGE TREATMENT

J. L. MORRISON,

School of Journalism, University of North Carolina

"PAY-as-you-go" is the ideal which most municipal public works supervisors dream about but seldom see. This matter of financing a public works project out of current income without encumbering future revenue—which to some sounds like eating your cake and having it too—is a matter of record, however, in the case of the new sewage disposal system of Burlington, N. C.

This new \$452,000 facility was financed without a bond issue, according to City Manager E. C. Brandon, Jr., but instead by a 50 percent service charge based on each water bill. At the end of February, 1953, the 50 percent charge was reduced to 25 percent where it now remains for the purpose of producing some \$60,000 a year.

Of this amount, \$20,000 is being earmarked for operation and maintenance of the new disposal system and \$40,000 will be put aside each year for the next 10 years. The setaside \$400,000 will then be used, Mr. Brandon points out, to build Burlington another sewage disposal plant and thus keep the city's sanitation program moving along in a progressive manner.

When the sewage disposal plant began operating in early March, 1953, Burlington found itself with a paid-for plant which handles 2 mgpd with a designed capacity of 6 mgpd, this latter having been anticipated by the designers, William C. Olsen Engineers of Raleigh, N. C., who made provisions for the additions. Furthermore, when the 50 percent sewer service charge was reduced at the end of February, 1953, enough money was on hand to provide \$14,000 for additional construction and thereby to leave the way open for easy expansion of the system.

Selling the Idea

How was it possible to win public approval for so high an impost as the 50 percent sewer service charge in a city which had never before had such a surcharge? City Manager Brandon explains that he set out to win the co-operation of the largest water customers as a first and indispensable step. Because Burlington is a heavily industrialized municipality, thickly populated with hosiery and textile mills, there is a characteristic industrial pattern to the problem of waste and its disposal.

It was Mr. Brandon's reasoning that industrialists like to be given a plan with several alternative courses of action—the same sort of staff work they are accustomed to getting from their own junior executives. Accordingly, he approached the City-County Chamber of Commerce's Planning Committee, made up of the city's biggest water customers, with a plan which offered three alternatives. These were: (1) a \$400,000 bond issue, (2) a small sewer service charge, and (3) a large sewer service charge to be de-

creased upon completion of the project.

Nor did Mr. Brandon neglect to secure in those last days of 1950 the backing, by way of a personal appearance before the committee, of Earl C. Hubbard, Principal Sanitary Engineer of the North Carolina State Board of Health. Mr. Hubbard discussed the urgency of the construction of the sewage disposal plant.

In listing the drawbacks of a \$400,000 bond issue, City Manager Brandon pointed out that (1) it would have to be submitted to a vote of the people for approval, (2) such a means of financing merely places the burden of payment upon future revenues rather than those of the present, and (3) the city would spend anywhere from \$55,000 to \$205,000 in interest from funds collected from the people and from which funds there would be no direct return.

An accompanying mimeographed summation made this latter point more graphic by the following table:

Interest Charges Depending Upon the Maturity Date of the Bonds

10	Years								\$55,000
20	Years								105,000
30	Years							4	142,000
40	Years								205,000

In demolishing the second of the three alternatives, that of imposing a small sewer service charge, Mr. Brandon simply pointed out that placing such monies in a special fund would serve to postpone the vital project from two to five years depending upon the size of the charge. As if to give this suggestion its final quietus, he indicated that the only additional expense to the city would come from settling claims of property owners along Little Alamance Creek. This made Mr. Brandon's auditors somewhat restive, he recalls with a smile, since pollution suits are not budgeted city items and the assembled industrialists knew it.

To this item of lawsuits alleging pollution should be added this footnote. An earlier bond issue in Burlington, which had provided a water treatment plant and land for a proMr. Brandon also helped along this third alternative by showing, via another table, the various total sums which would be available at the end of the construction period by collecting the various charges during the 15-month construction period. Keeping constant the figures of \$72,000 on hand and a \$47,000 budget appropriation, he points out:

(Charge							15-Month	Yield
65	percent							\$187,6	500
	percent								100
	1/3 percer								200
25	percent	*	,	*	7	,		72,2	200

their way to charge off economically such added municipal imposts as this sewage treatment levy.

Treatment Results

Burlington's new plant will remove 95 to 99 percent of the impurities in the city's waste. The sensitive factor, however, as Mr. Brandon points out, is the question of Burlington's industries making no marked changes in their waste discharges. A revised textile dve formula, for instance, could play havoc with the new system and accordingly the next item on the agenda-a particularly ticklish one-probably will have to be some form of waste control legislation. City Manager Brandon is hoping he can "sell" that program as successfully as the pay-

on PAY-AS-YOU-GO BASIS

jected sewage disposal plant, also provided additional outfall lines to carry the city's sewage well beyond the city limits into Little Alamance Creek. That useful bond issue was sparked by the then city manager—W. H. Carper, now city manager of Raleigh, N. C.—who did much creditable groundwork setting the stage for Burlington's payas-you-go attitude towards public works.

As a result of the new outfalls, however, City Manager Brandon points out that the complaints from inside the city limits were now transferred to the new site. It happened, too, that property owners at the new site were more vocal in their objections and provided some useful prodding of the city authorities.

Mr. Brandon's third alternative—the desirable one which was finally adopted—was rightfully portrayed as the only one by which Burlington could get quick action on the vital project. To this, of course, were added the avoidance of the pitfalls which were inherent in the other two proposals.

Based on water sales of \$231,000 a year, a table of amounts collected under various charges were quickly forthcoming:

(harge								Annual	Yield
65	percent			,					\$150,	150
50	percent			×					115,	500
33	1/3 percent	t					*		77,	000
25	percent		*	,	,	,			57	750

With these figures, therefore, the city authorities could see that to build a complete plant at once—which would be more economical than requiring a contractor to move his equipment from the site and return later to complete a secondary treatment stage—the impost would have to be in effect for many additional months at the 50 percent charge they desired.

50 Per Cent Charge Imposed for 26 Months

As matters turned out, the 50 percent charge was imposed over a period of 26 months.

As the outcome of City Manager Brandon's thoughtful presentation, the Chamber of Commerce Committee passed a resolution calling for adoption of the third, or pay-asyou-go alternative, and memorialized the City Council to that effect. The City Council waited a reasonable period so that public sentiment could crystallize on the matter, and then passed the enabling legislation without a murmur,

Citing factors which helped put over the pay-as-you-go plan with Burlington industrialists, Mr. Brandon lists: (1) other cities already had imposed sewer service charges, setting a pattern for Burlington which had not yet done so; (2) there was the menace of a higher tax rate by reason of the mounting number of pollution lawsuits; (3) the plan would leave the city with no indebtedness; and (4) when business is good and excess profits taxes are heavy, corporations can see

as-you-go sewage disposal system was sold to the voters.

That system itself, as has been said, operates to treat 2 mgpd and is readily expandable to 6 mgpd. At the pump house are 2 raw sewage pumps by De Laval, one a 1050 gpm, 15 hp, 870 rpm pump, with pump suction size of 6 inch and pump discharge size of 5 inch; the other a 2450 gpm, 30 hp, 870 rpm pump, with pump suction size of 8 inch and pump discharge size of 6 inch. The recirculating pump is by Yeomans with a capacity of 600 gpm against 29 ft. TDH at 1150 rpm. The sludge pump is by Marlow and is powered by a 3 hp motor. The raw water meter is by Builders Foundry, using Kennison Iron

Flocculating equipment and sludge collectors in both primary and secondary clarifiers were furnished by Chain Belt Co. Chlorination equipment at the terminus of the secondary clarifier is by Wallace & Tiernan. The rotary distributor is by Pacific Flush Tank Co. Major items of equipment in the digester are also by PFT, specifically the floating cover, the digester heater, the heat exchanger, and the supernatant selector. The trash pump is by Fairbanks-Morse and is a 3 hp, 150 gpm, 4 by 4 pump operating at 850 rpm. Pump controls are by Automatic Control Co. and gas meters by Rockwell Manufacturing Co.

The plant supervisor is York Brannock, whose immediate superior is W. W. Adkins, Burlington's superintendent of utilities.

OHIO WATER CLINIC REPORTS:

Development of an Industrial Water System

ROBERT C. LEWIS

THIS is a report of the development of the Southwestern Ohio Water Company formed by eleven Millcreek Valley industries to de-

velop a ground-water supply for industrial purposes.

A great amount of study, prospecting, negotiating and planning

preceded 1949 at which time it was decided that the Big Bend area of the Miami River was the most satisfactory site for a well field. Water is now pumped from this well field at elevation 480 over a summit at elevation 960, thence by gravity across two major stream valleys to a 15-mg reservoir at maximum water surface elevation 615 ft. From the reservoir water is distributed by gravity to each of the participating industries.

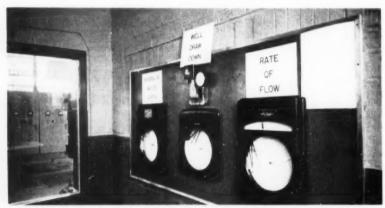
Ranney collector wells were used because they appeared to be best adapted to remove water from the 140-foot deep gravel aquifer for the following reasons: (1)—Lower initial cost; (2)—concentration of operation and maintenance operations; (3)—means of some temperature control; and (4)—opportunity to observe and inspect pumps.

A 20-foot diameter concrete caisson was sunk to bedrock and sealed off with concrete plugs. Then slotted screen pipes totalling 2,800 ft. in length were driven radially, horizontally at elevations minus 100 and minus 124 feet relative to the ground surface. Nine stage vertical turbine pumps for 550-ft. operating head were installed.

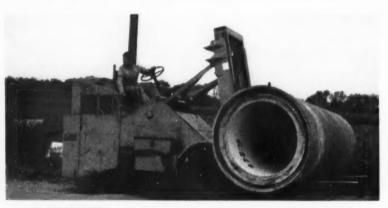
A rather complex system of valves and controls was installed to facilitate satisfactory pump operation and to prevent damage in case of power failure.

Prestressed concrete pipe was used for the supply and distribution mains except for an 80-ft. section under the proposed West Fork Lake. The 15-mg reservoir was purchased from the City of Hamilton. Water is brought into the reservoir at the bottom and provisions for bypassing and cleaning are installed.

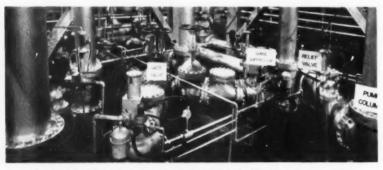
Each industry receives its water through east iron distributor mains equipped with venturi type rate controllers set to provide a maximum rate 2½ times the average rate for the given industry. Water pumpage from the well field is correlated with reservoir surface elevation, which is constantly recorded, and with demands so that pumpage is as uniform as possible.



UNIFORMITY of pumpage is obtained by complete instrumentation.



PRESTRESSED concrete pipe was used for supply and distribution.



COMPLETE system of valves and controls facilitates pump operation.

Research on Industrial Wastes as Related to Water Quality

C. C. RUCHHOFT

A BAD tasting or smelling water is one of poor quality, even though it may be bacteriologically safe. It is known that water having unpleasant taste or odor causes people to go to other sources, often unprotected ones, and may reduce water intake below a healthy level.

Water tastes and odors are principally due to (1) phenolic wastes; (2) hydrocarbon or petroleum wastes; (3) miscellaneous chemical wastes; and (4) wastes from processing biological materials or biological processes.

There are almost no specific sensitive analytical tests for low concentrations of most of the large number of organic compounds that may be responsible for taste and odor in water supplies. One study indicated that certain synthetic organic chemical taste and odor producing effluents are more difficult to treat biologically than sewage and that they are more persistent in

streams. Present analysis parameters for stream pollution work are frequently inadequate.

Future taste and odor stream survey studies should include;

1. The new concentration and chemical separation techniques should be used to isolate and separate the chemical groups of compounds, and identify the critical taste and odor producing constituents in wastes from the important industries that are involved.

 Sensitive methods of analysis for the detection and determination of the concentrations of such specific critical constituents with high threshold odor values must be developed.

3. Studies to determine the persistence of these critical taste and odor producing constituents in surface waters should be made.

4. Methods for removing such critical constituents below taste threshold values at the source and at water purification plants must be developed.

The plant study; (2) measurement of waste flows; (3) sample analyses; and (4) report of findings.

The plant study traces through the industrial processes all materials which might ultimately show up as liquid wastes and logically begins in the purchasing department with a careful follow-up through stock and use departments. Flow measurements involve using the applied hydraulics necessary to meet local conditions with a considerable amount of ingenuity. Maximum and total flows should be measured and all data correlated to the "shift" on duty. Both composite and grab samples need to be taken, the former will show total amount and average while the individual grab samples will show the variation in strength of wastes relative to time. Sampling equipment is available in many forms but the proper selection must be made for the problem at hand.

Many industries maintain product control laboratories but these will have to expand if water and waste analyses are to be run. Frequently new waste laboratories are set up, staffed and equipped for the special work of analysis of water and wastes.

Reporting the findings involves presenting all the data in neat, logical form with interpretation and evaluation as needed. Interpretation involves study of concentration of wastes found; comparison of findings with established standards of water quality; calculating waste in terms of quantity per production unit; study of lethal limits in receiving waters; and expression of total waste load in terms of population equivalent.

How Industry Makes a Waste Survey

J. E. COOPER

WASTE surveys are of two types, those made by the staff of the industry and those made by a Governmental regulatory agency. The survey should not only focus attention on the measurement of waste volume and strength but also on the internal industrial processes which are potential threats to pollution.

The survey should be well organized at the beginning with special consideration to each of the following points: (1) The use of facts learned; (2) whether or not the survey shall include just the wastes themselves or shall also include their effects on the receiving waters; (3) whether or not results of the study will be used by outside organizations; and (4) availability of trained personnel and special equipment.

It might even be desirable to run a preliminary survey to get the feeling of the situation and to invite the regulatory agency to participate in the survey. When the results

of a survey are the basis of design for waste treatment facility the consulting engineers on the design should be participants in the planning of the waste survey.

The actual survey should include the following important points: (1)

Increasing Water Resources Through Cloud Seeding

IRVING P. KRICK

DURING periods of natural storminess man is able to assist nature to give up a portion of the almost endless supply of moisture by several methods. If the artificial stimulus increases the precipitation efficiency 5 percent it will have doubled the total rain from a given cloud formation.

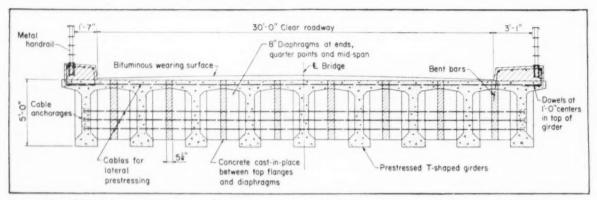
After experiments by the Dutch and by General Electric Co., the author and members of the California Institute of Technology continued work to develop cloud seeding. Cloud seeding from airplanes was costly and ineffective so ground generators were developed.

The author and others organized the Water Resources Development Corporation in 1950 to undertake commercial cloud seeding operations. In June 1950 this corporation had 100,000 acres in Washington under contract and seeding operations were so successful that a greatly increased area was under contract one year later.

Nature precipitates water from the skies in two stages—the first

(Continued on page 94)

DETAILS OF MARYLAND PRESTRESSED CONCRETE BRIDGE



• SECTIONAL view through the bridge shows beams, lateral stress arrangement, roadway, walks and handrait.

A CONTRACT was awarded by the Maryland State Roads Commission late last October for a 100-foot single span prestressed concrete bridge, the first of its kind in the state. The structure is to carry the Baltimore-Harrisburg Expressway over Shawan Road, located about one mile west of Marble Hill in Baltimore County, Bonwit Construction Company, Inc., of New York City, was awarded the contract on a low bid of \$77.400.

Plans prepared under the supervision of Albert L. Grubb, Engineer of Bridge Design for the State Roads Commission, call for 9 prestressed concrete T-shaped girders placed side by side with a small space between the top flanges, later to be filled with cast-in-place concrete. The girders will support a 30-ft, clear roadway with a sidewalk 3 ft. 1 in. wide on one side and a safety curb 1 ft. 7 in. wide on the opposite side.

The bridge is designed to support the maximum highway loading in accordance with the AASHO specifications. The Bureau of Public Roads Design Criteria for Prestressed Concrete, dated March 10, 1952, was the basis for designing the prestressed concrete girders.

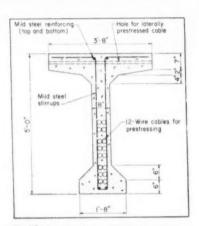
The girders have a T-shaped cross section with a uniform 60-inch depth, or 1/20 of the span length. The top flange is 44 in. wide and varies in thickness from 9 in. at the junction with the web, to 7 in. at the outer ends. The bottom flange is 20 in. wide and 6 in. thick. The web is 8 in. thick, except at either end where it is as wide as the bottom flanges to form a solid block for the end anchorages.

All girders are to be cast and

cured, and prestressed only after the concrete has developed a 4,000 psi compressive strength as determined by standard 6x12-in. test cylinders. The girders will then be post-tensioned by means of 16 cables, each of which contains 12 high tensile strength steel wires of 0.196 in. diameter. The cables are placed in the girders before concreting and are protected with flexible metallic hose. This sheath prevents concrete from bonding with the wires. When the cables are stressed and anchored, a liquid grout is forced into the tubes and around the wires to protect them from the elements and to provide a bond with the concrete. The cables when placed are draped in a parabolic curve with all as near the bottom of the girder as possible at midspan and spreading upward at each end. The cables are also placed symmetrically through the girder cross section so that no unequal prestress force will cause a girder to bow sideways.

Specifications call for the wire to have a minimum ultimate strength of 220,000 psi. Initial prestress or tensioning force on each cable amounts to 47,800 lb., or a unit stress of 132,000 psi. The total force required to prestress the sixteen cables in a girder is slightly in excess of 380 tons. The end anchorages to be used will be those manufactured by the Freyssinet Company, and when all cables are securely fastened after stressing, the anchorages are to be encased in concrete.

In addition to the high tensile strength steel wire, the girders are reinforced with ½-in. diameter U-shaped mild steel stirrups spaced throughout the length of the girder,



BEAM section, showing arrangement of reinforcing & dimensions.

plus extra mild steel reinforcement at the supports.

The girders are stiffened at each end, at the quarter points, and at mid-span with concrete diaphragms cast integrally with the main structural bridge members. These stiffeners are 8 in. thick, and extend vertically between the girder flanges and outward from the web until they are in a vertical line with the edge of the top flange. Holes are formed in these diaphragms as well as in the top flanges of the girders through which cables are later threaded transverse to the direction of the bridge span. These cables are also prestressed to hold the girders together and help spread concentrated deck loads to more than one girder. There are 20 such cables in the top flanges, spaced 4 ft. 10 in. apart, three in each intermediate stiffener and two in the end blocks.

(Turn to page 66)



ROLLING bituminous concrete placed over the old roadway surfacing.



 TYPICAL stationary plant is used for producing the bituminous mixture.



 RESURFACING old cement concrete pavement with bituminous concrete.

HOW

to Design a Bituminous Concrete Mixture With Graded Aggregates

THE laboratory and field service tests which have been conducted on bituminous concretes by the Corps of Engineers, Department of the Army, and other investigators, seem to agree that the gradation of aggregates which reduces the aggregate voids to a minimum possesses the highest structural strength or stability as determined by the Hubbard-Field or the Marshall stability testing machines or by road service tests.

Mathematical formulas have been developed by which the gradation of the aggregates, starting with a given top size, may be calculated which will give the maximum density (least voids) that may be obtained by grading the aggregates from the given top size to minus 200 mesh material. By the use of these formulas a gradation curve for the aggregates may be determined and plotted. These formulas are commonly known as the Furnas formula, the Talbot formula and the Fuller formula. Furnas, Talbot and Fuller are the names of the men who originated the formulas.

The formulas are not exactly alike, so the calculated gradation results differ to a slight, but unimportant, degree. If the gradation results, as calculated by any of the above mentioned formulas, are compared with the aggregate gradation which gives the maximum stability results, as determined by the stability test (Marshall or Hubbard-Field) it will be found that the

J. E. MYERS

calculated gradation results and the maximum stability gradation results agree. Hence the desirable gradation of the aggregates for a bituminous concrete mixture may be either calculated or determined by a satisfactory stability test. By either method of gradation determination (calculation or stability test) it will be found that the gradation will comply with the "Gradation of Total Aggregates" as given in ASTM Tentative Specification D947-49T. The gradation of the aggregate for a bituminous concrete surface course with a maximum 1/2-inch size will be as shown in Table I.

Table 1—Surface Course Aggregate Gradation Sieve size Percent passing

Sie	e size	Percent passing
3/4	-in.	100
1/2	-in.	95-100
No.	4	50-70
No.	. 8	30-50
No.	50	5-25
No.	200	2-10

The percent of voids that exists in compacted crushed aggregates that have been graded to their maximum density is a slightly variable quantity and depends to some extent upon the degree of compaction to which the graded aggregates have been subjected.

This discussion is confined to aggregate having a maximum size of ½-inch, which is a commonly used size for bituminous concrete paving surface courses.

Laboratory examination of numerous samples of bituminous concrete surface courses that have been taken from heavily traveled highways, after a year or more of service, indicate that the total voids in the properly graded aggregates have been reduced to approximately 18 percent. Part of these voids are occupied by the asphalt binder.

It is generally accepted by engineers familiar with the design of bituminous concrete pavements that the percent of voids in the consolidated total mix (aggregates plus asphalt cement) should be between 2 and 5 percent. Such a percentage of voids is necessary in order to allow space for the expansion of the asphalt cement in hot weather. This prevents a "slick" pavement caused by an excess of asphalt cement forced to the surface of the pavement.

Since there are approximately 18 percent of voids in the consolidated aggregates and it is desirable to have approximately 3 percent of voids not filled with asphalt cement, there are 15 percent of voids in the aggregate to be filled with asphalt cement.

Calculations for AC

If one cubic foot is used as a unit of measurement, the calculations for the amount of asphalt cement to be used in the bituminous concrete mixture may be made as follows: There are 1728 cubic inches in one cubic foot; 15 percent of 1728 is 260. So 260 cubic inches of asphalt cement are required per cubic foot of consolidated graded aggregate.

There are 231 cubic inches in one gallon, so 260 cubic inches (260 ÷ 231) are equal to 1.12 gallons; thus 1.12 gallons of asphalt are required for one cubic foot of graded aggregate. Since one gallon of asphalt cement weighs approximately 8.5 pounds, 1.12 gallons of asphalt weighs 9.6 pounds (8.5 imes 1.12 = 9.6), or 9.6 pounds of asphalt cement are required for one cubic foot of consolidated graded aggregate. This amount of asphalt cement would be required with any type of normal, non-porous, properly graded aggregate.

Since it has been determined that there are 18 percent of voids in consolidated graded aggregate there must be 82 percent of solid aggregate in the cubic foot unit (100% – 18% = 82%).

If it is assumed that the specific gravity of the aggregate is 2.73, which is the approximate average specific gravity for limestone or dolomite, one cubic foot of solid aggregate would weigh 170.0 pounds (2.73 sp. gr. of aggregate × 62.4 lbs.) wt. per cu. ft. of water = 170.0 lbs.).

Since the solid aggregate in one cubic foot of the consolidated graded aggregate is 82 percent, the weight of the consolidated graded aggregate would be 139.0 pounds (82% of 170.0 lbs. = 139.0 pounds).

These computations show that the cubic foot unit of consolidated bituminous concrete consisted of 9.6 pounds of asphalt cement and 139.0 pounds of aggregate or a total unit weight of 148.6 pounds per cubic foot. Of this total weight of 148.6 pounds 6.5 percent is asphalt cement and 93.5 percent is aggregate.

Based on this same reasoning a rather simple formula can be derived for determining the percent of asphalt cement required for other top sizes of aggregate. The aggregate must be graded so as to have maximum density. On the basis of one cubic foot of mix the formula is derived as follows:

Let V be the percent of voids in compacted graded aggregate; A the percent of voids left unfilled to provide for the expansion of the asphalt cement; S the specific gravity of the aggregate; and P the percent of asphalt by weight.

The following constants are also

used: 1 cubic foot equals 1728 cubic inches; 1 gallon equals 231 cubic inches; 1 gallon of asphalt cement weighs 8.5 pounds; and one cubic foot of water weighs 62.4 pounds.

The volume of asphalt required in cubic inches is 1728 (V - A)/ 100. The volume of asphalt in gallons is 1728 (V - A)/231 × 100, or 0.075 (V - A). The weight of asphalt in pounds is 0.075 (V - A) \times 8.5, or 0.64 (V - A). The percent of solid aggregate in the mix is 100 - V. The weight of the aggregate in pounds is (100 - V) × S 62.4/100, or 0.624 S (100 - V). Then P, the percent of asphalt by weight is the weight of the asphalt divided by the weight of the aggregate plus the weight of the asphalt, that is, 0.64 (V - A) × 100 divided by the sum of 0.624 x S (100 - V) and 0.64 (V - A). Substituting the values previously used, that is, $V=18,\ A=3$ and S = 2.73, P = 960/148.6, or 6.5.

This void method of calculating the proper amount of asphalt to use in making asphaltic concrete can be used only if the aggregate is graded to have minimum voids. Use of the method with open graded aggregates will give results which are too high.

Mesa Air Maps

(Continued from page 57)

in city planning, Nesbitt believes. Their increased use in planning studies can prevent the non-coordinated laying out of streets and residential areas that has plagued Mesa and other cities.

Public relations. — A hundred times a day Mesa citizens come to the City Hall to seek information, register complaints, and present problems. Many of these cases require reference to maps or charts, and city officials have found that the layman finds the aerial photos much easier to understand than an ordinary map.

Industrial location.—Like every city, Mesa has a problem in finding room for industrial expansion. The aerial maps show at a glance which areas are available for such expansion and adjacent to railroad spurs, warehouse facilities, etc.

Although they haven't had occasion to do so yet, Mesa officials see other uses for the aerial pictures. They may be used for slum clearance studies, since they show blight areas. They can be used by fire and police departments for the de-

termination of locations for public safety facilities. Still another use is that of locating the most efficient routes for garbage and other city services.

An unexpected bit of information revealed by the photos was that of parking concentrations. The pictures were made just before Christmas, when traffic and parking congestion was at its peak, and they show clearly what streets are the most heavily parked. This information has proven valuable in locating proposed downtown parking areas.

Covd Yost of Southwest Aero Survey who did most of the work on the Mesa job, believes that aerial maps will come into much more common use by officials of smaller cities. Several other Arizona cities are planning aerial surveys within the near future. Mr. Yost says the Mesa job took only about two hours actual flying time, with pilot and photographer, but the preliminary preparations, film processing, and fitting together of the mosaic required several weeks. He used a four-place Stinson plane on the job and shot his pictures with a 12-inch focal length camera. Pre-flight calculations showed that if the pictures were taken from 2,400 feet the negatives would be the exact size necessary to produce contact prints with a scale of 200 ft. to 1 in.

Because of the overlap feature, every point in the pictured area is shown on two different photos. By using a device patterned after the old-time stereoscope, a viewer may look at two of the photos simultaneously and achieve a three-dimensional effect that sometimes helps in the solution of map-reading problems.

The problem of obtaining ground controls—check points for determining distances shown on a photo map—is not a difficult one in city work. Since every picture shows familiar areas, and since block lengths are known, the map reader may make accurate determinations of distances on the photo.

Mr. Nesbitt has only one complaint regarding the Mesa air maps: He wishes he had photos of a wider area of the city. Mesa is planning to take care of that immediately, however, by contracting for the photographing of the remaining portions. Nesbitt says he wants nine square miles photographed, which will give him aerial maps of the entire city and some areas adjoining the city limits. That job is expected to be completed before the end of this summer.

WASTE TREATMENT METHODS and ECONOMIES

RANDOLPH L. SMITH and

ROBERT J. ELLISON

Consulting Sanitary Engineers

N waste treatment design it is customary to make a calculation of the theoretical amount of dissolved oxygen available in the diluting water at the effluent point and, using this figure, to determine the degree of treatment needed. This procedure predisposes the right of an industry or municipality to use the diluting water for the purpose of treating sewage-a theory taught in universities, practiced by state departments and used generally as the basis of treatment plant design. Actually the industry or municipality has no legal right to add a drop of contamination to any stream; there is no basic right to use the dissolved oxygen in the stream. There is a basic argument that will be sustained by the courts and that is that the use of water be on a reasonable basis. The reasonable use of water implies that the user has performed all treatment that can reasonably be expected. There would appear to be only one way of viewing "reasonable" treatment-that the treatment be upon a reasonable cost basis, not a reasonable use of the dissolved oxygen in the stream.

In the past, the actual operation of the dissolved oxygen use theory has been pretty much on the basis of first come, first served. Theoretically, a calculation should be made showing the total amount of dissolved oxygen available with an allocation of various percentages to the municipalities and industries affected. In actual practice, we have examples such as the Twin Cities on the Mississippi River where the standards set by the state permit less than 2 ppm of dissolved oxygen for 10 percent of the time, compared to the 4 to 5 ppm needed to sustain fish life. The original design of the plant serving these cities probably permitted adequate dissolved oxygen in the river but population growths plus new industries have reduced the available oxygen supply. Under these conditions, the Mississippi River is a sewage treat-



 EXTERIOR view of the attractive Kenyon, Minn., waste treatment plant which includes many of the design features and economies described in this article.

ment basin, without open nuisance, rather than a stream of pure water. Probably local opinion in the Twin Cities is that entirely adequate treatment is provided by its primary treatment plant and that there is no need to anticipate any future expenditure for many years to come. This is typical of the "right to use the dissolved oxygen" theory.

"Reasonable Cost"

The answer to the question of "reasonable" cost includes many factors and opinions. It is probable that most engineers would say that primary treatment will produce a "reasonable" cost figure but that complete treatment at approximately twice the cost of primary treatment is not reasonable. Primary treatment is, in general, the lowest in cost of all treatments. Custom. at least, would appear to have made this the "reasonable" cost figure. The answer to this cost argument and to the necessity for a high degree of treatment is to construct complete treatment plants for the cost of primary treatment. We believe that, by a change in the theoretical approach to the problem. this becomes possible.

Primary treatment usually consists of three units, a settling tank, a digester and a sludge bed. The plant

will produce from 15% to 40% removal of organic material. It includes minor treatment for the liquid and complete treatment for the removed solids. The solids represent a very small part of the total volume of sewage and yet the money expended for treatment of these solids is disproportionately high. The substitution of another form of processing solids over the digester method may produce a large saving. This saving, with other smaller savings in the design, can be used to produce complete treatment for a cost within a few percent of the cost of primary treatment. If we assume that the legal requirements demand complete treatment and that costs, at least for our industries, must be reasonable, this means treatment of the liquid. not the solids.

Filter Plant Economies

The biological filter type of plant is a relatively standard method of treatment and this article relates to economies available in the design of this type of plant, which normally includes a primary settling tank, a filter, a final settling tank, a method of processing the solids and a control house. The following are the bases for the recommended economies:

Primary Settling Tank: Construct

a tank based upon a detention period of about fifteen minutes at maximum flow. This tank is less than one-sixth the size of the customary primary settling tank and there is a consequent major saving. Following is one theory as to the use of a small primary unit:

Quite a number of treatment plants incorporating only a selfcleaning fine screen for primary treatment have been constructed and operated for periods up to fifteen years in the North Central States. The reason for this use of a fine screen has been the sounder treatment of milk and animal killing wastes as well as the economy involved. Years of operation have shown that overall plant treatment will be the same whether a fine screen or long-term primary settling is used. This conclusion is part of the standards of the Upper Mississippi River Group.

The argument is sometimes advanced that long-term settling will produce a more uniform sludge. Actually, the longer the settling time, the more sludge will be removed and the less uniform this sludge will be. A short-term settling tank or a 10-mesh screen will remove only that portion of the solids which tend to clog the filter. The balance of the settleable solids, being trapped in the microbial forest of the filter flora and released as a part of the sloughed flora, will produce a relatively constant type of sludge. Filter slough should not be pumped at a high velocity since this breaks it up into finely divided material which is hard to remove from the liquid; and, with long-term storage in a large primary tank, these solids tend to return to solution.

In the case of dumping sour milk, the filter, not the settling tank is the stabilizing agent with respect to pH, and the quicker the liquid reaches the filter, the quicker the organic matter becomes stabilized. A filter media that is self-cleaning, such as tile filter media, is better prepared to handle the problem of deposited casein than a primary tank. A large primary settling tank cannot be considered a better diluting agent than a large final tank with the return of the recirculated liquor to the filter influent.

It is therefore believed that the primary tank should be sufficiently large to remove only that material which would plug the filter and which is too large to be treated by the microbial forest of the filter flora. The critical material, from the settling consideration, is feathers. Some will float; others will sink; and some will acquire practically the same specific gravity as the liquid. The Spiraflo tank with the deep skirt meets this situation best because of the longer flow distance and lower velocity of flow.

Filter: A filter following a shortterm primary will have a potential heavy load of suspended material to treat. The filter media should have a maximum amount of effective surface available and should be selfcleaning. Prefabricated tile media costs about three times as much as rock media but the use of a high loading-three pounds per cubic yard-results in low costs. Rainlike distribution, as provided by the Aero-Filter, is required with tile media. This type of filter, with allowance for the small size of the primary tank, produces a low overall cost.

Final Settling Tank: This tank is based upon a design of 1200 gallons per square foot overflow rate at average flow. The use of a Spiraflo tank in place of the more standard tanks permits of the use of a velocity of one-half foot per second in the race and the withdrawal of all recirculated liquor from the race rather than from the center portion of the tank.

Solids Disposal

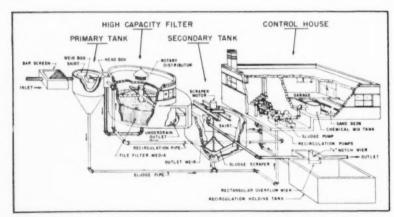
In the larger communities, the use of vacuum filtration with a sludge storage tank, similar to that used by Laboon in Pittsburgh is attractive. Treatment of sludge by chemicals with dewatering on sand beds is more suitable for cities below 5000 in population. This process consists of pumping the fresh sludge to a 500-gallon open-top tank, adding anhydrous ferric chloride in an amount of 2 lbs. per 100 gals., stirring for twenty seconds and then passing the sludge to sand beds where it dewaters in about six hours. The cake is practically free from odor, is nearly sterile, and can be picked up from the sand bed by means of a fork. The method, in use for about eighteen years, is simple, free from trouble, flexible and has an extremely low initial cost. In the case of a community of an equivalent of 4000 people, the sand bed would cover an area 40 feet by 20 feet.

Prestressed Bridge

(Continued from page 62)

Concrete for the prestressed girders, diaphragms and the end anchorage encasement has been specified for a minimum 5,000 psi compressive strength at 21 days, a maximum 21/2-in. slump, a maximum 3/4-in. size coarse aggregate, a fine aggregate as specified for their Type A concrete sand, and a minimum of 81/2 sacks of portland cement per cu. yd. of concrete. Concrete for the abutments, safety curbs and sidewalks is specified to be a State Road Commission's Class A concrete with Type Ia portland cement. Specifications call for the grout to be 1.3 parts of portland cement, 0.7 part sand not greater than 1/64 in. grain size and 1.0 part water.

When the girders are placed on the abutments, a 5½-in. space will exist between the adjoining diaphragms and top flanges. This space is to be filled with cast-in-place concrete of a quality specified for the girder concrete. Lateral prestressing will proceed only after this fill-in material has hardened to 4000 psi.



 PHANTOM view of the sewage treatment plant at Onamia, Minn., showing the small primary tank and the control house with chemical mix tank and sludge beds.



clean the original main to the extent that a major portion of its rated capacity would be restored.

In order to reach full capacity of 6 mgd, it would have been absolutely necessary to install a new main at a cost of approximately \$150,000. This the city did not have. The peak needs of the city for the next five years was not expected to exceed 4 mgd, so it was decidedly to our advantage to have the main cleaned. We had had no experience in main cleaning, so knew nothing of the costs or the amount of time the line would be out of service. In our case, the "shut down" time was very im-

A WATER SYSTEM BOTTLENECK

A LL the facilities were at hand to deliver water at the needed rate of four million gallons daily to the consumers of Mitchell, South Dakota, but twenty-four hour pumping resulted in a distribution of only 3 mgd. For a city that had a limited amount of funds and a recently acquired debt of \$700,000 spent for water department improvements, this was a major problem that had to be solved with a minimum amount of cost.

Our water supply is obtained from Lake Mitchell which was constructed in 1929. At that time a filtration plant was built near the lake and a 16-inch pressure line 8700 feet long was installed from the plant to a pumping station located in the city. This system proved to be sufficient for many years, but soon after the war it became apparent that the water plant was overloaded to the extent that it would have to be enlarged. A new water treatment plant employing the lime-soda ash method of softening was constructed in 1950 at a cost of \$450,000. This plant, capable of treating 6 mgd, was designed by Charles A. Trimmer, consulting engineer. We could now deliver more water to the city than the distribution system could handle.

The next step was to increase the capacity of the distribution system. This was done by installing two new 4 mgd pumps in our pumping station and replacing 12,000 feet of 6-inch and 8-inch watermain with 30-inch, 24-inch, 20-inch, and 16-inch mains throughout the city. This was completed in 1951 at an expenditure of \$250,000, which was all the money left of a \$700,000 bond issue.

We now had a 6 mgd plant and

V. C. FRANCIS
City Engineer, Mitchell, S. D.

a distribution system capable of handling this amount, but could pump only 3 mgd through the 8700 feet of 16-inch main from the water treatment plant to the city pumping station. Calculations indicated that this main should easily deliver the amount of water needed under existing maximum demand conditions. It was apparent that the inside condition of the main caused a serious friction loss and a reduced discharge. Two courses of action could be taken, namely: install a new main paralleling the existing line, or

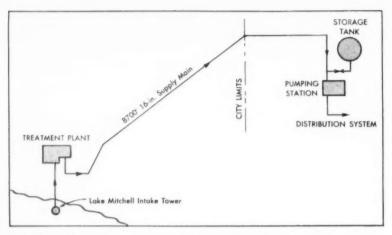
portant, as this line is the only source of supply for the city.

The Ace Pipe Cleaning Company of Kansas City, Missouri, was contacted and negotiations were made, which resulted in a contract with them to clean this main during the month of December. The winter months are better for us due to a smaller demand. We were new to watermain cleaning and left the project entirely in their hands, with the request that the line not be out of service for more than eight hours, if at all possible.

Watermains can be cleaned by a pressure driven tool or a power driven tool. The pressure tool consists of a torpedo-like head, which has fins and is propelled by the action of water pumped through it



WORKMEN cleaning up material that was removed from the pipe line.



 CLEANING the main shown in the diagram above resulted in an increase in capacity from 3 mgd to 4.75 mgd. The main was out of service briefly.

under pressure. Attached to the head are three units with scrapers on them. A cut is made in the water main, the tool is inserted and the main is then put back together with Dresser couplings. At a pre-determined point-in our case, 4000 feet from where the tool was insertedanother cut is made for the purpose of recovering the tool. This cut is left open. Water is then pumped under a pressure of at least 40 pounds per square inch for a sixteen-inch main, and at a rate of at least 1500 gallons per minute to drive the tool through the pipe. All scrapings are carried by the water through the main and discharged at the point the tool is recovered. The tool is propelled at the rate of about one hundred feet per minute, and does a thorough job of cleaning.

The power tool method of cleaning is done with a tool made of a circular steel frame to which four steel weights are attached by chains. The tool is rotated by rods and the rotation process loosens the scale on the inside of the pipe. The pipe is run one-fourth full of water during the operation to carry the removed scale to the point of disposal.

It was decided to clean the main with the pressure tool from the plant to a point 4000 feet towards the city. The pipe was uncovered and an initial cut made to prepare for the installation of the tool. An inspection of the pipe was made after the section had been removed and the conditions were found to be as expected. The pipe was coated with about one-half inch of lime tubercles. It was necessary to drive the pressure tool into the pipe with sledge hammers because it is very tight fitting. The work involved in

placing the tool in the pipe makes one wonder how it can be expected to travel through the pipe under such a small pressure. We began pumping with our 200-hp Fairbanks-Morse centrifugal pump. Less than thirty minutes later the tool arrived at the point of recovery, 4000 feet from the start. The main was flushed and put back into operation. Our pumping capacity had increased from 3 mgd to 4 mgd. This in itself was a result beyond our expectations.

The next operation consisted of inserting the tool at our city pumping station and propelling it towards the water plant by using water pressure delivered by our fire truck. The cut was made, the tool inserted, and operations commenced.

After all the main was cleaned and put back into service, our meters registered an output of 4.75 mgd, almost a 60% increase in capacity. The cost of the cleaning was less than 2% of the anticipated cost of a new line.

The city of Mitchell now has a good water system from source to consumer, but it can have a much better one by cleaning many of the smaller supply mains within the city. We have learned that watermain cleaning is the answer to many of our problems and we propose to use this knowledge to our advantage in the future.

Fill Stabilized in Layers to Prevent Pavement Damage from Settlement

A new and faster method of mixing layers of fill which will prevent pavement damage due to uneven settling is being used by R. H. Wright and Sons, Uleta, Florida, on their contract to modernize 7 miles of Route 9 at the northern outskirts of Miami. Using an International TD-24 crawler tractor for the towing unit, fill is mixed in six-foot widths to a total depth of 12 feet by a Woods Preparizer.

In placing the fill for the two 100foot approaches to a cloverleaf where Route 9 crosses U.S. 441 and the Seaboard Airline Railroad tracks, the mixer took only half an hour to cover each approach one time. Previous mixing methods required about 10 hours.

In addition to fill mixing, the unit is being used to mix subgrade and base for the entire 7 miles of the mall-divided four-lane payement.



 THIS IS the equipment used for stabilizing a fill at a bridge approach to avoid pavement damage by uneven settlement. Crawler tractor tows mixing unit.

RUBBER IN PAVEMENTS

- A Progress REPORT

Considerable interest has been developed in recent years in the experimental stretches of highways and streets laid with rubber as an admixture in the asphalt. This followed the laying of such pavement in Holland, where more than 30 test sections were laid between 1935 and 1940.

Much has also been published on the subject, but so far as PUBLIC WORKS has been able to learn, none of it has been from the standpoint of those who have laid these roads and have been observing carefully their performance. In order to get the opinion of highway officials concerning the value of rubber in pavements based on these experimental sections we asked as many of them as we could locate for their comments.

Those received add up to just two important points—that there have been no failures, and no adverse comments; and that a longer time and service period is needed before arriving at a final evaluation. As far as the experiments have gone, the verdicts may be classed as favorable.

As background for the story, rubber has been used in combination with bituminous material in bituminous concrete and for surface treatments in the United States for several years. The rubber has been combined with the bituminous material in some cases and has also been used in a granular or crumb state as a portion of the mineral aggregate. Natural and synthetic new rubber, as well as some reclaimed rubber, has been utilized. Generally the amount of rubber has been from five to ten percent of the weight of the bituminous material. In most cases, no modification of the usual paving procedure has been necessary because of the presence of the rubber.

Highway officials can be expected to be conservative in their statements about their experience to date with these test stretches. And



LAYING a rubber-asphalt pavement. Standard procedures are normally used.
 This section of pavement is on Route 111, north of Towson, Md.

many of their comments which we undertake to quote verbatim here have the strength of understatement.

Most officials stated that it was too soon to draw permanent conclusions this early in the game, but they do agree that at present the sections where rubber was used appear about the same as the adjacent sections of regular material. In other words, they stand up equally well. No detrimental effect due to the rubber was reported.

Comments from Engineers

Tilton E. Shelburne, Director of Research of the Virginia Council of Highway Investigation and Research comments:

"We are continuing our follow-up studies on these experiments, and while the sections containing rubber show slightly better resistance to skidding, from a visual standpoint, it is difficult to distinguish between the sections containing rubber and the control sections."

Virginia is reported to have two short stretches of this paving, which have now been in service and under close observation since 1949.

Iver G. Schmidt, Highway Engineer of the City of Akron, Ohio reports:

"We have an experimental section of rubberized asphaltic concrete pavement that has been in service just over 4½ years. This is on Exchange Street, which is one of our major traffic arteries and carries around 23,000 vehicles per day.

"A recent inspection of this work disclosed no appreciable difference in appearance between the sections containing rubber and those without it. All sections are standing up very well and about the only signs of wear or disintegration are where cuts have been made to repair underground utility lines. It should be kept in mind that this was an excellent resurfacing job to begin with and the length of time that it has been in service is still too short to reveal anything significant."



 Canada also lays rubber-asphalt surfacings. This shows a section on Route 11, north of Montreal, Canada.



WHAT a completed rubber-asphalt pavement looks like. This is a section of Route 28, in Massachusetts.

In addition to this busy street in Akron, the Ohio State Highway Department is understood to have five rubberized strips in the pavement of Route 18, near Akron, on which no report is presently available. This, too, was laid nearly five years ago and is still under study.

Massachusetts has used more rubber in paving than any other state—both in heavily-traveled Boston area streets and in highways carrying heavy traffic out through the state. So the comments that follow from John A. Volpe, Commissioner of Public Works of the Commonwealth of Massachusetts, can be given considerable weight. He reports:

"This Department has installed a number of experimental test roads with rubber-asphalt bituminous concrete. The rubber-asphalt hotmix was generally used to resurface old concrete heavy-traffic routes. The resurfacing consisted of 21/2 ins. of hot-mix Type I, with additions of 3 to 71/2 percent of rubber by weight to the asphalt content of the mix. Various types and granular sizes of reclaimed, natural, and synthetic rubber were used and the rubber was added in some cases preblended in the asphalt and in others as an additive to the mix similar to the aggregate.

"The purpose of the use of the rubber additions was to reduce the brittleness of the regular asphalt in cold weather, to reduce the cracking over old concrete bases especially over the transverse joints and to improve the bond and stability of the mix.

"The first installation was made in 1949 with reclaimed rubber. The results over the first winter indicated improvement and a general experimental program was started and carried out in the past two construction seasons, using different percentages, types, and methods of addition for comparative job results.

"The results up to date indicate additions of 5 to 7½ percent rubber decrease the brittleness and resultant cracking of bituminous concrete and increase the bond of the asphalt to the aggregate. In our opinion at the present time, natural rubber and some types of synthetic rubber are preferred and we favor the finer granular sizes properly pre-blended and compounded with the asphalt.

"As no standard laboratory tests have so far been developed to evaluate the long-time service performance of rubber-asphalt mixes, no final conclusions are possible up to this time except the improvement in resistance to cracking and general condition of the various projects.

"We have a laboratory research program in progress and we have developed a tentative standard brittleness test. The results so far concur with the observed results on the various jobs."

H. F. Clemmer, Engineer of Materials and Standards of the District of Columbia, in a paper at the February meeting of the ARBA comments:

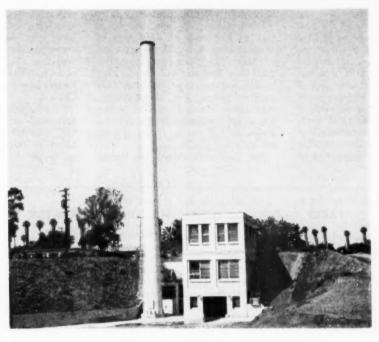
"Additional costs of bituminous rubber construction would be confined to the costs of the additives since no construction problems were encountered in the paving plant operations or in the placing of the bituminous materials which would increase costs. Costs of the additives for this project are not available since these were furnished by cooperating rubber companies.

"The bituminous rubber surfaces in the wet condition at fifteen months showed a slight increase in skid resistance over that of the comparable control sections. In the dry condition, there was no significant difference between the control sections and the bituminous rubber sections. This conforms with the findings reported by Tilton Shelburne of Virginia.

"At this time there is evidence from the field study of the project that rubber additives do have an effect upon bituminous mixtures. It appears that the incorporation of rubber in bituminous mixtures may be beneficial in preventing crack development in bituminous paving. Rubber asphalt blends initially showed an effect on the penetration, flow, ductility and softening points over that of the parent asphalt for each rubber additive. Results of laboratory tests show that the rubber additives do affect the physical characteristics of the bituminous mixtures, and it is believed these results indicate a beneficial effect.'

It might be added that reports were received from engineers and highway officials in Connecticut. Maryland, Michigan, Texas and Province of Quebec: and in the cities of Milwaukee, Washington, and New York. These concur on one point: that the time has yet been too short in their cases to venture authoritative opinion. But they reflect an active interest in the course of their experiments and are unanimous that nothing unfavorable to the use of rubber has thus far developed in their yetlimited experience with it.

The case might be summarized at present as "So far, so good."



 THIS is a rear view of the incinerator at Alhambra.

COSTS OF MUNICIPAL REFUSE INCINERATION



REFUSE in Alhambra is incinerated, but garbage is collected separately and fed to hogs. The incinerator, which serves a population of about 52,000, has been in operation for the past three years. It is a Nichols Monohearth, with a mechanical stoking device, and consists of one furnace unit with a rated burning capacity of 150 tons in 24 hours. It is located on a sloping site adjacent to a low area where ash disposal is easy. This site permitted economical construction and made gravity handling of ash possible. The plant has three floorsthe upper or charging, the furnace, and the ash room floors. The service yard of about one acre is entirely paved. On the same level as the charging floor, about three-fourths of the area can be used for the storage of combustible materials. This is advantageous because it permits selectivity of materials to maintain the desired furnace temperature.

Charging is done with a D2 Caterpillar tractor equipped with a hydraulically controlled loader bucket of 3%-yd. capacity. Bolted to the inside bottom of the bucket are four W. M. JARRETT,

City Engineer and Street Superintendent,

Alhambra, Calif.

high-carbon steel tines, 1½ ins. in diameter, evenly spaced and extending 30 ins. beyond the shovel edge of the bucket. With the loader bucket operating as a pitchfork, a much larger charge of refuse can be handled.

Incinerator operation requires three men who work one 8-hour shift 5 days a week. One man is on the operating floor; classed as an Incinerator Foreman at \$2.00 per hour, this man has direct charge of the plant. One man, an Incinerator Operator at \$1.70 per hour, operates the charging doors and does other work as directed by the foreman. The third man is classified as a Light Equipment Operator and receives \$1.79 an hour. He operates the tractor loader and charges refuse into the furnace through the 4 ft. by 7 ft. opening. All three men assist in removing ashes and in plant maintenance.

During the fiscal year 1950-51 we burned an average of 31 tons per burning day and in 1951-52 we incinerated 37 tons per burning day, or 6.25 tons per burning hour, which is the rated capacity of the incinerator. For the first 6 months of this fiscal year, we burned 6.19 tons per burning hour. This decrease is believed to be due to the inclement weather during a portion of this 6-month period.

The incinerator is adjacent to the city's non-combustible dump and the scales are so located as to serve both conveniently. Private individuals delivering combustible waste materials are required to pay a disposal fee, as follows: Not more than 100 pounds 25 cents; 101 to 200 pounds 35 cents; 201 to 300 pounds 45 cents; and 15 cents per 100 pounds thereafter.

For the FY 1951-52 the cost of operation of the incinerator and dump, including fixed charges, was as follows: Combustibles, 9,029 tons, direct cost per ton \$2.49; other costs per ton, including amortization of bonds and rolling equipment depreciation, \$1.67; total cost \$4.16.

Against this there were revenues of \$6,814.35 which reduced the cost of disposing of combustibles to \$3.40 per ton, compared to \$3.80 in the preceding year. Non-Combustibles totalled 14,315 tons, with a direct cost of 57 cents per ton, plus 6 cents for amortization and depreciation, making a total of 63 cents a ton, which was reduced to 41 cents net by revenue. The total cost for combustibles and non-combustibles was \$1.57 per ton as compared to

\$1.81 per ton in the preceding year.

From residential collections there was an aggregate of 5,609 tons of combustibles; from city departments 1,386 tons; and from private sources 2,034 tons. This material was burned in 243 burning days totalling 1449 burning hours. For all purposes, man-hours totalled 10,033; power was 29,310 kw; gas 4,616 cu. ft.; and water 402,253 cu. ft. Items of cost are shown in Table 1.

For non-combustibles, residential

can collections amounted to 3,282 tons; residential ash collections 1,496 tons; city department 6,607 tons; and private sources 2,930 tons. Working time for the dump and scale house amounted to 3,807 manhours. Items of cost are shown in Table 2.

This article is based on data presented at the refuse collection and disposal symposium held recently in Berkeley, Calif., and sent us by the author.

TABLE 1-COST OF OPERATING THE INCINERATOR

Labor, plant operation\$	7,673.84	Rolling equipment M & R	1,284.95
Labor, ash removal	1,932.41	Plant replacement	1,041.20
Labor, plant maintenance	614.81	Tools, materials & supplies	453.88
Labor, grounds "	1,070.65	Supplies and printing	76.28
Plant repairs labor	204.21	Water	423.38
Scale house operation (one-half)	3,531.90	Electricity and gas	1,042.87
Supervision	526.63	Telephone (one-half) and vehicle insurance	89.55
Office, clerical	549.03	_	
Sick leave and vacation	614.64	Total Supplies & Equipment	4,412.11
Compensation insurance	387.86	Grand total	\$22,519.00
Retirement	1,000.91	Revenue	
Total labor costs	18,106.89		\$15,704.65

TABLE 2—COST OF NON-COMBUSTIBLE DISPOSAL

Dump operation, labor	1,582.17	Rolling equipment M & R	739.21
Dump supervision	524.83	Telephone (one-half) and vehicle insurance	89.48
Clerical, sick, vacation	756.20	_	
Scale house operation (one-half)	3,531.90	Total	1,293.00
Compensation insurance	148.37	Grand total	8,219.34
Retirement	382.87		
_		Revenue	2,750.75
Total labor costs	\$6,926.34	Tin can salvage	450,00
Fumigation (one-half)	262.50	Total Revenue	3,200.75
Scale house supplies	201.81	Net cost of operation	5,018.59

Water for the Air Force Development Center

Tremendous quantities of water will be needed at the AEDC—the Arnold Engineering Development Center—of the U. S. Air Force now being built down in Tennessee. The needs for cooling water for the hypersonic air tunnel alone will reach 50,000 gpm.

Steel pipe used in the Center, according to Koppers' Bitumastic Bulletin, will total about 5 miles of 84, 78, 72, 60, 42, 36 and 30-inch, with a small footage also of 12 and 10-inch. On this pipe, which was furnished by Alco Products, Dresser couplings were used. The pipe is

protected from interior and exterior corrosion and tuberculation with Bitumastic enamels, which are made by the Koppers Co. The interior lining is about 3/32 inch thick and the exterior coating about 1 s inch. The couplings were also coated before covering the line.

Vertical Drainage with Perforated Pipe

To provide storm drainage for a street intersection which had no natural runoff channel and was not served by storm sewers, two vertical drainage installations were made. A suitable soil formation was located some 35 ft. down. A shaft was sunk to a depth of 20 ft. and a 48-inch, 35-ft. long Armco perforated corrugated pipe was set in the shaft. Excavation then proceeded within the pipe until the desired depth was reached. Two such installations were made, one on either side of the intersection. Conventional curb inlets were then constructed and connected to the sumps. This installation was made at El Segundo, Calif., and results, after several heavy rains, were reported as satisfactory. Long Beach, Calif., after investigating the results, is planning several similar installations

Disposal of Wastes from WATER TREATMENT PLANTS

WATER treatment plants fall into three general types or classifications and the waste from each type presents a somewhat different problem. These types are: (1) Coagulation, filtration, and purification; (2) lime-soda softening; and (3) cation-exchange or zeolite softening.

Wash water and sludge from filtration plants contain the silt and other matter in the waters of the stream used as a source of supply plus the chemicals used to aid in coagulation and clarification. Actually, then the character of such wastes differs little, if any, from the water course except perhaps as to concentration. If chlorination has been employed in the treatment process the bacterial content may be less than the stream.

There are many variations and combinations of methods possible in disposing of water treatment plant wastes. The method most generally followed is to discharge them direct to a stream, or other body of water. Problems encountered, their frequency, and the degree of intensity vary in direct proportion to the size, character, and flow of the stream. Carefully controlled discharge during periods of higher stream flow, as is practiced at many places, reduces the formation of sludge banks and creation of unsightly conditions. Where lakes or ponds receive the waste, silting has proven objectionable. High concentration of wastes may create a pollution problem detrimental to health, as well as to aquatic life.

In a few instances wastes are discharged into the sewer system with no adverse affects to the sewers. However, where sewage treatment plants are involved, trouble may develop. The sludge apparently does not impair the operation of the treatment process but, as has been reported for softening plant wastes, the operation of the sludge digestion and drying facilities may be seriously affected. Larger quantities of sludge result which are extremely difficult to handle and remove.

The discharge of water purification wastes into lagoons also is practiced. This appears to be a satisfactory method but has not been H. H. MACE,

Alfred LeFeber & Associates,

Consulting Engineers

widely adopted. Some reports have been received to the effect that "the odor from the lagoons is a most disagreeable feature and the source of many complaints from the nuisance standpoint."

The use of settling basins to remove the sludge from the waste water before discharge to the stream has also been employed. In some cases the supernatant has been pumped back to the treatment plant as a conservation measure. Under such a system the sludge is usually released to the stream at periods of high flow; or it is used as fill. The prime problem with this method of handling is the volume of sludge accumulated and the attendant problem of final disposal. All of these methods have been varied and combined to fit conditions.

In Ohio there are some 59 water filtration plants. Of these only one discharges waste into the sewer system and, at least to date, no sewage treatment problem has resulted. Lagoons are not employed in Ohio purification plants. Comparatively

few plants have mechanical devices for treatment of such wastes. Generally speaking the sludge is allowed to accumulate and effort made to discharge the waste to the stream when the flow is large.

Are such wastes pollutants? Will higher concentration of sludges of materials similar to those already in the stream create a nuisance or a menace to health? What dilution ratios can be used? Will pretreatment be needed? What is the volume of sludge to be handled? It is obvious that there is need for further investigation and study to determine the nature and the solution to the problem.

Lime-Soda Plant Wastes

The disposal of wastes from limesoda water softening plants presents an even more complicated and difficult problem. The quantity of waste sludge is usually greater and it is unsightly. The sludge produced consists principally of calcium carbonate together with hydroxides and other coagulants, as well as colloidal material and organic matter. It is these constituents which make the handling and disposal of this waste difficult.

In general the same methods are available and are used for disposal (Continued on page 88)



WATER SOFTENING at Lockland, Ohio. This unit is a Dorreo Hydro-Treator.

A BETTER METHOD OF

THOMAS E. NICHOLAS

PRACTICALLY all earthwork calculations in subdivision, highway and railway construction are made by the end area method. This method lends itself to ease in plotting grades as well as the computation of excavation and fill. In addition, it gives results, for solid earth, as near the actual cubic contents as does the true prismoidal formula.

From topographical field notes taken by the surveyor, the engineer plots the elevations of the contour lines and the grade lines as shown in Figure 1. Sectional elevations are plotted for the area of the cut at each station on the roadway as shown in Figure 2. Where there is a fill instead of a cut, the procedure is similar. In Figure 2 the width of grading is shown as 100 feet from the center of roadway. This is usually true of sub-division work, but is variable depending upon conditions. With a little care and foresight the engineer plotting the grades can make the volumes of the excavations and fills nearly equal, or within ten per cent. This is desirable from the standpoint of the engineer and the contractor. Once the cross sectional areas have been plotted at the various stations from the sectional elevations, their areas are found by the use of the planimeter.

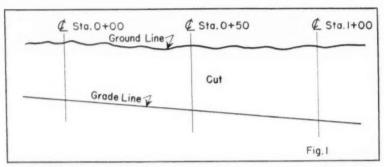
Computing Volumes

The volume of earthwork is usually calculated between 50-foot stations by the end area formula

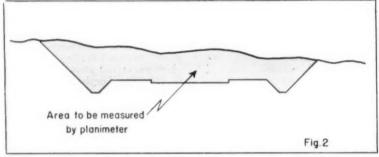
$$V = \left(\frac{A_1 + A_2}{2}\right) d \qquad (1)$$

Where A_1 is the cross sectional area in sq. ft. at one station; A_2 is the area at a distance d feet from A_1 ; and V is the volume of the cut or fill in cubic yards.

Usually areas are plotted on cross section paper with scale of one square inch equals 100 square feet, so that unnecessary conversions will be eliminated.



 ELEVATIONS ARE PLOTTED as in Fig. 1, above, from contour and grade lines determined by the preliminary topographical survey of the highway site.



● TYPICAL SECTION plotted from data in Fig. 1 shows the area to be cut. For convenience in measuring a scale of 1 sq. in. to 100 sq. ft. should be used.

Formula (1) then becomes

$$V = \frac{100}{2 \times 27} A_s d = 1.86 A_s d$$
 (2)

Where V is the volume in cubic yards; and A_z is the sum of the planimeter areas in square inches at the stations which are d feet apart.

It must be remembered that formula (2) is for use by the office engineer for computing the volume of earthwork, after he has obtained A_i in square inches by measuring A₁ and A₂ with the planimeter. For example, if A_i is found to be 6.5 square inches after using the planimeter on the cross section sheet, the volume of earthwork by formula (2) would be

$$V = 1.86 \times 6.5 \times 50 = 604.5 \text{ c.y.}$$

Actually the area in square feet that represents A_s is $6.5 \times 100 = 650$. Checking by the end area formula (1) and the graph shown in figure 3,

$$V = \frac{650}{2 \text{ x } 27} \text{ x } 50 = 604.5 \text{ cubic yards}$$

The graph for formula (2) is shown in Figure 3. It will be noted that the graph contains three variables. Many engineering problems contain three variables and simplification as well as a clearer picture of the effect of the variables may be obtained by plotting them on graph paper. The graph in Figure 3 should be useful in both the engineering field office and also the field. It serves as an excellent check upon earthwork computations. The scales used in Figure 3 were selected so that they would serve for practically all earthwork problems that may be encountered. It should prove to be valuable to the office and field engineer.

The Short Method

Rather than compute the volume of each 50-ft. distance separately, the following method may be used to obtain the amount of fill or excavation for as large a distance between stations as may be desired for earthwork computation.

From (1) above
$$V = \frac{A_1 + A_2}{2}$$
 d

EARTHWORK COMPUTATION

Let
$$\Sigma A = A_1 + A_2 + A_2 + A_3 + A_3 + A_4 + A_4 + A_6 + A_6 + A_1 + 2(A_2 + A_3 + A_4) + A_6$$

Then $V = (\Sigma A/2)d$, when all cross sectional areas between stations are equidistant, that is, $d = d_1 = d_2 = d_3 = d_3$

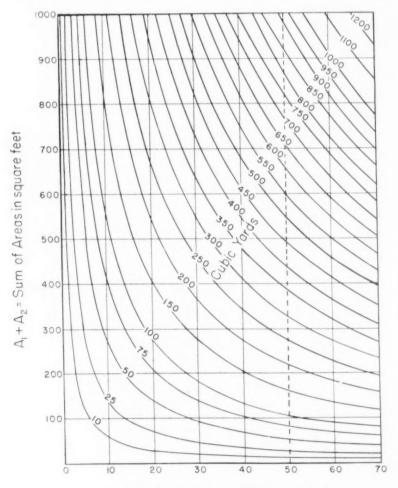
Evaluating

$$V = d/2 [A_1 + 2(A_2 + A_3 + A_4) + A_n]$$
 (3)

$$V = d (A_1/2 + A_2 + A_3 + A_4 + A_n/2)$$
 (4)

Where V is the volume in cubic yards, d is the distance in feet between stations or cross sectional areas, and A1, A2, etc., are the cross sectional areas in square feet.

By means of formula (4) earthwork computation may be made for as great a distance as desired without computing the volume of each 50-ft. section separately. It can be seen that in using formula (4) for large volumes of earthwork, the computations may be greatly simplified especially for preliminary work



d= Distance Between Stations in feet

GRAPH FOR Formula 2 permits quick calculations of volume in cu. yds.

and final results obtained more readily. Useless repetition which is the stumbling block for engineers may be avoided. In using formula (4) it must be remembered that it is applicable for equal distances between stations whatever they may be, fifty, sixty or hundred foot sta-

Where distance between stations varies considerably, it will be necessary to compute the volume of each section separately. However, when the inequality of distance between stations is not great, this high degree of accuracy usually is unwarranted. Formula (4) may be used even though a few sections may vary somewhat from the usual 50-ft. section used in earthwork computation. In any event, the percentage of error involved can easily be ascertained by the engineer so as to keep it within the desired limits of earthwork calculation. Precision of measurements is just as applicable to earthwork as it is to any other type of engineering work, even though the percentage of allowable error may be somewhat greater.

Making a New Playground

A parcel of swamp property that had presented nothing but a problem to the city fathers of Gary, Ind., is being turned into a park and playground area. The sanitary landfill method of garbage disposal is providing the means of reclaiming the marsh land for recreational purposes. To date, more than 20 acres have been "built."

First step in the conversion occurs when city trucks and other vehicles hired for garbage disposal dump refuse into the swamp. When waste piles up, International TD-18A or TD-9 crawler tractors are brought in to spread and compact the mass. When the region is completely compacted, it is covered with 10 inches of sandy loam. Next, six inches of topsoil, purchased from a nearby farm, is spread over the site, using an Austin-Western motor grader. Last step is the seeding of the newly created land.

City planned and constructed, the project is under the direction of Glen Smith, commissioner of streets.



WATER MAIN WAS LAID

 READY for lowering: 530-ft. section of pipe is supported on bents and will be lowered by releasing brakes on drums above.

A. R. MacPHERSON

THE Tacoma Water Department is completing one of its major installation jobs of the year in the Port Industrial Waterway. The project involves laying a 32-inch steel water main across the bottom of the channel at a depth 30 feet below mean low tide. A wooden trestle formerly carried the main across the channel but the present construction of a \$1,300,000 basculetype bridge to replace the trestle necessitated installation of the new main on the channel bottom.

A most unusual method of laying the main was employed by the engineers of the Seattle diving firm, Truxell & McCray, contractors for the project. The whole 530-ft. long section of welded pipe had to be lowered into the trench on the channel bottom simultaneously at the same level for every foot of its length. The tough job called for a most unorthodox solution and many weeks of detailed preliminary work, with the actual lowering of the long main being accomplished in twelve hours time over a period of several days.

The project began with excavating a 6-ft. deep trench across the sandy bottom of the channel. A revolving American derrick mounted on a barge and employing a 1½-yd. clamshell bucket excavated the trench. As this involved a submarine operation, diver Walter McCray engineered and guided the trenching job across the channel bottom.

A pile-driver was then brought in to drive twelve series of 90-ft. long wood piles across the channel bottom straddling the trench for its entire length. Each series of piles consisted of four logs to form a single rectangle 4 by 6 ft., with each series evenly spaced across the channel and extending 15 feet above the surface of the water. Four 8-in. by 8-in. timbers were then secured crisscross on top of each series of pilings to form a base on which was placed a marine winch.

The twelve winches were discarded Navy surplus formerly used on Navy LST boats. The electric motors had been removed from the winches, thus allowing for hand operation and control of each winch. Gravity and the weight of the long main was counted on for lowering of the pipe to the channel bottom,

its descent being controlled by the drum brake.

Two 50-ft. long, one-half inch steel cables were wound around the drum of each winch and channeled through pulleys hanging below each winch and suspended between each series of pilings. Below the pulleys the cables were secured through shackles to a saddle. Thus the entire weight of the long main rested on the twelve saddles during its assembling, preliminary processing and the final descent to the trench which had been prepared in the channel bottom.

The 32-ft. long, half-inch thick steel pipes were supplied by the American Pipe & Construction Co. of Portland, Ore. They were tarred inside and out and gunited on the outside with a 2-inch coating of cement for protection from salt-water corrosion. Welders first assembled the main on the channel shore in two-pipe sections, welding the connecting ends and seams inside and out and thickly tarring the seams. Two Lincoln welders were employed for the job. The two-pipe sections were then hoisted onto a barge which was moved out into the channel. The marine derrick then hoisted each pipe section and carefully juggled and guided the

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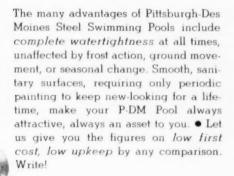
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pipes into position between each series of pilings until they came to rest in the steel saddles suspended below the winches.

Operating from small boats, workmen connected the two-pipe sections and welders proceeded to weld the seams inside and out. After tarring the seams they were cemented to complete finally the 530-ft. long main and it was ready for the descent to the channel bottom.

The reinforced concrete bed or boxes in which the main rested in the trench for a distance of 50 feet out from either shore, were constructed earlier on the shore bank in 6-ft.-long sections. Concrete was poured into cradle-shaped wooden forms of sufficient depth to enclose most of the 32-inch pipe. The derrick later hoisted the concrete cradles and lowered them to the bottom of the channel where diver McCray positioned and lined them together in the trench.

With a man stationed at each winch atop the twelve series of pilings, the delicate operation of lowering the long main got under way. A signal man with a whistle was stationed midway along the main and at a given whistle the twelve workmen very carefully and slowly released the drum brakes on the winches, thus allowing the long main to descend evenly a few inches at a time. Markings previously made on the winches enabled workmen to gauge accurately each descent of the pipe by the number of wheel revolutions, with all winches making the same revolutions simultaneously under pre-determined orders by the signal man as to the number of revolutions for each drop.

Water was allowed to enter the main to check its buoyancy and aid the descent. There were numerous long stops and several days were required in order to check the uniformity of level of the whole pipe for every foot of its descent. The diver went down frequently to inspect the lowering operation and guide the main into the trench on the channel bottom. Considerable maneuvering of the main and additional trenching was called for before the long pipe rested evenly for its entire length across the bottom in compliance with required specifications.

One of the difficult phases of the job was to adjust the conformity of the pipe to the conformity of the concrete trenches as the main rose from the channel bottom to the surface at either shore end. This phase required considerable time and readjustments, most of which had to be carried out during periods of low tide when the concrete boxes were above water.

The final operation consisted of pouring a thick slab of concrete over the top of the main and the concrete boxes to protect the pipe from damage by ships passing overhead on their way thru the channel.

W. A. Kunigk, Superintendent of the Water Department, was in charge of the project for the city, while George Hopkins, City Engineer, served as inspector and overseer on the job site.

How to Cool Off a Hot Well?

"The biggest problem" facing the Alamosa, Colo., Water Department, is that of cooling off a hot well. This well, which has a flow of 2200 gpm produces water with a temperature of 97°F. It has not been used since it was completed, as no suitable solution to the problem of making this hot water fit for use has been found. J. A. Meehan is superintendent of Water.



FIRE PROTECTION

Lighting and Traffic Control

Standard Practice for Street Lighting

The new American Standard Practice for Street and Highway Lighting, prepared by the Illuminating Engineering Society, is available in 32-page booklet form. It includes the latest information available on the very serious and frequently tragic lighting problem. Studies show convincingly a relationship between good fixed lighting and traffic safety and indicate that adequate street and highway lighting contribute not only to the reduction of highway accidents but also, in urban areas, to improved traffic movement and crime preven-

Liberally illustrated with tables, charts and drawings, the new Standard Practice presents the underlying principles involved in the layout and design of good street and highway lighting. The booklet classifies as to type: highways; luminaire light distribution, both vertical and horizontal, complete with detailed drawings; design of street and highway lighting, including luminaire mounting heights and positioning. Information on situations requiring special consideration is covered such as: reforestation; curves and hills; intersections; grade crossings; tunnels and underpasses; and others. Tables furnish data for handy reference on classification of vehicle and pedestrian traffic as to volume; luminaire mounting heights; and recommended horizontal footcandles. Appendices give background information on fundamentals of the street lighting problem; computation of roadway illumination: measurement of factors; and glossary of terms used.

Copies of this new 32-page booklet may be obtained from: Publications Office, Illuminating Engineering Society, 1860 Broadway, New York 23, N.Y. Price \$0.50; quantify prices on request.

Better Lighting for a Drafting Room

A new and modern lighting system has been installed in the drafting room of Bucyrus-Erie of South Milwaukee. The drafting room is 60 ft. by 130 ft. The old system pro-

duced only 20 footcandles on a horizontal plane — considerably below the standard deemed necessary. A system of fluorescent lighting was installed by Solar Light Mfg. Co., which produced 130 footcandles. In order to make the shift from the old to the new system gradually, staggered lighting was provided but this is no longer used.

Making Traffic Signals Visible Ernest W. Fair

THE number of street crossing traffic accidents that were caused by the inability of motorists to see traffic signals has been growing instead of diminishing. Only recently has it been apparent that where



signals were set against a bright sky or a bright ascending or descending sun the motorist was perfectly honest in his declaration that he could not see the color or changing color of a given traffic signal. At Topeka, Kansas, this problem has been solved with the installation of black painted black-boards completely surrounding traffic signals, as shown above. The boards serve to shield the sun's glare from the motorists' eyes as well as permit signal lights to stand out more sharply.

How Parking Meters Pay Off

Burlington, Vt., is a city of about 35,000 population. Located in the northern part of the state, where winter conditions are severe, parking meters in 1952 brought in more than \$60,000. There are 345 one-

hour meters, 257 two-hour meters and sixteen 12-minute meters on the streets. These brought in \$58,-164.02 during 1952 and \$9,789.00 from Jan. 1 to March 10, 1953. There are 24 one to five-hour meters in a parking lot; these brought in \$2,-232.82 in 1952.

Over the 6-year period since the first 425 meters were installed (to March 10, 1953), the total income has amounted to \$325,154.60. A part of this revenue has been spent for traffic improvements, including an off-street parking lot; and another off-street lot is about to go into service, which will utilize 108 more parking meters. Charles R. Ables is in charge of enforcement, servicing and collections. All of the 642 meters now in service, as well as the 108 meters for the new lot, were furnished by the Magee-Hale Park-O-Meter Co. of Oklahoma City,

Influence of Highway Design on Highway Accidents

EVERYONE agrees that highway accidents are a very serious matter and that the highway official should design roads so as to keep to a minimum conditions that may make accidents probable. However, there has been a lack of factual data concerning the influence of various design features on the accident rate. The Bureau of Public Roads has completed an extensive study which is reported by Morton S. Baff in the June issue of their magazine Public Roads.

Some of the results are what might be expected while others run quite contrary to our usual ideas.

Volume of traffic influences the accident rate on nearly all types of highway sections. In general the accident rate increases with the increase of traffic. There is often a slight reversal of this trend at very high volumes. Probably this is caused by the extreme congestion which prevents drivers from trying to pass. For heavy traffic the lowest accident rates are on divided roads with limited access while the highest rates are on three-lane roads.

At curves and intersections, on two-lane roads, the accident rate decreases as the traffic increases. This effect has been well substantiated, but the reason for it is not entirely clear. Probably the two-lane curves and intersections carrying heavy traffic are plainly hazardous to the average driver and he

becomes more cautious and thus reduces the probability of an accident.

Sharp curves have higher accident rates than flat curves and this difference increases with the traffic volume. Wide pavements and shoulders decrease the accident rate on two-lane curves. However, they do not seem to have any influence on two-lane tangents.

The percentage of cross traffic at an intersection has a great influence on the accident rate at the intersection. Only about 15 percent of cross traffic is needed to make an intersection twice as hazardous as when the traffic is well below 10 percent. Three way intersections (T and Y) have much lower accident rates than four way intersections. In most cases not much can be done about this.

Wide roadways at bridges and underpasses on two-lane pavements reduce the accident rate. The additional width over that of the pavement should be from 4 to 8 feet. Underpasses are more dangerous than bridges.

Several roadway features did not appear to have any consistent effect on accident rates. They are grade, pavement and shoulder widths on tangents, frequency of curves, frequency of sight restrictions, and the percentages of commercial and night traffic.

The Highway Program of Wayne County, Mich.

ONSTRUCTION during 1952, in this county surrounding Detroit, was again highlighted by extensive asphaltic resurfacing of existing highways. Approximately 1.1 million square yards of old cementconcrete pavements were rehabilitated by resurfacing with asphaltic concrete. This is approximately 65 per cent of the total for 1951 of 134 million square yards, which will probably stand as a record for some time. The average year's resurfacing program in the future should not reach such a volume if funds are available to resurface old pavements before serious disintegration takes place. Unfortunately, that has not been the case, and it was only by emergency financing and the recent increase in gasoline tax that this Board was able to meet that crisis. The turning point was reached in 1951, however, and barring unforeseen circumstances in the future, this problem will be handled on a normal basis.

Having passed the peak in the emergency referred to above, the Board is looking forward to an expansion of its highway facilities to meet a new crisis; namely, congestion. Record vehicle registrations, coupled with increased use of the automobile, have filled many highways far beyond their capacity. Our accelerated resurfacing programs received first priority in the past three years but that did not overcome this problem. Resurfacing restores the original highway but does not increase its width. Thus, the capacity of Wayne County's highways has remained the same for many years. With rapidly mounting traffic volues, it becomes most urgent that this problem be given the next order of priority. Consequently, as resurfacing of existing highways levels off, an increase in new construction and widening will be forth-

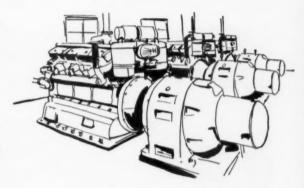
The problem of highway congestion has already been given some attention by this Board in another manner, although the benefit may not be readily seen as yet. In 1951 and 1952, a bituminous surface was



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placed on more than 50 miles of newly reconstructed stone-base highways. These roads are being used by more and more motorists and, as a consequence, the concrete highways parallel to them are relieved. The new butuminous surface is constructed 22-feet wide with gravel shoulders on each side, and its riding quality is very good. These roads will become more attractive for through traffic when the public learns that travelling time may be shortened and that it is possible to avoid the congestion

that is present elsewhere. This program will be extended as rapidly as stone-base construction is completed.

With further regard to our resurfacing existing cement-concrete pavements with asphaltic concrete, before placing the asphaltic concrete on the old surface, all disintegrated cement concrete is removed and badly fractured sections are replaced. Where drainage difficulties exist, they are corrected and all utility structures in the pavement are adjusted to the new grade.

Where there are no curbs, gravel shoulders are brought up to the grade of the new surface with additional gravel. Almost all such resurfacing was the standard 2-inch thickness which includes a one-inch binder course and a one-inch surface course. Each layer is laid separately. The binder course is applied throughout before the finish course. Traffic was maintained during construction.

This is from the 1952 Annual Report of the Board of County Road Commissioners, Wayne County, Detroit, Michigan. John K. Norton is engineer of Highways and George J. Barr is Field Engineer.

Communications on the New Jersey Turnpike

To keep traffic moving on the 118-mile length of the New Jersey Turnpike the police, administration personnel, highway maintenance men, customer service stations, and entrance and exit personnel, utilize five very high frequency radio stations, seven microwave stations, 75 mobile units and 86 toll booths at the 17 interchange stations.

Many complex and novel problems were solved before satisfactory communications could be established as the turnpike lies in the shadow of two great broadcasting centers, New York and Philadelphia, where the atmosphere is filled with hundreds of broadcasting signals from police and commercial broadcasting sources

A special 2-element, directive reversible car-top antenna is used. The effect of the antenna pattern reversal is about the same as moving the vehicle instantaneously about four miles up or down the highway, depending upon whether the switch is in either the "fore" or "aft" position. It is thus possible to dodge the area of interference and obtain relatively clear communications.

Aluminum Pipe for Temporary Water Service

About 2200 ft. of 6-inch aluminum pipe, of the type used for irrigation, was purchased and laid on the ground surface to relieve a pressure problem. This was used in an area during the time that a permanent pipe line was being laid through a section where ledge rock slowed the work. Fred E. Thrall, Ass't. Sup't., Water Department, Manchester, Conn., reported this to us.



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• Part of the group from Indiana, Kentucky and Ohio who attended meeting of Ohio Valley Chapter described below.

EQUIPMENT SHOW EXPECTED TO BREAK PREVIOUS RECORDS

National Acclaim for Association's Annual Equipment Show Oct. 26 to 29th

MEMBERS are once again look-ing forward to the Annual Equipment Show to be held in New Orleans, October 26-29 in conjunction with the 1953 Public Works Congress. Growing demands for exhibit space indicate that a record number of manufacturers will display their products at the New Orleans Congress. W. O. Jones, City Manager, Fort Worth, Texas, says: "I cannot see how any manufacturer can afford not to show his equipment." Further indication of the enthusiasm members have for the Equipment Show is reflected in the following comments received from all parts of the country. James J. Murray, Supt. of Public Works, Colorado Springs, Colorado, says (Continued on page 84)

Edmund Hughes and Robert Sarvis Elected Heads of New Orleans and Ohio River Valley Chapters

Nearly one hundred members and guests from Indiana, Kentucky and Ohio attended the Annual Meeting of the Ohio River Valley Chapter at Dayton, Ohio, June 12. Robert Sarvis, Director of Public Works of Cincinnati, was elected President to succeed Myron Tatlock, Consulting Engineer, Dayton, Ohio. Other officers elected were: Roy Robinson, Dir. of P.W., Lexington, Ky., Vice Pres.; Leo Flotron, Highway Engr., Dayton, Sec.-Treas.; Clarence Windsor, City Engr., Anderson, Ind.; George Fiemeyer, Dir. Pub. Works, Hamilton, Ohio and Ray Finn, Pres., Bodie-Finn Company, Cincinnati, Members of Exec.

The program included an equipment exhibit, complimentary smorgasbord luncheon, inspection trips to the Price Brothers Concrete Pipe Plant, talks on Financing Public Works and Public Works Administration, Roundtable discussions on Refuse, Street and Traffic Problems and a banquet featuring short talks

by Mayor Louis Lohrey of Dayton and Allen Prichard, Executive Director of the Ohio Municipal League.

Fifty Attend Meeting of New Orleans Chapter

The New Orleans Chapter met at the Engineers Club in the DeSoto Hotel, New Orleans, June 4 and reelected Edmund F. Hughes, Civil Engineer of the Sewerage and Water Board as President. Other officers elected were: Charles Cas-Administrative Engineer, sagne, New Orleans Railway Terminal Board, Vice-President; Robert H. Grehan, Assistant Engineer, New Orleans Public Service Inc., Secretary-Treasurer; Owen V. LeBlanc, of the W. Horace Williams Co., Engineers and Contractors and Thomas J. Rennie Design Engineer for the City of New Orleans were elected members of the Executive Committee. Fifty members and guests from southern Louisiana were present at the meeting.

Special Assessment Practices and Parking Lot Data Included in New ICMA Yearbook

THE 1953 MUNICIPAL YEAR-BOOK just published by the International City Managers' Association contains information of special interest to public works officials. The results of nationwide surveys of special assessment practices and trends in the establishment and operation of municipal parking lots are included. A total of 591 of the 712 cities (over 10,000 population) reporting use special assessments for paving, 540 for sewers, 539 for curbs and gutters and 527 for sidewalks. In addition, 180 cities use this method for financing the repairing of streets, 172 for water main extensions, 119 for street lighting and 22 for off-street parking. The front-foot factor is used exclusively by 473 cities to allocate costs to benefiting property owners: 138 use a combination of frontfoot and area; 19 use area of the property exclusively; 11 use assessed valuation; 13 use a combination of area, front-foot and assessed valuation: and 16 use a combination of front-foot and value. A total of 359 cities have special rules for allocating costs to corner lots, and 224 assess part of the cost against benefiting but non-abutting prop-

The survey reveals that 70 cities established parking lots for the first time during 1952. Municipal parking lots are reported in use in 519 of the 1,126 cities with populations

Film Of The Month

"A Community Problem" is the name of an excellent 16 min. film produced in 1951 by the Caterpillar Tractor Company. This 13-minute sound film, made in color, is available on loan from the Advertising Department of this Company at Peoria, Ill.

The film shows the various types of equipment used in sanitary land-fill operations, without mention of the producers company. Other garbage disposal methods are also pictorially described and comparative cost advantages of the landfill method of disposal are presented. This film is particularly suited for showing in many communities that are now considering changing their method of disposal because of newly enacted legislation prohibiting the feeding of raw garbage to swine.

over 10,000. Of these, 52 percent allow free parking; while 219 cities have parking meters on one or more lots. Sixty-seven cities employ attendants for some lots, most of which charge for parking. Of 429 reporting cities, 45 percent consider parking lot operations a function of the police department and 31 percent place the responsibility in the public works department. Only 3 percent of the cities report having parking authorities. In the remaining 88 cities parking lot responsibility is divided among such officials as finance officers, city engineers, park superintendents and city man-

Supply Limited, Order Now

Copies of the 1953 Municipal Yearbook are available from the International City Managers' Association, Dept. P.W., 1313 East 60th Street, Chicago 37, Illinois. Price \$10.00.

Equipment Show

(Continued from page 83)

the Equipment Show offers-"An opportunity to inspect and evaluate equipment of various types and makes, and is a real occasion for us so far removed from the industrial centers." Samuel F. David, Director of Public Service, Cleveland, Ohio, writes that the Show-"Is of immense value to me . . . putting us in a better position to decide which equipment meets our particular need ... an excellent time saver in bringing us up to date on modern equipment." These and other comments from Public Works officials in St. Paul, Minnesota; Los Angeles, California; New York, New York; Tampa, Florida; and other cities indicate that members regard the Annual Equipment Show as one of the outstanding attractions of the Congress. Manufacturers interested in the public works market should certainly not pass up this opportunity to participate in the Association's 1953 Equipment Show.

Roadside Vegetative Cover

GOOD vegetative cover can be established by good seeding methods even on poor soils, but the soil fertility level must be adequate. This is the conclusion of the New York State Department of Public

Works following a research project conducted during 1951-52. Good grass cover was established on soils with silt plus clay content as low as 5 percent. Certain soils may be so dense as to prevent root penetration and restrict plant establishment. However, the density of mechanically stabilized soil will not prevent the establishment of good grass cover.

Good cover was established and maintained at pH values from 5.5 to 7.5. Generally pH values below 4.5 have a detrimental effect on the establishment of vegetative cover. Satisfactory stands were obtained at organic matter or humus levels as low as 0.5 percent. Low moisture-holding capacity of a soil limits plant growth unless a good supply of moisture is available. Top soil is usually not essential and costs can be greatly reduced by omitting it. Productive soil on a job should be utilized as far as possible.

Sodding is not essential for erosion control except where an immediate turf cover is required. Planting is not necessary either. Seeding will produce the same results for much less cost. An adequate supply of available plant food is essential for successful plant establishment and continued growth. To provide this many soils require the application of lime and complete fertilizer. A fairly rough seed bed, such as is left immediately after grading without additional tillage, usually meets all requirements for seeding. Rolling is not required for seeding establishments on most soils. On heavy soils it may promote soil crusting.

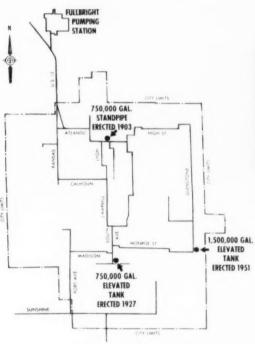
Grasses as a group are superior plants for roadside vegetative purposes. The low growing, late maturing, leafy perennial grasses which propagate by underground vegetative means are most desirable and require a minimum of maintenance. A seeding method which places the seed in the soil to a depth of from one-quarter to one-half inch is desirable when practical. Fall and early spring seedings give best results. Mulch, when employed at a light rate on surface seeding, gives results equivalent or better than many soil-covered seedings.

Additional fertilizer is often necessary as a maintenance measure. When that need is indicated by the appearance of the vegetation, fertilizer should be applied in amounts sufficient to supply the deficiency but not enough to cause heavy top growth. Except where required for safety, snow drift control, or appearance, slopes should not be mowed.

A GOLDEN ANNIVERSARY

HORTON' TANKS

at Springfield, Missouri



Map showing mains 10 in. diam. and larger in distribution system at Springfield, Missouri.



For a half a century . . . from 1903 to 1953 . . . Horton tanks have been helping provide better water service in the city of Springfield, Missouri. It's a record of tried and true performance that speaks for itself.

The first structure built for the Springfield City Water Company... and still in service today... is a 750,000-gal. Horton standpipe erected in 1903. The second structure is a 750,000-gal. Horton ellipsoidal-bottom elevated tank erected in 1927 and the third, shown above, is a 1,500,000-gal. Horton radial-cone bottom elevated tank erected in 1951. These Horton tanks have helped meet growing seasonal demands in Springfield over a period of five decades.

Perhaps your city's water demand has increased to a point where present facilities are overtaxed. Then write our nearest office today for information on the type of Horton tank best suited to solve your water problems. There is no obligation on your part.

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CHICAGO BRIDGE & IRON COMPANY

Plants in Birmingham, Chicago, Salt Lake City, and Greenville, Pa.

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That's the essence of a report from the Supt. of Public Works in a New York city.

To find out, without obligation, how an Elliotte vacuum leaf loader can



M. A. ELLIOTTE

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Presented in cooperation with the American Public Works Association and through the courtesy of the Washington Office of the American Municipal Association.

MUNICIPALITIES can look for-ward to receiving priority aid in securing controlled materials for public construction projects after June 30, if shortages develop. In a letter to Randy H. Hamilton, Director of the American Municipal Association's Washington Office. Arthur S. Flemming, Director of Defense Mobilization, promised: "If shortages develop-full consideration will be given to the need for special assistance for defense-attached public construction projects." Cities which experience materials shortage after June 30, 1953, should describe those experiences to the American Public Works Association, which will pass the information along to AMA's Washington Office.

On May 15 the Federal Government revoked the restrictions on electric utility inventories of controlled materials.

Purchase Rights on Government Power

Soon to be changed is government policy regarding the sale of Federally-produced electric power to municipalities and counties owning electric utilities. Under the old regulations, those local governmental units received priorities on purchase of this power. New regulations are being drafted which will remove this priority position. Private utilities, which last year received 20 percent of the Federally-produced power want a bigger share. Under new rules it will be first-come firstserved with power going to the highest bidder, regardless of whether or not the bidder is a public or private utility.

Sewage Treatment Plants—1952

According to the annual report of the U. S. Department of Health. Education and Welfare, contracts amounting to \$137 million for 515 sewage treatment plants (including interceptor sewers) were awarded by municipalities during 1952. The

cost of the 314 new plants was \$78,-419,556. The remaining \$58,789,133 provided additions, enlargements or replacements to 201 existing plants.

Municipalities of less than 25,000 people accounted for 82 percent of all projects, but less than half (44.6 percent) of all money spent: 93 percent of all new plants and 60 percent of money for new plants; 65 percent of projects covering additions, enlargements or replacements, and 25 percent of the money spent for such projects.

The factor of obsolescence due to wear, population or industry growth, or a combination of these, is continuing to loom large as an element of current growth and future needs. Of the \$137 million expended on the 515 projects, 42.8 percent of the total expenditures and 39 percent of the projects covered additions, enlargements or replacements.

Street Construction Needs

The magnitude of the street building problem was emphasized by a report just issued by the U. S. Commerce Department showing that motor vehicles registered in the U. S. in 1952 totaled 53,258,570, an increase of 2.6 percent over 1951. (Automobiles registered totaled 43,801,532)—(a 2.6 percent increase over 1951); trucks reached a total of 9,207,897 (a 2.3 percent increase) and buses totaled 240,142 (a 4.2 percent increase).

For the first time a State passed the 5 million mark, with California reporting 5,154,326. Next in number of vehicles was New York with 3,980,527; Pennsylvania with 3,266,-830: Texas 3,155,337; and Ohio, 3,021,633.

Motor vehicle travel on roads and streets during 1952 reached the all-time high of nearly 517 billion vehicle miles, a gain of 5½ percent over 1951. Travel was 55 percent greater than in 1941, as compared with a gain of 52 percent in motor-vehicle registrations.

A WHOLESALER'S REPUTATION ...



It has been said that a reputation is built upon a lot of little things.

But, it has also been said that all of the little things can be utterly destroyed by one false step.

That's why wholesalers go out of their way as much as they do. To their neighbors, they are helpful, friendly, civic-minded. To their customers, they consist-

ently offer the finest products coupled with experience based upon years of accumulating information on "how to do it."

As a result, they maintain a high position they can be proud of. One they guard zealously. And one that they make certain nothing can destroy.

One type of insurance is the product they handle. They find that by stocking only high-quality products, nothing can go awry. They know that a recommendation based upon those products is the best thing they can offer their customers.

That's why we are so proud of our standing with wholesalers. When you hear one suggest Wolverine copper tubing, you can be sure that it is because he himself is sold—by year after year of trouble-free performance.

WOLVERINE TUBE DIVISION of Calumet & Hecla, Inc., Manufacturers of tubing, 1451 Central Avenue, Detroit 9, Mich. Plants in Detroit, Mich. and Decatur, Ala.



Water Treatment Plant Waste Disposal

(Continued from page 73)

of waste from lime-soda plants as for purification plants, with three additional possibilities: (1) recalcining the sludge; (2) utilization of carbonate sludge as a precipitant in primary sewage treatment plants; and (3) dewatering, drying, and pulverizing with sale of the final product to industry.

In Ohio there are only three plants, of a total of 127, that dis-

Designed, Engineered and Manufactured Jointly by

SHERMAN PRODUCTS, Inc.

Royal Oak, Michigan

WAIN-ROY CORPORATION

Hubbardston, Mass.

Patent No. 2,303,825

Other patents pending

charge wastes to sewers which in turn drain to a sewage treatment plant. Apparently this method has not proven satisfactory. While some localities have reported such waste as beneficial in that it kept the sewage fresh, reduced odors and improved clarification, the digester sludge has been almost impossible to handle. It is understood that one city abandoned the method in favor of lagoons. The details and reasons for the change are not known. In Ohio approximately 50% of the water softening plants discharge the wastes to sludge beds, or lagoons.

Such a method, when properly handled so as to prevent breaks and discharge into the stream at periods of low flow, is fairly satisfactory. However, large areas are required. A minimum of trouble and nuisance is encountered; but occasionally, if a heavy plankton load or other organic matter is present in the water. disagreeable odors occur as decomposition takes place. Lagooned limesoda sludge has been disposed of and used in a number of unusual ways which may be of interest. It has been used as trench backfill to protect water mains from external corrosion; and it has been used by farmers in either of two ways: As dried sludge obtained by vacuum filtration, or as wet sludge applied direct to the land.

The disposal of lime-soda plant wastes into streams usually is objectionable from the silting and aesthetic standpoints. However, such waste does not have any oxygen absorbing qualities and the chemicals are inert, and hence they are not ordinarily classed as pollutants. This method, while perhaps the easiest and most economical, is not as satisfactory or as free from complaints as some of the other methods.

Three additional methods of disposal appear to offer attractive possibilities. The first of these, recalcining the sludge, has been slow in development due to the low efficiency of rotary kilns for small scale operation, the efficiency being directly proportional to the amount of material being handled. Further, such kilns are a major item of expense, and require considerable operating supervision. Hence they are suitable only for large plants. Multiple hearth furnaces for calcining are expensive to maintain. Calcining furnaces which appear to have solved the problem for the small plant have been designed recently and are being tested. It appears that such furnaces will be able to produce a lime high in available CaOfrom 89 to 93%.

In actual practice 100 per cent recovery is not obtained but usually more lime is produced than is required for the softening process. One pound of lime added to the water produces 3.57 pounds of sludge, which is dried and calcined to 2 pounds of lime. The build up of Mg is prevented by two methods:

(1) Split treatment, precipitating Mg separately from Ca; and (2) physical separation in the centrifuge during dewatering.

Another method is the employ-



Digger is designed so that you get all the advantages

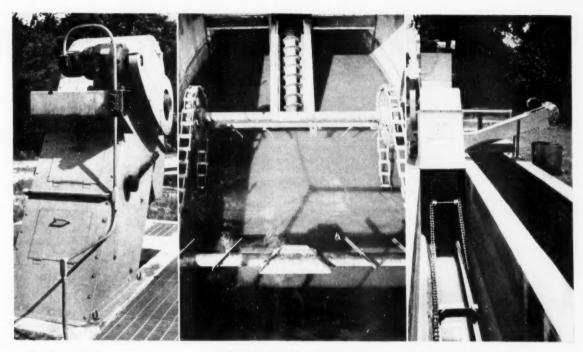
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PRODUCTS, INC.

ROYAL OAK, MICHIGAN



TRITOR SCREENS—At small sewage treatment plants—where grit creates a problem during storm flows, this one machine accomplishes the effective, low-cost removal of both screenings and grit.

STRAIGHTLINE GRIT CHAMBERS
—For the removal of a clean, washed grit with a low putrescible content. The complete collection and thorough cleaning operation makes further handling unnecessary.

STRAIGHTLINE GRIT COLLECTORS

On this bucket type collector, water sprays wash the grit from the buckets into a separate washing and dewatering screw. Photo also shows Link-Belt Bar Screw

How to get flexible, low-cost grit removal

LINK-BELT can give you equipment best suited to your requirements

DON'T let grit plug your pipe lines . . . wear out your pumps . . . take up valuable space in your digesters. Link-Belt builds effective grit removal equipment that assures both low costs and flexibility.

For example, with the Tritor Screen, a grinder may be used to shred the screenings when no grit is received. During storms, the grinder may be by-passed and grit and screenings disposed of by fill, burial or incineration. Similarly, the Straight-line grit collector is designed either with a pitched flight collector and dewatering and washing screw discharging direct from the grit chamber—or with a bucket type collector for deep chambers.

In addition to grit handling and washing equipment, Link-Belt manufactures a complete line of equipment for water, sewage and industrial waste treatment plants. A call to the Link-Belt office near you will put you in touch with an experienced sanitary engineer. He'll work with your engineers, chemists and consultants—help you get the best in modern treatment equipment.

LINK-BELT COMPANY: Plants: Chicago, Indianapolis, Philadelphia, Colmar, Pa., Atlanta, Houston, Minneapolis, San Fraccisco, Los Angeles, Scattle, Toronto, Springs (South Africa), Sydney (Australia). Sales Offices in Principal Cities.

13,13



ment of the lime-soda plant wastes as a chemical coagulant in sewage treatment plants. Plant experiments and studies at Daytona Beach. Florida, indicate a BOD reduction of approximately twice that of a conventional primary treatment plant, and at a much lower cost. The adaptability of this process is limited by plant location and sewage characteristics.

The dewatering, drying and pulverizing of lime-soda plant sludges with the sale of the dried product for a variety of industrial uses anpears to have good possibilities. This was tried by the Wright Aeronautical Company with some degree of

What are the prospects for the future? The only real solution to the problem appears to be either to dewater and dry the sludge and then to dispose of it commercially, if a market can be found; or to go one step further and calcine it, reclaiming the lime for use in the softening process and selling the excess lime so produced. As reported by an AWWA Committee, studies indicate that the lime thus produced generally will cost no more than commercial lime even when no credit is taken for the value of sludge disposal or the carbon dioxide produced and used in the softening process

Zeolite Plant Wastes

Wastes from zeolite water softening plants consist of wash water containing waste products of the regeneration cycle plus unused salt. The wash water will contain chlorides proportional to the amount of salt used in regeneration usually from 0.25 to 0.50 pound per 1000 grains of hardness removed. Wash water approximates from 5 to 10 percent of the amount of the water treated

Fish may be killed if brine is released and travels downstream in a slug. Limiting concentrations are not definitely known but may be from 5000 to 10,000 ppm for short periods, depending upon the species. Indications are that a salt content of 1.5 percent should be considered the upper limit for stock water, with a somewhat lower limit for lactating animals. Brine wastes, unless quickly diluted, will kill vegetation.

Chlorides cannot economically be removed from the wastes and thus damage to water supplies from salt wastes is irreparable.

Dilution, of course, is a method of disposal. This should be controlled in some fashion to prevent chloride concentrations that would be injurious to fish, animals, or vegetation. Reservoirs may be needed to accomplish discharge at the proper rate to prevent damage.

Ponds for evaporation of water and retention of the salt do not appear to offer a satisfactory means for disposal of the brine wastes. Solar evaporation rates may be less than rainfall rates. Then too, there is danger of seepage and contamination of the soil, underground water and surface water.

Brine disposal wells may offer a means for handling these wastes. However, the wells would normally have to be quite deep and the brine pretreated before pumping into the well to prevent suspended matter from plugging the pores of the formation. Such wells would have to be constructed carefully to avoid contamination of fresh water. There are some 32 zeolite plants in Ohio discharging wastes to streams. There have been several cases where live stock have been affected.

This article is based on a paper presented by the author at the meeting of the Ohio Section, American Water Works Association.



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THESE ARE THE FACTS: JC-60® cuts sewer line maintenance costs. Joints poured with ATLAS JC-60 resist the common causes of sewer joint failure - root penetration, climate extremes, normal settling, loss of adhesion and chemical attack.

Operating costs go down. By reducing infiltration of soil water, JC-60 sewer joints reduce pumping costs and equipment capacity required at the disposal plant.

Installation costs go down. JC-60, with minimum shrinkage, high fluidity and resistance to overheating deterioration speeds the entire jointing procedure and minimizes material waste.

Years of ATLAS research created this remarkable new jointing compound. Based on a synthetic plastic, JC-60 is designed specifically to provide those characteristics proved most desirable in actual use.

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Wear, that in most valves would cause leakage and necessitate complete valve renewals, simply doesn't faze a HOMESTEAD-REISER.

Its two-piece, wedge-acting plug constantly and automatically adjusts itself to make up for wear as wear occurs. The valve acts on its own. It is SELF-SEALD!

Result: Extra long, leakless service life . . . more operations between lubrications . . . less maintenance ... lower plant operating costs.

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Homestead Reiser's self-sealing action is based on

what we believe is the most effective scaling principle ever developed for lubricated plug valves. Its secret is the wedge action of the two piece plug which, under line pressure, causes the finely finished

surfaces of the plug to press outward against the body.

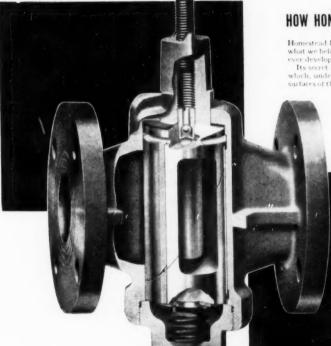
A full lubricant seal surrounds the ports, and the top and bottom of

The self-scaling, wedge action keeps the plug surfaces in constant contact with the mirror-like bore of the body. It provides automatic adjustment for wear and assures extra long valve life with maximum leakless service



HOMESTEAD-Self-Seald...Lubricated

UG VALVES



PUBLIC

WORKS DIGESTS

THE WATER WORKS DIGEST

Plastic Pipe For Water Services

In 1951 the Pacific Gas & Electric Co. tested cellulose acetate pipe with the idea of using it for water services. It was found to be resilient under slowly changing stresses at temperatures between 32° F and 95° F; brittle under impact stresses; to have high resistance to bursting stresses; and subject to plastic flow under sustained load at temperatures above 95°. When the unfavorable factors were balanced against freedom from corrosion, lightness in weight, ease of jointing and of handling, a substantial field trial seemed justified. Similar tests were made on "Tenite II" plastic tubing, and its physical properties were found to be excellent especially those involved in making field connections, and it was adopted by the company for services; 300 had been installed by October 1952. They have been found to be cheap, with a saving of about \$5.50 for a 25-ft. service. They have given no trouble except when attempts by plumbers or unauthorized persons to turn the shutoff cock have caused the tubing to be twisted off. Although plastic tubing looks promising, only time will determine the extent of its usefulness.

"Plastic Pipe for Water Services;" by John N. Spaulding, Gen'l Supt. of Water Systems, Pacific Gas & Elect. Co. Journal. Am. W. W. Ass'n,

New York's Specifications For Fluoridation

New York State has revised its requirements for water fluoridation equipment and facilities. fluorine compounds acceptable for the fluoridation of public water supplies are commercial sodium fluoride, sodium silicofluoride, ammonium silicofluoride and hydrofluosilicic acid; provided ammonium silicofluoride is not used in the treatment of a water supply which also is chlorinated. The use of granular compounds is advocated to minimize dust when handling. The chemicals should be stored in covered or unopened shipping containers. Hydrofluosilicic acid must be stored in unopened glass carbovs or rubber-lined containers. The bins of chemical feeders should be large enough to hold one day's supply. Feeder accuracy should be within approximately 5 percent. Where the rate of water treated varies more than 10% from the normal, proportional feeders should be used. Slurry of sodium silicofluoride must not be fed with solution feeders. Dry feeders of either the volumetric or gravimetric type are acceptable. Ample solution should be provided. Operators who handle fluoride compounds should be provided with rubber gloves, dust respirators and rubber aprons. Several alternative methods for control of dust, gas and vapors are described. Records must be recorded daily of amount of water treated and of the weight of the fluoride compound applied, and of analyses for fluoride ion content of the water.

"Fluoridation Equipment and Facilities:" PUBLIC WORKS, June.

Sand and Anthrafilt Compared

Six years ago the Lawrence, Kans., water department rebuilt four rapid sand filters, two with 26" of Mississippi river sand as a filter medium and two with 26" of No. 1 anthrafilt. Each has 12" of identically graded gravel on Wheeler filter bottoms. For six years all four filters have received the same limeand soda ash-treated water. The sand filters have been washed at the rate of 23" of water rise per min., the anthrafilt with 16" rise, each giving 50% expansion. The greater rate has produced some blow holes in the sand, but none has appeared in the anthrafilt. There has been no apparent difference in quality of effluent water between the two types.

The loss of anthracite due to backwashing has been less than 0.6% per year. With anthracite, the filter runs have been longer, there is no disturbance of the gravel beds, the filter medium keeps cleaner and does not coat with lime deposits as rapidly as sand.

"Sand and Fine Coal Compared for Water Filtering;" by Robert Mounsey, Water Supt. American City, May.

Materials for Handling Chemicals

The author discusses materials for handling alum, iron sulfate, activated silica, alkalis, chlorine and fluorides. Rubber is excellent for lining tanks, piping and other items of equipment, having excellent resistance to water-treating chemicals. There are no temperature restrictions on the use of rubber compounds. When used for lining pipe. the thickness of the rubber is generally 1/8 in. in small pipe to 3/16 in. in the larger sizes. A highsolids-content liquid neoprene material can be used to coat equipment by brush or spray application. It is not as good as a sheet-rubber lining, but is more available and can be used to repair damaged natural rubber linings, and makes a good lining for wood stave tanks. Plastic piping is being widely used in place of metal piping, especially when low pressure and moderate temperature are involved. Polythene pipe and tubing have proved reasonably satisfactory for handling many chemical solutions, but they must be supportedy continuously. "Uscolite" thermoplastic is available in rigid piping, considered suitable for pressures up to 100 psi; it threads readily. Nonplasticized rigid polyvinyl chloride thermoplastic materials are available as piping of 3/8 to 6 in. diameter, with test strength of 2,000 psi, chemically resistant to all the solutions involved. Such pipe can be threaded and installed like steel, except that better support is required.

"Materials for Chemical Handling Equipment;" by L. R. Honnaker and M. L. Monack, of E. I. du Pont de Nemours & Co. Journal, Am. W. W. Ass'n, May.

Evaluating Water Requirements

The demand for water in a given area depends chiefly on the population and industrialization. A common method of forecasting population is projecting births and deaths. But with the great mobility of population in the United States as better jobs present themselves, forecasting future populations is almost entirely a problem in economics, rather than in biology, on determining possibilities for growth in the "economic base." This base consists of industries that use local resources to produce goods and services which can be sold outside the area. Industries producing goods and services that are consumed only within the area do not create economic activity to the same degree as industries producing for wide distribution. The latter are called "basic industries," and each employee in such industry supports one or more citizens in service industries. A ratio of basic employees to the citizens who serve them, for each industry, indicates what growth in population may be expected from an estimated growth in that indus-

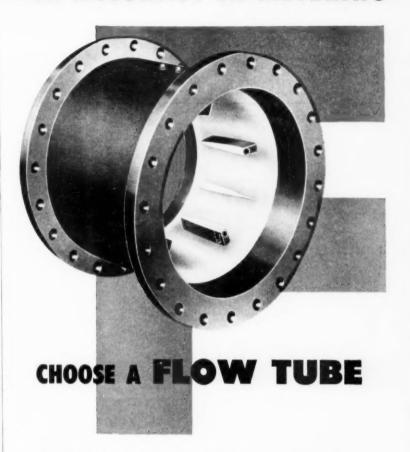
"Evaluating Water Supply Requirements for a Region;" by John R. Stockton, Dir., Bureau of Business Research, Univ. of Texas. Journal, Am. W. W. Ass'n., May.

Controls Might be Relaxed on Bathing Water Quality

BASED on studies at several bathing beaches and pools, A. H. Stevenson of the Public Health Service, concluded that some of the strictest bacterial quality requirements for natural bathing waters might be relaxed. The report was made at the recent meeting of the APHA.

The studies were conducted on (1) two Chicago beaches on Lake Michigan; (2) the Ohio River at Dayton, Ky., and a fresh water recirculation pool in the same area; and (3) the beaches at New

FOR ACCURACY IN METERING



Flow Tubes are furnished with head capacity curves based on laboratory tests. For unusual piping arrangements, special tests can be run simulating actual conditions. The data furnished with each Flow Tube makes exceptional metering accuracy possible.

Flow Tubes have many other plus values — they're compact, comparatively light weight, and are easy to install since they require minimum straight runs entering and following. And, Flow Tubes are available in types and D/d ratios to provide differentials that can be accurately measured with the least head loss.

That's why Flow Tubes are being successfully used in scores of installations metering the flow of liquids and wet or dry gases. Available in all pipe sizes and suitable metals. They can be furnished with or without suitable secondary indicating, recording or totalizing instruments. For further information, write for your Flow Tube Data File. For specific recommendations, send us necessary flow data.



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FOSTER ENGINEERING COMPANY · UNION, N. J.

Rochelle and Mamaroneck, N. Y., on Long Island Sound. Families in these areas were furnished a calendar record form on which they recorded daily swimming and illness experience. Water quality determinations were made on samples collected from the selected swimming areas at intervals necessary to observe significant fluctuations.

In virtually every instance the illness incidence among swimmers was higher than that among nonswimmers (those not going swimming during the study), an expected finding inasmuch as water is an abnor-

mal habitat for man regardless of its bacterial quality.

In the comparison of illness incidence among swimmers with that among nonswimmers, no significant correlation was observed which could be attributed to swimming in natural waters of different quality at the areas studied.

Illness incidence among swimmers under 10 years of age was some 100 percent higher than for those over 10 years of age.

More than half of the illnesses among swimmers were eye, ear, nose, and throat ailments; about one-fifth was gastrointestinal disturbances; and the remainder were skin irritations and other illnesses.

Specific correlations between illness incidence and bathing in waters of a particular bacterial quality were observed in two instances. In one, a significant increase in illness incidence was observed among swimmers when the water had an average coliform content of 2,300 organisms per 100 ml. over the illness incidence when the average coliform content was 43 per 100 ml. The observed increase could occur as a result of chance but once in 50 trials. This evidence, however, should not be taken as conclusive since only 3 days were selected for study in each instance.

The second instance of positive correlation was observed in the Ohio River study where it was shown that, despite a relatively low incidence of gastrointestinal disturbances, river swimming water having a median coliform density of 2,700 per 100 ml. appears to have caused a significant increase in such illnesses among swimmers. This result, the author noted, must also be treated with caution because of the small number of cases involved.

USE UNTRAINED LABOR





McWANE-PACIFIC Boltite PIPE

One man can assemble and make up Boltite mechanical joints. He needs no special skill or training. He needs only one tool—a ratchet wrench. All he does is socket the spigot in the bell, slip the gasket into the stuffing box thus formed, then tighten the belts of the follower-ring or gland. This simple procedure in joint making saves time, saves labor, saves money.

Boltite is an ideal mechanical joint for water or gas, steam, oil, chemicals or other liquids. Gaskets are furnished of materials to suit the service required. Boltite joint parts are interchangeable with any make of Standardized Mechanical Joint for Cast Iron Pipe. For further details, write

McWANE Cast Iron Pipe Company Birmingham, Ala.

Pipe Sizes 2" thru 12"

PACIFIC STATES Cast Iron Pipe Co. Provo, Utah

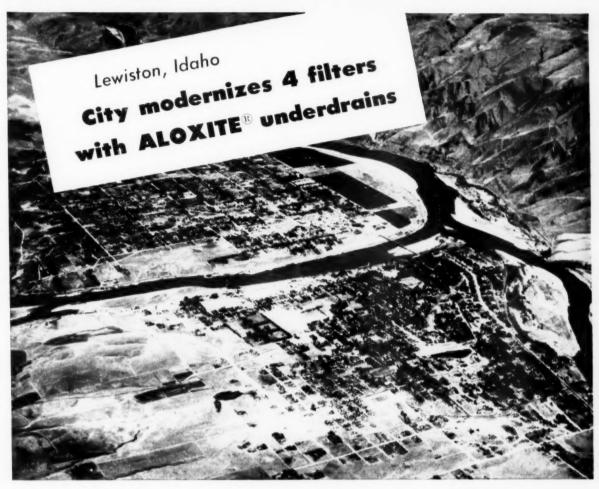
Pipe Sizes 2" thru 24"

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Cloud Seeding

(Continued from page 61)

being droplet or ice crystal formation by a process known as nucleation and second, the growth and coalescence of ice crystals or drops thus produced until their weight is sufficient to enable them to fall through the airstream transporting them. Silver iodide and dry ice have been used as nucleating materials. The former is very effective if introduced into rising air currents from the surface of the earth. The dry ice must be dropped from aircraft and is less efficient. Silver iodide is an effective nucleating agent in cloud formations having temperatures from +50° F to +27° F or roughly between elevations 12,000 and 17,000 ft. on summer days in the U.S. In general artificially induced precipitation may be greater in winter than in summer because greater proportions of the cloud mass exist at sub-freezing temperatures. On some occasions the ratio of induced to natural precipitation has been as high as 10 to 1 in the winter in the U.S. However, in summer in the tropics 15 to 20 per cent increase in precipitation is more common.



Information courtery Lewiston Water Dept., Lewiston, Idaha Miller Hoste shows Lewiston in the Inregnance and Clariston, Washington in the hankgoinned across the Interstate Bridge.

Lewiston, Idaho has four filters. Installed in 1924, these were originally of the conventional type with pipe lateral underdrains and graded gravel. First in 1934, and again in 1950 they required rebuilding. The beds were badly upset, the laterals clogged and corroded.

The last time the filters needed rebuilding, the Engineering Dept. decided to see if there were other, more stable types of underdrains. After investigating all systems, ALOXITE aluminum oxide porous plates were singled out as probably the best. One reason was that they seemed less difficult and less expensive to adapt to the old filter construction.

Letters were then sent to operators using these plates, inquiring as to their success in service. Many favorable replies were received, one all the way from Nykoping, Sweden—and, as a result, all four filters were modernized with ALONITE porous-plate bottoms.

To quote from Lewiston's 1951 City Engineer's Annual Report: "(The new filters) have given the utmost satisfaction. They wash evenly and the initial loss of head is less than it was with the original construction."

Our congratulations to Lewiston on a thorough job of investigation, and a careful job of installation. We know the City will continue to be pleased with the low operating and maintenance costs of these porous-plate underdrains. THE FULL LEWISTON STORY is described in a magazine article by W. H. Berkeley reprinted from the AWWA Journal. It tells of their experiences with graded gravel, pipe lateral bottoms, describes how they installed the porous plates, and outlines the benefits derived from the new underdrains. A copy of this article, together with a 56-page booklet on porous media, will be sent free of charge. Simply address: Dept. W-73, Refractories Div., The Carborundum Company, Perth Amboy, N. J. Both are very worth-while.

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The burning of sized foundry coke impregnated with a solution of silver iodide in acetone in a furnace at optimum temperature of 2500°F is recommended by the author. All fuels are laboratory tested before being sent to the field. In the field they are burned in a rugged piece of equipment which feeds and burns approximately 1 lb. of fuel per hour.

Successful seeding operations are entirely dependent upon correct and continuous meterological data over wide areas having a bearing upon target areas under control. These data are available through the U. S. Weather Bureau teletype circuits.

Headquarters and nerve centers of this rainmaking program is in Denver, Colorado with regional offices in Oregon, South Dakota and Texas. Satellite bases are located in Utah and Arizona and fixed as well as portable generators are located at strategic points to target most any storm on a desired area.

Considerable pre-operational studies are needed. In areas with moderate rainfall weather modification can be provided at a cost as low as one-half of one percent of increased productivity.

Ohio each year has about 21/2 as many good and fair cloud seeding opportunities as does New Mexico. The greater number of seeding opportunities together with more comagricultural development places Ohio in a position to receive greater benefits than would be possible in New Mexico. Cost of a satisfactory program is usually one cent per acre per year for 100 percent participation in a given area. Probably the most satisfactory method of financing is to organize weather modification districts similar to soil conservation districts and assess costs.

The development of objective methods of appraising benefits derived from cloud seeding operations has progressed rapidly since 1950. In Washington, two cloud seeding operations in one month increased rainfall from a normal of ½ inch to something over 2 inches and probably increased wheat yield by 10 bushels per acre at a benefits-to-costs ratio of 100 to 1.

Future research and development, making it possible to operate at higher temperature on clouds, will be helpful. Weather modification may become a push button affair within the next decade. Its benefits are limitless in developing many areas of the world.

Los Angeles Study Reveals Freeway Benefits

LOYD ALDRICH, City Engineer of Los Angeles recently submitted a special report to the Board of Public Works outlining the estimated savings to the motorists when using freeways in lieu of surface streets. Because of the widespread need for factual information on the economics of freeways, the following excerpts are presented from this report.

"It is conservatively estimated that the minimum freeway benefits to the average motorist in congested traffic areas is 2¢ per vehicle mile. This includes the following types of savings: gasoline 0.33¢, maintenance costs due to elimination of stop and go travel 0.24¢, accidents 0.56¢, time (commercial vehicles only) 0.87¢. Detailed information is included in the appendix of the report to substantiate the savings indicated.

"Applying the above listed benefits to the record of vehicle mileage on presently completed sections of freeways (in the Los Angeles area),



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we find that on the very conservative basis used herein, in the last three year period 776,100,000 vehicle miles of travel at 2¢ per mile savings resulted in savings of \$15 .-522,000. The original cost of the 16.57 miles of freeways under study was \$42,026,683. If the savings at the above rate could be applied to payment for the freeways, their original cost would be amortized in less than ten years. Factual economic analysis shows that due to the much higher benefits and volumes, the higher cost freeway will show a much greater return per dollar invested than outlying freeways which cost less but carry much lower volumes, with lower unit benefits to

the motorist.

"In addition to the basic figure of 2¢ per mile of freeway operation savings, there are, of course, many other direct and indirect benefits to the motorists and general citizenry which cannot be easily evaluated in monetary terms, though none the less real. Among these are, stabilization or enhancement of property values, relief of existing overburdened surface arteries, doubling of the practical radius of real estate development on a travel time basis, increased access to recreational or cultural facilities, increased mobility in times of disaster emergencies, increased tourist travel, reduction of strain of driving and all of the other well known advantages in betterment of transportation. The benefits to the large amounts of traffic continuing to use formerly heavily congested surface arteries after the freeway system is built are not usually visualized. Before and after surveys have shown that removal of through traffic from surface arteries to the freeways benefits community business, property values, surface travel time, and safety on the surface system. In addition, the intended use of the freeways by express buses will greatly increase the economic value of the freeways to the general public, of which the motorist comprises a large part. The monetary value of these benefits could very well amount to huge sums, since they are all so vitally integrated with the general financial health and progress of the region. It should be borne in mind that conversely to the benefits accruing from having good transportation, if there were no freeways there would be the losses that the region would suffer without having them. Furthermore, the region has rapidly developed and is continuing to do so through the use, in the main, of the motor vehicle."

Per Capita Use of Water in Public Schools KAROL S. WISNIESKI AND MAX GARBER.

District Sanitary Officers, Massachusetts Dept. of Public Health

SCANT information has been available to engineers, architects and community officials about the quantity of water used in public schools. Knowledge of per capita water consumption is helpful as a basis for design of unit water supplies and sewage disposal systems. Unnecessary overestimates and unwise underestimates impose a cost

to the community that can be avoided.

In communities where water is metered to schools, five annual water consumption readings during the period of 1946 to 1952 were obtained from local water department records. Corresponding school populations were obtained from local school department records. A five-



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year average expressed in gallons per capita per day was derived for each school from each set of readings. To compensate for the days of the year when school buildings are not in use, 160 school days were used for the grade school year, and 180 school days were used for the junior high and high school years.

The following is a summary of the ranges in per capita water use of the groups of schools surveyed:

(1) 31 grade schools without cafeterias and showers varied from 2.36 gallons per capita per day to 14.6 gallons per capita per day. (2) 10 grade schools with cafeterias varied from 2.62 gallons per capita per day to 11.07 gallons per capita per day.

(3) 16 junior high schools with and without cafeterias and showers varied from 2.27 gallons per capita per day to 8.92 gallons per capita per day.

(4) 30 high schools with cafeterias and showers varied from 2.63 gallons per capita per day to 20.92 gallons per capita per day.

In order to resolve these variations into useful information, graphs were made on normal probability

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paper. The mean water use, the 90 percent probability and the 97.9 percent probability, all in gallons per pupil per day, are shown in Table 1 for the groups listed in the preceding paragraph.

TABLE 1—SCHOOL WATER USE

Group Number	Mean Use I	90% Probability	97.7% Probability
	Gallon	s per pup	il per day
1	6.0	10.25	12.75
2	6.25	10.50	13.00
3	5.5	9.75	12,25
4	9.0	15.5	19.25

These summaries of water use will assist the planner in deciding upon the quantity of water needed, or the quantity which must be disposed of at schools. Certain cautions should be observed, however. If a school is to be used as a community center for numerous evening meetings, special courses, and athletic activities, the quantities must be increased accordingly. Several schools in this category reported water use from 20 to 40 gallons per capita per day. The occasional use of the school building for PTA meetings, Boy Scout meetings, and dances will not increase the per capita water use significantly

Several explanations account for the variation in per capita water consumption among schools. In some communities there is a tendency to conserve water due to occasional shortages, difficulties with sewage disposal works, or charges to the school department for water. In communities where there are no brakes to excessive water use, plumbing repairs or replacements are delayed, (several reports indicate quadrupled water used during a whole year or more before a leak was detected or repaired), continuous flushing of urinals is allowed, and drinking fountains are allowed to run continually. The limits in accuracy of water meters may also account for some of the variations. Since schools are not charged for water in most cases, water meter maintenance is delayed longer than for "paying customers". Schools with children from areas not provided with public water supplies use less water. The neighborhood school in the city may use less water because most of the children are within a few minutes of home.

This article is from Sanitalk, publication of the Massachusetts Department of Public Health.



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MULCHING ON ROADSIDES FOR EROSION CONTROL

MULCH has an important part in modern roadside erosion control. It reduces soil movement and protects and encourages the establishment of grass and other ground cover. During the past decade there has been a marked improvement in adapting proven basic principles of mulching to roadside conditions and in developing new mulching techniques, notably mechanizing mulch application and simplifying methods of holding mulch in place. Mulching, as dealt with here, means an application of a surface cover of straw, hay, or other material, with only such incorporation into the soil as may be needed to hold the mulch in place.

Reasons for Mulching-Principal benefits of mulch on roadside areas are that (1) by intercepting raindrops, it reduces their force, and increases absorption of water; (2) it conserves soil moisture by reducing evaporation; (3) it reduces movement of soil, seed, and young seedlings by water, wind, or frost heaving; (4) it gives protection to young seedlings against sun, drying winds, and wide fluctuations in soil temperature: and (5) it slowly but eventually adds organic matter to the usually low-organic-content soils of roadsides.

In some cases, mulching without seeding is done out of season not only as an immediate erosion deterrent but also as a means of improving the physical condition of a soil area, such as a steep slope, that is hard to reach with machinery for seed-bed preparation. The absorption of moisture and the mellowing of the soil by mild freezing and thawing provides seedbed which, though not ideal, is satisfactory for seed which is sown through the mulch at the proper season.

Mulching is not without disadvantages. In some states no mulching is done because of the danger of serious fires, particularly in forested areas. Partial incorporation of mulch into the soil lessens this danger. In general, however, and considering the country as a whole, the benefits of mulching on roadsides far outweigh the disadvantages.

Types of Mulch Material-The

most widely used roadside mulch materials are grain straw, hay, and roadside mowings. Straw and hay can be bought in quantity in bales which are easy to store, transport, and handle. On the other hand, if roadside mowings are available in sufficient quantity and do not have an objectionable weed content, their use can reduce cash expenditure for mulch. Even when roadside cuttings are baled for easier handling, material costs are appreciably reduced.

In some states a quick cover crop is allowed to grow to maturity, then cut and used as mulch at the time permanent seeding is done. This growing of mulch "in place", so to speak, does not always provide all the mulch needed, but it can make sizable reductions in costs after having already served for temporary erosion control. An important material is "seed mulch". This is mature unthreshed grain or grasses which, when applied as mulch to the roadside area, disseminates seed that germinates and provides a desirable cover.

Inorganic materials are also useful as mulch. Asphalt has been successfully used in some regions under suitable soil conditions. After proper soil preparation, seeding, and rolling, a thin film of asphalt material is sprayed over the seeded area to hold the soil in place until the seed germinates. The seedlings break through the thin asphalt coating or through the checks which develop in the asphalt. Not "just any" asphalt can be used; a specially refined cutback asphalt has been patented and manufactured, and asphalt emulsions have also been used for this type of mulching.

Rate of Application—Up to the present time, organic mulches have been by far the most widely used. Muich has been variously specified on the basis of tons per acre, inches of thickness or so many straws thick. Specifications have varied from 2 to 5 tons per acre, 1 to 6 inches in depth, and 3 to 6 straws in thickness.

Methods of Mulch Application— As the value of mulching in roadside erosion control became recognized, it was apparent that the slowness and cost of the operation limited its widespread use. In recent years this limitation has been overcome by mechanization. Since a large part of the cost was in placing mulch by hand, a relatively new machine—the mulch blower—is slashing applications costs. Operating in a manner similar to a silo filler or the straw blower of a threshing machine, it blows mulch onto high steep slopes as well as on flatter areas.

Holding Mulch in Place-The problem of holding mulch in place against wind, gravity, heavy rain, and whipping by traffic movement has been a serious one. Among the hand methods employed to hold mulch in place are: (1) stakes driven into slopes, sometimes with brush or poles attached; (2) a network of binder twine or light wire held in place by stakes or spikes; (3) soil spread lightly over the mulch; (4) mulch partially punched into the soil with shovels or spades; and (5) chicken or hog-wire fencing laid over mulch and anchored with stakes. For extensive roadside areas in general machinery has replaced hand fastening of mulch. On shoulders and the flatter slopes, a farm-type disc harrow (with discs set straight), or a mulching tiller working on the same principle, can incorporate enough of the mulch into the soil to hold it in place. A rotary-type pulverizer or mixer can incorporate mulch into the soil to any degree desired. A sheepsfoot roller combines compaction with mulch anchoring and can be used on steeper slopes than discs by operating it from the top of the slopes by cable and winch.

On the steeper roadside slopes, mulch is being successfully held in place by spraying it with asphalt. (This method is not the same as the asphalt mulch previously described.) Material such as straw, hay, or roadside mowings is applied to the slope in the usual manner. Then only enough asphalt is sprayed on to hold the mulch particles together in a loose mat, giving a speckled appearance and by no means completely coating the mulch particles with asphalt. An RC-2 asphalt is most widely used for this purpose, at rates of 0.05 to 0.15 gal. per sq. yd., according to the steepness of slope, wind conditions, and thickness of mulch.

This material has been abstracted from Roadside Memorandum 6 of the Highway Research Board.

PUBLIC

DIGESTS

THE HIGHWAY AND AIRPORT DIGEST

Salt-Stabilized Surface for Streets

Hancock County, Ill., last year experimented with treating crushedstone roads to prevent loss of material from raveling and dust. The old surface was scarified 3" deep and rock salt spread on it at the rate of 31/2 tons per mile. The surface was then moistened with water and a Seaman Pulvi-mixer used to obtain a uniform mix and surface. It was watered again and compacted with a 5-ton pneumatic roller, followed by a tandem steel wheel roller. It was opened to traffic for two or three weeks and then treated with calcium chloride at the rate of ½ lb. per sq. yd., applied as a solution. The resulting surface was very hard, dense and tight with practically no raveling.

"Salt Makes Unimproved Streets Stand Up;" by J. R. Fay, Supt. of H'ways. American City. June.

Patching **Pavements**

This article is a comprehensive text describing the various causes of failure which necessitate patching of the different types of surfaces; the tools and equipment used for patching; the materials used for patches; and the procedures for making the patch. Finally the author describes what can be done to prevent or reduce the necessity for patching. The article extends over 15 pages of the magazine.

The most usual cause of failure is insufficient or unstable support, with poor drainage and entrapped water as frequent contributing factors; although failure sometimes may be due to some defect of the pavement itself. Prevention can sometimes be effected by improving inadequate drainage, Prompt, continuous and effective maintenance will generally reduce or postpone the necessity for patching. This includes surface treatment of bituminous pavements; pumping material under concrete pavements where "pumping" action begins; patching spalled areas in concrete pavements while they are still small; placing a new bituminous top on an old concrete pavement; and keeping cracks and joints filled to prevent entrance of dirt or water.

Methods of patching untreated surfaces, surface-treated roads, bituminous macadam and concrete, cement concrete, and brick and block pavements are described in detail; including shallow breaks, pot holes, and service cuts and trenches. The materials used for patching include the various grades of bituminous materials, bituminous concrete, cement concrete, and soil cement.

The equipment used for patching includes hand tools, heaters, air compressors, pavement breakers, concrete drills and saws, tampers rollers, sweepers, blowers, bituminous distributors, cover spreaders, concrete mixers, bituminous mixers, dryers, heating kettles, pouring pots. All of the materials, equipment and methods are described in great practical detail.

"Patching Pavements Properly;" by George E. Martin, Highway Consultant. PUBLIC WORKS, June.

Stockpiling Winter Salt Supply in Summer

Springfield, Mass., uses some 3,000 tons of salt on its streets in a winter. Having in the past experienced delays in obtaining deliveries of salt in the winter, it now arranges with a New England distributor of rock salt to stockpile 75% of an estimated winter's supply in the summer. This is placed near a railroad siding and covered with a large plastic sheet 35 ft. wide by 200 ft. long. The delivery in 1951

was completed in July and the last of it was used the next April. The cover had to be replaced during the winter. The Rayn Shed Co. provided last year a cover that lasted throughout the winter, and the city considers the experiment a success.

"Winter Salt Supply by Summer Stockpiling;" by James J. Sullivan, Supt. of Streets, American City, June

Delaware Darkens Concrete Pavement

The Delaware State Highway Dept. in repaying Maryland Ave., between Wilmington and Newport, with concrete, darkened it by adding two pounds of carbon black per sack of cement used in concrete near the

Municipal Garage Houses Public Works Equipment

THE City of East Detroit, Michigan, has just completed a new municipal garage to house and maintain all of its public works equipment. The 75-ft. by 152-ft. building was financed from surplus in the General Fund of June 30, 1952, and was constructed at a cost of \$75,000. Cooper Construction Co. of Detroit was the contractor and the architect was Carlton P. Campbell of Wyandotte, Mich. This information and the picture were sent to us by Charles H. Beaubien, Acting City Manager of East Detroit.



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city, reduced to 1 pound in the rural area, Curbs, sidewalks and cross walks were made with uncolored cement. The object was to diminish glare and heat reflection, provide a color contrast at curb lines, and have the appearance conform to that of city streets without the expense of covering it with asphalt. The use of the carbon black added from 35 to 65 cts per sq. yd. to the cost.

"Delaware Darkens Concrete Pavement to Reduce Total Paving Outlay;" Engineering News-Record, June 4.

Leo Ritter

(Continued from page 14)

important; intersections at which the cross traffic is between 10 and 20 per cent of the total have accident rates more than twice those at intersections where cross traffic is less than 10 per cent of the total. In the same issue of Public Roads there is another report on braking distances for vehicles traveling at a range of speeds under a variety of conditions. The report shows that

there is very little difference in frictional resistance of commonly used high-type surfaces when dry. but quite a range when the surfaces were wet

From the Air - We have recently, again, had several opportunities to view a portion of the nation's highway system from the air. To one who is interested in highways, it is always an impressive sight. We were particularly impressed recently by the broad ribbon of the New Jersey Turnpike as it cuts its graceful and purposeful way across that teeming state; and by the New York City Parkway system, notably the West Side (Henry Hudson) Highway, at night. Sometimes I feel that those of us in the highway business. and certainly the citizenry as a whole, do not pause and reflect often enough about the magnificent highway and street system which we now have-the finest in the world. Sure, we have plenty of problems, but along with them there is no lack of solid accomplishment in highway transportation. Your writer has had the privilege of driving on streets and highways in 41 of the 48 states: and has built up a deep sense of pride in the accomplishments of highway engineers and administrators as a result.

Prestressed Concrete - Why prestressed concrete? Obviously, the answer to that question is a long story, but the general idea is this: Concrete structures, including bridges and roads, must be designed to allow for the fact that concrete is weak in tension. However, concrete is strong in compression. Hence, in prestressing a compressive force is applied to the member before the loads which it is designed to carry are applied. If the member is properly designed, then the design loads do not cause tensile stresses which are large enough to offset the compressive stresses introduced by prestressing. In other words, the concrete is never subjected to ten-

Prestressed concrete is being used in an increasing number of cases in this country in structures, including bridges. However, so far as the writer knows, there has been no construction of prestressed concrete roads in the United States. There have been some built in Europe and experience there points up some interesting facts which may eventually lead to this type of road construction here, particularly for airport runways designed to support very heavy aircraft.







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Among the principal advantages accompanying the use of prestressed concrete in pavements are a saving of material, in that much thinner sections of concrete can be used without loss of strength; the length of slabs between joints can be much greater; there may be less steel used than in normal reinforced slabs; and cracking would be eliminated, thus doing away with pumping and associated difficulties. These advantages were emphasized by Colonel W. P. Andrews of England when he discussed this subject before the annual meeting of the American Road Builders' Association a few months ago. The elimination of joints has an obvious advantage in runways for jet aircraft, because jet blasts are very damaging to the normal materials used in joints. One of the big disadvantages of this type of construction is the lack of knowledge about the design of prestressed road slabs. Another notion in this country has been that increased labor costs would more than offset any saving in materials. These factors have contributed to the slowness with which prestressed construction has been adopted here.

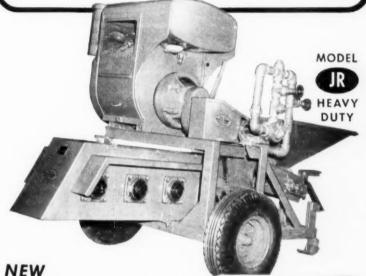
From Here and There -The Turner Turnpike between Tulsa and Oklahoma City (88 miles) has been officially opened to traffic. It's the first toll road between the Appalachians and the Rockies. The Connecticut Highway Department has installed 18 new traffic lights on the Berlin Turnpike from Wethersfield to Meriden (12 miles) to control traffic movement and hold speeds to 45 miles per hour. Latest word from the horse's mouth is that the chemical methods of soil stabilization under investigation by the Corps of Engineers have not yet reached a practical stage.

Utilization of Toronto's Refuse

TORONTO, Canada, is completely surrounded by 12 municipalities which are developing rapidly. This complicates its problem of disposing of refuse. To dump beyond these municipalities would necessitate a 40-mile round-trip haul. In 1950 the City Council retained the Ontario Research Foundation to make a scientific study of the problem, which was conducted during 1951 and 1952 and will be continued during 1953.

The report of the Foundation for 1952 states that incineration now provides for disposing of 200,000

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tons of garbage and combustible waste, but 300,000 tons of incombustible materials and 112,000 cu. yd. of street cleanings must be disposed of otherwise. The general proposal is to convert leaves to leaf mold soil conditioner (during 1952, 1,000 tons of this were sold); to treat the household garbage to produce a humus for soil conditioning and other commercial products; and recover metals from the incinerator ash.

The household garbage comprises 25% table refuse, 49% paper, 7.3% cans and metals, and 6% bottles. The practicability of producing humus from the table refuse is being studied; it is calculated that the humus would amount to about 16%, by weight, of the table refuse. The paper totals about 50,000 tons a year. This can be used for making a low-grade paper; or it can, by proper chemical treatment, be partially turned into a sugar which can be used as the raw materials for fermentation industries producing solvents and plastic precursors. By screening ashes from the three incinerators, 6,100 tons of tin cans and metals were recovered in 1952.

In 1952 the city obtained a revenue of \$8,500 from sale of 1,002 tons

of paper; \$27,456 from 6,100 tons of tin cans and metals; and \$6,987 from 1,000 tons of leaf mold soil conditioner, of which there is on hand an amount with an estimated value of \$76,000.

Hot Plant Mix

(Continued from page 56)

Our 1953 season is well under way; in fact, it began in January when we mixed a quantity of SC-3 stockpile patch material. Our regular paving work began in April. This year we will place approximately 30 miles of hot mix resurfacing over existing blacktop roads. Another 20 miles will be required to improve broken areas on existing roads. Our winters are most severe and frost damage is commonplace. Our first job each year is to do our patch work; then we resurface directly over these patches when the repair work required is sufficient to justify it.

We have also scheduled about 10 to 12 miles of street resurfacing for towns in our county. We bill them for this at cost of material plus cost of work performed. Incidentally, our towns are getting very black-top-

minded. One village recently proposed that we pave for them a 40-ft. stretch in front of each house as a dust abatement measure; when the impracticability of such a checkerboard arrangement was pointed out they finally withdrew the request. But other towns are making increasing demands on our production as a result of increased tax structures plus funds made available to them from the state and federal governments. These jobs, plus our 75 miles of seal coat work will give us a busy season.

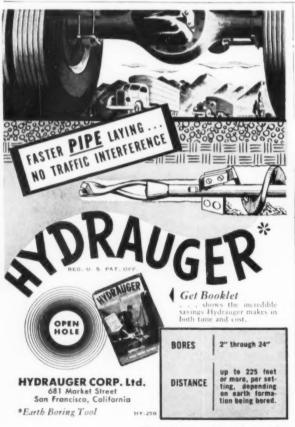
Giving our county more roads, better roads and cheaper roads is a tough but satisfying job.

Savannah Public Works

(Continued from page 53)

of absolutely necessary facilities, mostly for water and sewer works, the amount of appropriated funds has not permitted the allocation of any money for community services.

Under Title III, the U. S. Public Health Service (Federal Security Agency) administers aid for water purification, sewage treatment plants (including interceptor sewers) and



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refuse disposal facilities and services. The HHFA administers other forms of assistance for which funds are now available.

Through cooperative agreement between the Public Health Service and HHFA, the same application form, and the same instructions for submitting information, are used by the two agencies. The HHFA also made its field offices available to PHS representatives, thus enabling local officials concerned with community facilities to transact their business with the Federal government at one place.

Funds to operate P.L. 139 were appropriated November 1, 1951, and the HHFA and the PHS approved the first application under Title III on April 16, 1952. By January, 1953, they had acted affirmatively on applications from eight communities. The approved programs, largely for water and sewer programs, and the amounts of Federal assistance, comprising \$5,545,161 in grants and \$300,000 in loans, were:

North Augusta, S.C., \$738,600 for water and sewer purposes; Blackville, S.C., \$270,000 for water and sewer; Allendale, S.C., \$255,000 for sewer purposes; Williston, S.C., \$819,500 for water and sewer; Barnwell, S.C., \$545,000 for water and sewer; Aiken, S.C., \$1,290,00 for water and sewer; Augusta, Ga., \$1,613,061 for water and sewer; and Jackson, S.C., \$235,000 for water.

Also, under the Hill-Burton Act, the Public Health Service had authority to assist communities to provide for their hospital needs. Although designed to meet normal civilian needs rather than the requirements occasioned by the influx of newcomers to build and service the new atomic energy installation, the four hospitals aided under the Hill-Burton Act will aid materially in carrying the heavier load now thrown upon the hospital facilities in the area. The location of these facilities, and the Federal contributions toward them, are: Augusta, Ga., \$975,600 to add 110 beds to the St. Joseph's hospital, and \$480,150 to expand the central hospital facilities of the University of Georgia; Richmond County Health Center, \$191,979; in Bamberg, S.C., \$334,170 to provide a 32-bed hospital; in Aiken, S.C., \$150,676 to provide a 50-bed hospital; and in Barnwell, S.C., \$30,427 for the Barnwell County Health

In addition, the Bureau of Public Roads had authority to provide special aid for the development of highway facilities in defense areas under the Federal Aid Highway Act of 1950 as amended. Under this authority the Bureau made available \$4.3 million for construction of four principal highways to service the Savannah River atomic energy installation. These roads are either completed or rapidly nearing completion. In addition to these principal highways, feeder roads which are part of the Federal aid primary and secondary systems are being improved by State or local authorities with the Federal Bureau of

Public Roads providing the customary assistance.

The four principal roads built entirely with Federal funds are: (1) a completely new four-lane divided highway from the atomic energy site toward Augusta, Ga., (2) the rebuilding of an existing two-lane highway as a four-lane highway toward Aiken, S.C., (3) replacement of an existing road with a new two-lane road around the northern boundary of the site; and (4) replacing an existing two-lane road toward Barnwell with a four-lane highway.



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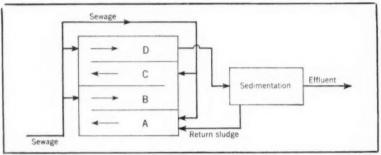
Modifications of the **Activated Sludge Process**

During the past 35 yr. a number of modifications of the conventional activated sludge process have been proposed, several have been patented, and a few are in use. The author describes reaeration of return sludge, the "bisorption process," step aeration, "Bioprecipitation," Logan process, modified sewage aeration, the Zigerli process, activated slurry process, two-stage aeration, Gunson's returned sludge process, and the Kraus interchange process. The modification proposed most frequently is the aeration of return sludge solids before mixing with the sewage, which seems to offer savings in capital costs and perhaps in operating expenses. Step aeration makes for very flexible operation because it provides for nearly any degree of sludge reaeration and permits a wide range in sludge age or loading rates. Where a high degree of treatment is not required. high-rate processes offer savings in first cost and in operation. In general, several modifications of the activated sludge process seem to be more economical and to provide better efficiency than the conventional method.

"Modifications in Aeration and Activated Sludge Process Offer Flexibility;" by Gail P. Edwards, Prof. of San. Chem., New York Univ. Civil Engineering, May.

Radioactive Tracing Of Flow in Sewage Tank

In tracing the flow of sewage through tanks, short circuiting, retention periods, etc., the use of either salt or dye has drawbacks. Recent experiments at Coventry, England, demonstrated the practicability of using a radioactive tracer for this purpose. Perhaps the most important consideration in selecting the isotope for this purpose is its



Courtesy Civil Engineering

In step geration, sewage is added at two or more points, facilitating treatment.

half-life. Rubidium 86 has a halflife of 19.5 days; its radiations are very penetrating. The sewage flow at this plant was 12 mgd and the total radioactivity used per day did not exceed 1 millicurie, so the radioactivity of the plant effluent was insignificant. In the experiment, 5 ml. of rubidium 86 solution was added as quickly as possible to the filter effluent flowing to a humus tank and mixed thoroughly by means of two stirrers to produce a homogeneous band of labeled effluent. A small portion of the final effluent was pumped continuously through a Geiger-Mueller liquid flow tube connected to a ratemeter, which records the rate of pulse generation, which is proportional to the magnitude of the charge on the condenser. Any variation in the activity of the outlet of the tank was instantly shown on the meter. The results of this method checked well with those using salt or color, objections to which were density currents caused by the heavier salt liquid and change or elimination of color due to action of chemicals in the sewage; also by this method the long tails of the flow-through curves can be determined.

(See "Radioactive Isotopes Trace Underground Waters," in PUBLIC WORKS for January, 1952).

"Rubidium 86 Traces Sewage

Flow Through Settling Tanks;" Municipal Engineering, England, May 15.

Formulas for Analysis of BOD Data

Theriault's monomolecular equation for analysis of BOD data gives only an approximate mathematical fit to small portions of an observed BOD curve. Biological oxidation is a complex biochemical phenomenon whose oxidation speed is governed by the relative proportions of the various types of material to be oxidized and the relative biological activity of the various types of organisms present. There is no fundamental biological reason why oxidation should take place according to a monomolecular oxidation reaction. The monomolecular equation is a poor expression for analysis of biological oxidation, because the two parameters of the equation, k and L are not constant, the value of k decreasing and the value of L increasing with increased time of BOD observation.

An equation known as the logarithmic BOD equation has more biological significance and is better adapted to the interpretation of biological oxidation phenomena than the monomolecular equation.. The parameters of the logarithmic equa-

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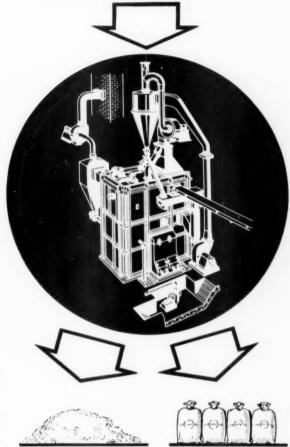
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Western Office: 510 W. Sixth, Les Angeles 14, Calif. Eastern Office: 200 Madison Ave., N. Y. 16, N. Y. tion are easier to compute and are constants over a time range covering 85% of the total carbonaceous BOD. The semilogarithmic plotting of BOD data used to determine the logarithmic equation constants shows observed BOD data as a series of straight lines of different slopes, and each line may represent a special biological phenomenon.

"The Logarithmic Formula as Applied to Sewage;" by Harold E. Orford, Rutgers Univ., and William T. Ingram, New York Univ. Sewage and Industrial Wastes, April.

Stratford's Plan For Sewer Assessments

Stratford, Conn., formerly assessed sewer construction costs on a front foot basis. At that time most lots were rectangular, 50×100 ft. But today 75×100 is more common, and some lots are wide enough to permit future building of additional residences on them. The plan evolved for residences is to assess a lot, not by its size, but to place a unit assessment on each building that is or could be built on it. For industrial properties, the area is laid out as though it were a subdivision with 60×125 ft. lots on 60 ft. streets, and

each such lot that faces on the sewer is assessed for one residence. Lots on the first street beyond this are assessed 80%, on the next 60% etc.

"How Stratford Made Sewer Assessments Fair;" by Allen B. Vermilya, Dir. of Finance. American City, May.

Anaerobic Digestion Of Packing House Wastes

Anaerobic treatment of packing house wastes has been under investigation by Geo. A. Hormel & Co. for the past 312 yr. About 21/2 yr. ago a pilot plant was started on a process which basically consists of mixing in a digester the incoming raw waste with an activated anaerobic sludge at a temperature of 92° to 94° F., and then separating the sludge and returning it to the digester. It was concluded that packing house wastes seem to be peculiarly adapted to anaerobic digestion, because thermal and mineral requirements are intrinsically present. Packing house wastes of a wide range of concentration can be digested with a detention time of 24 hr. or less. BOD removals of 95 to 96% can be obtained. A practical

method of continuously removing entrained gas from the digester effluent by vacuum has been developed. The anaerobic effluent is amenable to further aerobic treatment, if necessary. This method lends itself to compactness of design and seems to offer economic advantages, in both construction and operating costs.

"Anaerobic Digestion of Packing Plant Wastes:" by N. J. Fullen, Chemist, Geo. A. Hormel & Co. Sewage and Industrial Wastes, May.

Spray Irrigation Of Food Processing Wastes

Spray irrigation of food processing wastes would solve the stream pollution problem for many food processors if adequate land is economically available. It is best adapted to areas where the terrain is generally rolling. In flat areas furrow irrigation may be preferred to spray irrigation because the initial outlay for extensive piping is not required; but it requires constant supervision. However, the costs of a spray irrigation system are often less than for lagoon construction with the added cost of odor control, and less than a standard waste

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treatment method, even if the waste has to be pumped several miles to find adequate land. Waste from canneries and meat packing plants should be screened before being used for spray irrigation. Wastes from milk processing plants require only a minimum of screening.

"Spray Irrigation of Food Processing Wastes;" by Joseph M. Dennis, San, Engr. Tennessee Dept. of Pub. Health. Sewage and Industrial Wastes, May.

A 225-Acre Sanitary Landfill

Most of Ferry Point Park, in Bronx Borough, New York, will be on a sanitary landfill planned to cover 225 acres of marsh land. About half this fill has already been made and the Dept. of Sanitation is hauling in 2,000,000 cu. yd. of refuse yearly, which will compact into about 800,000 cu. yd. No residences will be placed on this landfill. New York City having learned its lesson when it put postwar emergency housing on landfill in Queens Borough.

"Construction Breeds Construction as Urban Development Gets Rolling"; Engineering News-Record, June 4.

Removal of Radioactive Iodine

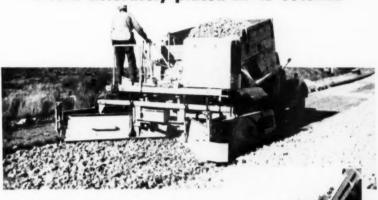
Growth of the atomic energy industry necessitates the discovery of a practicable method of disposal of its hazardous waste products. It has been learned that 90 to 95% of tracer quantities of Pu239 can be removed from aqueous waste solutions by activated sludge or trickling filter processes. The author described laboratory tests to learn whether I131 also could be removed by trickling filters. With a trickling filter dosed at 2 mgad with sewage "spiked" with a concentration of 1,000 counts per minute per ml of carrier-free I131, approximately 85% removal was obtained; but such high removal might not be obtained in municipal practice.

"Removal of Radioactive Iodine by Laboratory Trickling Filters;" by Melvin W. Carter, Sr. Asst. San. Engr., U.S.P.H.S. Sewage and Industrial Wastes, May.

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mentation and a well stabilized effluent. However low in BOD content, the effluent from any highrate filter plant seldom contains any evidence of nitrification. Where nitrification is required, it can be obtained by using a high-rate filter as a roughing filter and passing its effluent through a low-rate filter. By using various combinations of one or two high-rate filters and two or three clarifiers, operated in various ways, the degree of treatment can be adapted to the sewage to be treated and the character of effluent desired. The author shows 6 flowsheets which have been used in actual plants, the conditions under which each was used, and the results These include singleobtained. stage, single-stage with dual recirculation, and two-stage with intermediate clarifier, which are the most widely used combinations. Another is used for high summer and low winter loadings. The other two have definite fields of application. Usually a specific quality of effluent is desired from a given strength of raw sewage, and these are used as a basis for selecting the most effective flow sheet. A factor having considerable influence on filter performance is the recirculation ratio—the volume of flow recirculated divided by the average 24-hr. raw sewage flow. The author describes the various conditions for which each of the flow sheets is most suitable. One of the essential requirements for maintenance of uniform quality of final effluent in a high-rate filter plant is continuous withdrawal of humus sludge.

"Biofiltration"; by R. S. Rankin, of the Dorr Co. PUBLIC WORKS,

Removing Phosphorus From Sewage Effluents

Undesirable algal growths in lakes and ponds are believed to be caused by high inorganic phosphorus and nitrogen concentration, a considerable part of which may be contributed by effluents from sewage plants when these are discharged into a confined body of water. Sewages from Minnesota communities contained an average of 2.3 g. of phosphorus per capita per day, of which treatment plants removed an average of 23%. Both laboratory and plant scale tests indicated that phosphorus can be almost completely removed by adding lime in controlled dosages. Slaked lime added to the influent of a final settling tank in quantity to produce 545 ppm of CaO reduced the phosphorus concentration from 7.4 ppm to 1.7

"Removal of Phosphorus From Sewage Plant Effluent With Lime;" by Richard Owen, Assoc. P. H. Engr., Minnesota Dept. of Health. Sewage and Industrial Wastes, May.

Effect of Intermediate Sedimentation on Double Filtration

Experiments were carried on in 1951-52 at Coventry, England, comparing the results obtained in operating two pairs of tanks by the alternating double filtration method, one pair operated with settlement of the primary effluent, the other pair without such intermediate settlement. The filters are circular, 12 ft. in diameter and 6 ft. deep. Settled sewage is distributed from 9 jets directed vertically downwards from a rotating arm which is mechanically propelled at a rate of one revolution in 212 min. (Incidentally, it is interesting to learn that the period of retention in each tank was determined by using radioactive rubidium as a tracer). During Jan. 4 to



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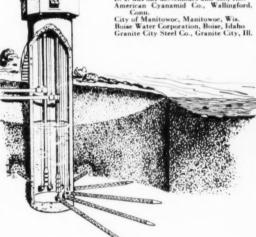
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April 4, 1952, the pair with intermediate settlement produced final humus tank effluent having significantly lower BOD and permanganate values and higher concentration of oxidized nitrogen. However, these values were almost the same in the two effluents after they had been filtered through paper; from which it would seem that the differences in the final effluents were caused mainly by differences in the nature and amount of suspended matter present. Effluents from the pair of filters without intermediate filtration contained 7 ppm more suspended matter than those with such filtration, and the suspended matter had a higher BOD and about the same permanganate value.

"Further Research on Process of Alternating Double Filtration;' Municipal Engineering (England), May 22.

Water Use in Fresno, Calif.

Daily temperatures affect the water use very materially, according to C. H. Weekes, Sup't. of the Fresno, Calif., Water Department. Average pumpage for 1950 and 1951 was 13.65 billion gallons. In 1952, the pumpage was also 13.65 billion gallons, despite the increase in industry and population. Reasons for less per capita use in 1952 were the short and cool summer and a system of rotation for lawn sprinkling. Odd street numbers watered lawns on odd numbered days of the month; even numbers on even days.

"Doc" Symons

(Continued from page 16)

urday afternoon. It grew louder as the week wore on .- Of course, there was some reason for this unseemly attitude. The exhibitors could not get into the exhibit hall until 24 hours after they had expected; nearly all Grand Rapids' restaurants are closed on Sunday; the attendance was larger than Grand Rapids had seen before (according to the elevator operators). There weren't enough eating places downtown, service was slow, and if you weren't among the first at a restaurant, you were apt to have to change your order two or three times as the cook often ran out of what you had your heart set on, before the waitress got back to the kitchen. Crowding a large group into the smaller of the auditorium halls on Tuesday and Wednesday night while the big hall stood vacant

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was not exactly appreciated by the standees—and so on went the critical comment.

It wasn't all "beefs", however.-The smorgasbord on Sunday night was delectable; the entertainment on Wednesday, including the noisy Klompen Dancers, was tops: the dinner in the Auditorium on Thursday was delicious, well served and attractively decorated: Morrison Cunningham's short address as incoming president of AWWA drew raves from everyone as one of the best ever:--and the dancing on Monday and Wednesday was quite enjoyable, although the orchestra didn't play enough tangoes to suit me and did play too many mambos. a dance which I can't do-and neither could anyone else.



For the square dancers—and they are becoming more legion—there was a whole evening of fun. Arthur Buswell (Chief, Illinois State Water Survey) offered to teach me the Do-ce-do—said he's taught me a few other things once and thought I could learn some more—I declined—said I'd stick to Arthur Murray.



Daytimes around Grand Rapids were crowded with two or three convention sessions at a time, conferences everywhere, confabs here and there, chats with old and new friends, and coke drinking on the house.-John Stewart, WSWMA Manager, reports that 4056 bottles of coke were consumed at G.R. as compared with 3028 at K.C. last year-and it was not hotter in Grand Rapids than in Kansas City. Must have been better attendance at the exhibit hall (or perish the thought: Exhibit Hall attendance wasn't so good and the manufacturers' representatives had more time to drink coke).



Well, what d'ya'know—I'm out of space and there's more to tell—about the ladies, hats, etc.,—about the rump sessions I attended, particularly the Wisconsin breakfast and the Society of Council Bluffers; about some of the speakers and their witticisms;—about some of the quips I heard, or overheard while room hopping; and about the trip home—and I'll be writing the next column in June, when I'll give you a blade by blade description of my encounter with the surgeon's scalpel.

V.T.Y.-Doc Symons



Non-Clog Venturi Type Sludge Controller

To control the flow of sludge or other liquids containing a good deal



Meters sludge better

of solids, Simplex makes this 8-inch diameter squeeze controller. It is claimed to overcome most of the difficulties in controlling such flows. Even corrosive materials do not affect it. The core is a venturi tube with a throat section of flexible rubber. The flexible rubber section has no pockets or restrictions which can trap materials. Not only is the flow measured accurately, but the device operates over a wide range. Data from Simplex Valve & Meter Co., Philadelphia 42, Pa.

Use Coupon on page 28; circle No. 7-1

These Rotary Mowers Can Also Mulch Leaves

Rotary cutters and mowers are used for cutting and shredding weeds, mowing grass down to one inch, cutting brush as thick as a man's wrist, etc. Bottles and similar refuse will not harm the blades. With a simple attachment it is possible to mulch leaves to a fine dust without need for raking or hauling. More data are available from Wood Brothers Mfg. Co., Box 148B, Oregon, Illinois.

Use coupon on page 28; circle No. 7-2

Diatomite Filter With Large Flow Capacity

With this new type diatomite filter, fine uniform filtering can be provided for large volumes of water. Filters are available in sizes from 25 to 1000 sq. ft. of filtering surface; and with capacities up to $2\frac{1}{2}$ mgd per unit. Experience shows that these units will remove colloidal and suspended matter completely, and upward of 80 percent of the bacteria. Full information from Sparkler Mfg. Co., Mundelein, Ill.

Use coupon on page 28; circle No. 7-3

Vitrified Clay Pipe with Plastic Connections

This is a combination of premium grade vitrified pipe and plastic con-



Plastic joints for clay pipe

nections which are formed by a plastic casting at either end. The pipe can be hung from straps or laid in trenches. The pipe and the jointing material is resistant to 54 corrosive acids and most gases. It can be assembled very easily. Called "Screw-Seal", this pipe is made in standard 3-ft. lengths, in 4-, 6- and 8-inch sizes. Joints are said to stay tight under practically all conditions of expansion and contraction. More from Robinson Clay Product Co., Akron, Ohio,

Use coupon on page 28; circle No. 7-4

Reducing Cleaning Costs on Construction Equipment

Large cost savings are reported when using a special dip machine for cleaning parts of highway and other construction equipment. The No. 5 Aja-Dip machine has capacity enough to take the largest parts, which can be cleaned in 2 hours; smaller parts are cleaned in an hour; and miscellaneous small parts in 10 to 20 minutes. Cost reduction is claimed to be 80 percent. Magnus Chemical Co., Inc., Garwood, N. J.

Use coupon on page 28; circle No. 7-5

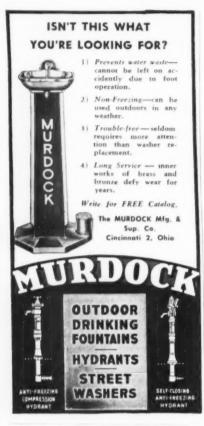
For Efficient and Economical Backfill Compaction

This is an air-driven tool designed to speed up backfill compaction. It is a triplex unit, which is faster, and gives heavier impact and more vibration to the soil. With 2100 blows per minute, compaction is to the same density as the standard model, but higher lifts can be used. It is stated that 75 percent may be saved on backfill costs. Gunderson-Taylor Machinery Co., 988 Cherokee St., Denver, Colo.

Use coupon on page 28; circle No. 7-6



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Use coupon on page 28; circle No. 7-7

Convenient Storage for Valuable Small Parts

Storage of small parts can be facilitated with the new "Little Gem" Tiny Parts Cabinet, a two-drawer unit furnished with adjustable dividers with 24 separate compartments. Several units may be stacked in a single interlocking assembly, or the cabinets may be inserted in place of plain drawers in Standard Parts Cabinet. Both cabinets are supplied by Precision Equipment Co., 3714 Milwaukee Ave., Chicago 41, Ill. For further details, check the coupon on page 28.

Use coupon on page 28; circle No. 7-8

Identifying Piping by Ready Made Plastic Labels

An easily installed pipe identification system that requires no protective coating uses ready made Vinylite plastic labels, Corrosive condi-



tions, temperature changes and moisture have no effect on these labels, nor do oil, grease, acids and alkalies. The labels are colored and worded to fit exact requirements; and they fit any size of pipe up to 30-inch. The labeling is large enough to be read at a distance. Their use can solve some of the problems in water and sewage plants. More from Wilmington Plastics, Inc., 810 S. Heald St., Wilmington, Del.

Use coupon on page 28; circle No. 7-9

Digging Water, Sewer and Gas Lines to 6 Ft. Deep

There are three models of this handy ditcher: The Model 24 is for cutting normal trenches for water, sewer and gas lines to 24 ins. deep and for foundation trenches; the 6-V has an adjustable V-blade and is designed for drainage ditches; the



Light handy trencher

model 6 will dig 6 ft. deep and to 18 ins. wide. Controls keep ditcher digging straight down on slopes and curves. The conveyor throws dirt to one side of trench. Power is furnished by a 12-hp air-cooled engine. More information from Vermeer Mfg. Co., Pella, Iowa.

Use coupon on page 28; circle No. 7-10

Heavy Duty Cabs for Installation on Traxcavators

These heavy-duty cabs are designed for installation on Caterpil-



lar HT4 traxcavators. They are entirely of steel, and welded, with reinforcing framing. The windshield is heavy safety glass; doors may be fastened in open position. Design permits maximum visibility and a view of the dozer blade at all times. The cab is easy to mount, since it

bolts directly to the tractor fender and hydraulic lines do not need to be broken. Weight is about 700 pounds. More information from Crenlo, Inc., Rochester, Minn.

Use coupon on page 28; cidcle No. 7-11

Giant Size Steam Cleaner Can **Operate Two Steam Guns**

For cleaning equipment, this large steam cleaner can deliver 200 gallons of combined saturated steam and cleaning detergent per hour, with a pressure of 130 psi. This cleans very quickly; and full steam can be generated in two minutes. Available as either a portable or a stationary unit, the weight is 1050 lbs. More data from Quick Charge, Inc., 1750 NE 10th St., Oklahoma City, Okla.

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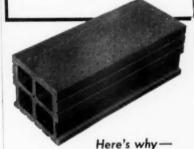


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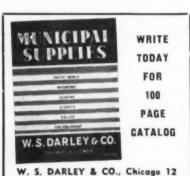
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An overdrive has been developed for the DW20 Caterpillar 4-wheel tractors which gives top speeds up to 34 mph. Combined with the present transmission, these tractors can now have 10 speeds forward and two reverse. The overdrive is available as an attachment on new machines or for installation on units now in the field by means of a special package. More from Caterpillar Tractor Co., Peoria, Ill.

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extremely hard and rocky soils in widths of 7 through 18 ins. Many accessories are available, including one-side delivery, high speed sprocket, bulldozer blade and crumber. Arps Corp., New Holstein, Wisc.

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Syndet Comparator for Synthetic Detergents in Sewage

The colorimetric determination of anionic synthetic detergents in sewage is now possible with this new Taylor comparator. It comes complete with color standards and reagents. Your sewage plant operator can manipulate this and it will tell him whether or not syndets (synthetic detergents) are causing trouble. More data from W. A. Taylor & Co., 7304 York Road, Baltimore 4, Md.

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Hydra-Lift Now Has Hydraulically Operated Outriggers

The addition of hydraulically operated outriggers to the Pitman Hydra-Lift markedly speeds up work where outriggers must be used frequently, as in stringing pipe, pulling forms and unloading heavy materials. The operator can raise and lower the outriggers instantly without leaving his regular station. More data on these from Pitman Mfg. Co., 300 West 79th Terrace, Kansas City, Mo.

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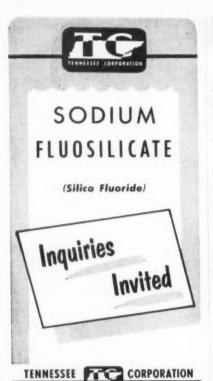
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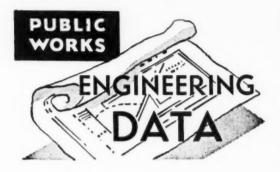
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Cost of Laying Water Pipe in Toledo, Ohio

During 1952, 13 water lines with a total length of 11,498 ft. were laid by the Toledo, O., Water Department. Average length of lines was 884 ft. and the total cost was \$56,221.62, of which \$31,199.09 represented material cost. Of these lines, all but two were 6-inch. The exceptions were an 8-inch line 465 ft. long, which cost \$6.28 per ft., and a 4-inch line 173 ft. long which cost \$7.65 per ft. The average cost per foot of 6-inch line, according to length was: Up to 500 ft. long, \$6.86 per ft.; 501 to 1000 ft. long, \$5.53 per ft.; and over 1000 ft. long, \$3.58 per ft. The actual cost of engineering services on all lines was \$2234.52, or 3.97 percent of the total. With a 20 percent overhead charge, the engineering services amounted to 4.77 percent.

In comparison, in 1951 18 lines were laid with an average length of 823 ft. Average costs for 6-inch line were as follows: Length to 500 ft., \$6.57 per ft.; 501 to 1000 ft., long, \$5.17; and over 1000 ft., \$4.07.

George J. Van Dorp is Water Commissioner. These cost data were furnished up by Paul Kiel, Construction Engineer.

Cost of Laying Water Mains, Augusta, Me.

During 1952, a total of 5,535 ft. of water mains were constructed by the Augusta Water District, Augusta, Me., S. S. Anthony, Superintendent and Engineer. Of these mains, 1455 ft. were 6-inch. The cost, including five 6-inch valves, averaged \$4.70 per foot, made up of the following items per foot: Labor \$1.59; equipment \$0.86; materials \$2.25. One section 216 ft. long involved much rock excavation and cost \$8.70 per ft. For the 3,480 ft. of 8-inch pipe, including twelve 8-inch valves, average cost per foot was \$4.50, made up of the following items: Labor \$0.86; equipment \$0.29; materials \$2.96; and other charges \$0.39 per foot. The cost for laying 600 ft. of 2-inch pipe was 71 cents per foot.

Plant Improvements Reduce Taste and Odor Problem

Valparaiso, Ind., has just completed a water treatment plant addition of 2 mgd capacity and 16 miles of distribution line replacement. The new clarifier, with mechanical sludge removal, has been very helpful in producing a better water, aiding especially in the control of tastes and odors. This has previously been a severe problem because the supply comes from a shallow lake. Water use has increased 12 percent in the past two years. Richard Coote is Sup't. of Filtration.



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by Arthur K. Akers



★ R. S. (STEVE.) RANKIN, manager North American Sanitary Sales, THE DORR COMPANY, Stamford, Conn., was elected president of the WATER & SEWAGE WORKS MANUFACTURERS ASSOCIATION, to take office Jan. 1. HARVEY S. HOWE, LOCK JOINT PIPE COMPANY, will be vice president; HUBERT F. O'BRIEN, The A. P. SMITH MANUFACTURING COMPANY, treasurer. Reappointments, JOHN G. STEWART, Manager: DOR-OTHY E. DIMMERS, secretary.

★ 8 NEW ST. PAUL "Pax-All' refuse collection units will permit the city of Lima, Ohio, to take over this job from private haulers.

★ PROF. EARLE B. PHELPS of the University of Florida passed away on May 29th. He had just been advised of an award by the A. P. H. A. in recognition of his "outstanding achievements across the years for public health." Formation of an Earle B. Phelps Memorial Fund is also under discussion, to commemorate his great service in the field.



Prof. Phelps



Mr. Clow

★ J. BEACH CLOW, vice president of JAMES B. CLOW & SONS, Chicago, and president of its two subsidiaries, The EDDY VALVE COMPANY and the IOWA VALVE COMPANY, died May 5th.

★ NIAGARA ALKALI COMPANY, of New York, announces JAMES E. FERRIS as director of sales and M. F. McCOMBS, manager Chlor-Alkali sales. Both positions are newly created.

★ ARTHUR O. TERREL is now assistant eastern district manager, STANDARD STEEL WORKS, Kansas City, at their Englewood, N. J. offices.

★ CATERPILLAR TRACTOR announces that a new plant, with 700,000 square feet of manufacturing floor space, will be built at an undetermined location to produce motor graders and wheel tractors, and to provide more room at Peoria for crawler tractor and Diesel engine manufacture.

★ HERMAN L. FELLTON, formerly a vice president of ORKIN EXTERMI-NATING COMPANY, Atlanta, has entered business for himself at 15 Peachtree Place, N.W., Atlanta, as a sanitary engineering consultant.

★ KENNEDY VALVE MANUFACTURING COMPANY, Elmira, N. Y., promotes CARL H. MORKEN to vice president, manufacturing; and THOMAS S. TURKINGTON, controller, adds the duties of secretary.

★ AMERICAN BITUMULS & ASPHALT COMPANY establishes two new asphalt terminals, at Troy and Lyons, N Y.

★ BUCYRUS-ERIE COMPANY and IN-TERNATIONAL HARVESTER COM-PANY jointly announce an arrangement under which Bucyrus-Erie industrial tractor equipment will be sold, serviced, and distributed by Harvester.

pansion, JEFFERSON ELECTRIC COMPANY, Bellwood, Ill., names FREDERICK A. DELANY sales service manager and JOSEPH J. ARCHIBALD advertising manager. For more data on this company see their PUBLIC WORKS ads.

★ RCA VICTOR elects W. WALTER WATTS vice president in charge of technical products; THEODORE A. SMITH vice president, engineering products.

★ DR. ROGER W. ROTH has been appointed sales manager, Agricultural Chemicals Division, Velsicol Corporation, Chicago.

★ FOXBORO COMPANY, Foxboro, Mass., has organized a Mexican affiliate. This is added to London and Montreal affiliates, making virtually the entire Foxboro instrument line.

★ LINK-BELT COMPANY has appointed HARVEY V. EASTLING assistant general manager of its Pacific Division, in San Francisco. DONALD E. THAL will be sales manager of this plant.

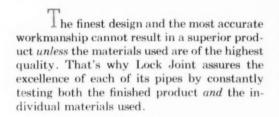
★ SIGN over a Birmingham street corner news stand: This is still the only country where any man can say what he thinks—and any other man can knock his ears down for saying it.

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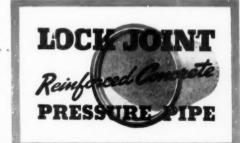
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